DRE

ISO 9001

CATALOGUE 2018

EDITION 1

folding doors FOLDE 10 - white matt

EXPLANATIONS:

- panel doors, DRE - Cell veneer
- frame construction doors, DRE - Cell veneer
- entrance doors, DRE - Cell veneer
- technical doors, DRE - Cell veneer
- panel doors, 3D veneer
- frame construction doors, 3D veneer
- entrance doors, 3D veneer
- technical doors, 3D veneer
- panel doors, lacquered HDF board
- frame construction doors, Finish veneer
- panel doors, painted
- frame construction doors, painted
- panel doors, laminate CPL
- frame construction doors, laminate CPL
- entrance doors, laminate CPL
- technical doors, laminate CPL
- panel doors, natural veneer
- frame construction doors, natural veneer
- entrance doors, natural veneer
- glass doors
- panel doors Sara Eco
- smoke-proof technical doors
- fire resistant technical doors
- anti-burglary doors

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Emena - anthracite elm

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

NOTE: It is required to use together with EMENA door leaf model door frames equipped with 3 hinges. Left door unit is mirror reflection of the right door leaf unit.

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

fig. 1

edge straight

fig. 2

edge without rebate

EMENA

EMENA 1

EMENA 2

EMENA 3

EMENA 4

EMENA 5

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

ENA

REBATED AND NON-REBATED DOOR LEAF
interior door leaf

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

NOTE: It is required to use together with ENA door leaf model door frames equipped with 3 hinges.

fig. 1

edge straight

fig. 2

edge without rebate

ENA | ENA 1 | ENA 2 | ENA 3 | ENA 4 | ENA 5

Decor DRE-Cell

Decor 3D

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

NOTE: It is required to use together with VERANO door leaf model door frames equipped with 3 hinges.

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

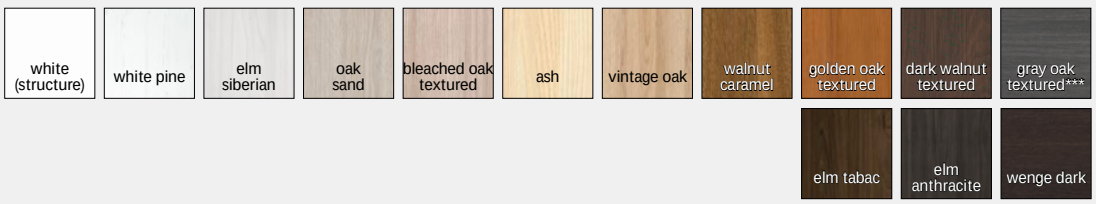
fig. 1

edge straight

fig. 2

edge without rebate

VERANO | VERANO 1 | VERANO 2 | VERANO 3 | VERANO 4 | VERANO 5



Decor DRE-Cell

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick
» profiled 19mm MDF panels

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

fig. 1

edge straight

fig. 2

edge without rebate

NOTE: It is required to use together with TREVI door leaf model door frames equipped with 3 hinges. Left door unit is mirror reflection of the right door leaf unit, concerns TREVI 1-2.

TREVI 1

TREVI 2

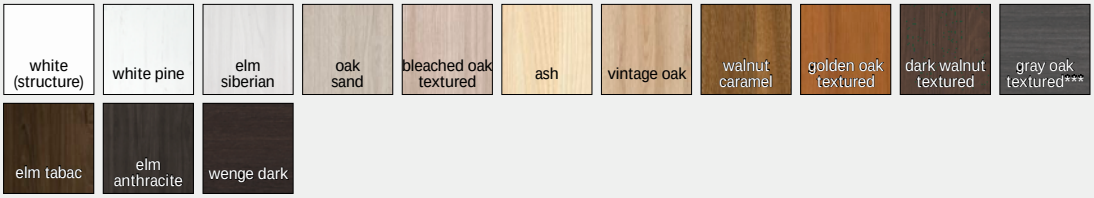
TREVI 3

TREVI 4

TREVI 5

TREVI 6

Decor DRE-Cell



Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

fig. 1

edge straight

fig. 2

edge without rebate

NOTE: It is required to use together with TRIESTA door leaf model door frames equipped with 3 hinges. Left door unit is mirror reflection of the right door leaf unit.

TRIESTA | TRIESTA 1 | TRIESTA 2 | TRIESTA 3

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

SOLTE 3 - white mat

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick (SOLTE 2 - 3)
» flat panel insert (SOLTE 1 - 2)

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

NOTE: There is possibility to make rebated „40” side panels.
NOTE: It is required to use together with SOLTE door leaf model door frames equipped with 3 hinges.

fig. 1

edge straight

fig. 2

edge without rebate

SOLTE panel

SOLTE 1

SOLTE 2

SOLTE 3

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

REVA 1 - vintage oak

Decor DRE-Cell

Decor 3D

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

NOTE: There is possibility to make rebated „40” side panels.
It is required to use together with REVA door leaf model door frames equipped with 3 hinges.

fig. 1

edge straight

fig. 2

edge without rebate

REVA 1

REVA 2

REVA 3

REVA 4

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

polish oak

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick
» profiled 19mm MDF panels

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (EXTRA CHARGE)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

NOTE: It is required to use together with NESTOR door leaf model door frames equipped with 3 hinges.

fig. 1

edge straight

fig. 2

edge without rebate

NESTOR 1

NESTOR 2

NESTOR 3

NESTOR 4

NESTOR 5

NESTOR 6

NESTOR 7

NESTOR 8

NESTOR 9

NESTOR 10

NESTOR 11

panel NESTOR

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

AURI white mat

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

NOTE: There is possibility to make rebated „40” side panels.
It is required to use together with AURI door leaf model door frames equipped with 3 hinges.

fig. 1

edge straight

fig. 2

edge without rebate

AURI | AURI 1 | AURI 2 | AURI 3 | AURI 4 | AURI 5

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

ELSA A2 and ELSA elm anthracite

FREE MONDO DOOR HANDLE WITH BACKPLATE

(available only with rebated and non-rebated door leaf
in NESTOR and ELSA collections in DRE-CELL and 3D decor)
colour satin nickel

door handle MONDO - satin nickel

+

backplate for simple key lock

or

backplate for cylinder lock

or

backplate for toilet lock

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick
» flat panel insert (ELSA A), profiled 19 mm MDF panels (ELSA B)

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

ELSA collection is divided into A and B:
A - flat panel insert in door leaf colour
B - 19 mm convex panel insert in door leaf colour

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

NOTE: There is possibility to make rebated „40” side panels.
It is required to use together with ELSA door leaf model door frames equipped with 3 hinges.

fig. 1

edge straight

fig. 2

edge without rebate

cross-section of ELSA A

cross-section of ELSA B

ELSA A

ELSA A1

ELSA A2

ELSA A3

ELSA A4

ELSA B5

ELSA B6

ELSA B7

ELSA

ELSA B

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
TdooJ0ormt tions:1 (a)6.5 fr ames:1pp. 145-150, ac c

PREMIUM

REBATED AND NO REBATED DOOR LEAF
interior door leaf

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

NOTE: There is possibility to make rebated 40” side panels.
It is required to use together with PREMIUM door leaf model door frames equipped with 3 hinges.

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

fig. 1

edge straight

fig. 2

edge without rebate

PREMIUM, PREMIUM 1-3 (4 mm glass pane)

*PREMIUM 4-7 (4 mm HDF inserts door leaf colour)

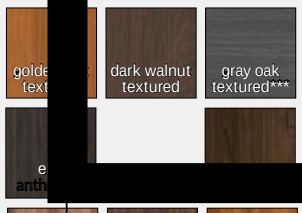
**PREMIUM 8-11(4 mm HDF inserts coated with silver laminate)

PREMIUM
PREMIUM 4*
PREMIUM 8**

PREMIUM 1
PREMIUM 5*
PREMIUM 9**

PREMIUM 2
PREMIUM 6*
PREMIUM 10**

PREMIUM 3
PREMIUM 7*
PREMIUM 11**

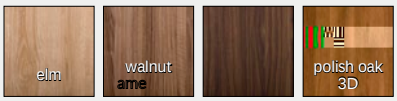


Decor DRE-Cell

Decor 3D

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

PIANO - ebony



STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick
» 16 mm convex panel (PIANO 1-2, PIANO 5-6)
or 19 mm convex panel (PIANO 9-12)

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

NOTE: There is possibility to make rebated „40” side panels.
It is required to use together with PIANO door leaf model door frames equipped with 3 hinges.

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

fig. 1

edge straight

fig. 2

edge without rebate

panel PIANO 9-12

PIANO

PIANO 1

PIANO 2

PIANO 3

PIANO 4

PIANO 5

PIANO 6

PIANO 9

PIANO 10

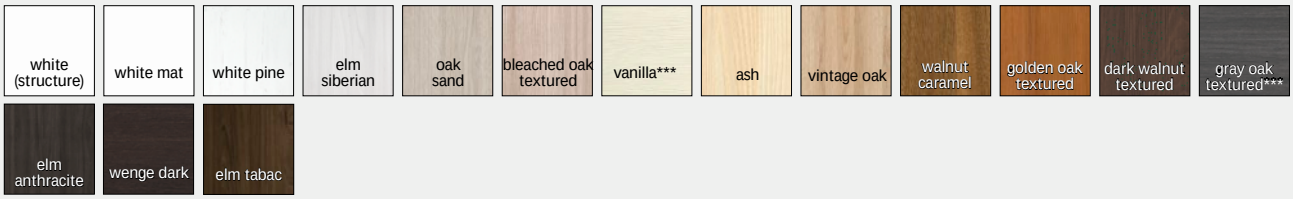
PIANO 11

PIANO 12

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

SCALA - dark walnut textured

Decor DRE-Cell

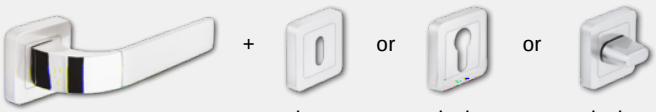


Decor 3D

FREE STYLISH DOOR HANDLE WITH BACKPLATE

(available only rebated and non-rebated door leaf in SCALA collection in DRE-Cell and 3D decor)

colour satin nickel



key simple | lock cylinder | lock toilet

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick
» flat panel insert (SCALA A), 19 mm profiled MDF panels (SCALA B)

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

SCALA collection is divided into A and B:
A - flat panel insert in door leaf colour
B - convex panel insert in door leaf colour

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

NOTE: There is possibility to make rebated „40” side panels.
It is required to use together with SCALA door leaf model door frames equipped with 3 hinges.

fig. 1

edge straight

fig. 2

edge without rebate

panel SCALA A, A1-A7

panel SCALA B, B1-B7

SCALA A | SCALA A1 | SCALA A2 | SCALA A3 | SCALA A4

SCALA B5 | SCALA B6 | SCALA B7 | SCALA

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

SINCO niagara

Finish veneer

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick
» flat panels

OPTION WITHOUT ADDITIONAL CHARGE

» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» door leaf „90” and „100”
» ventilation undercut

NOTE: It is required to use together with SINCO door leaf model door frames equipped with 3 hinges.

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

fig. 1

edge
straight

panel SINCO

SINCO

SINCO A

SINCO A1

SINCO A2

SINCO A3

SINCO A4

SINCO A5

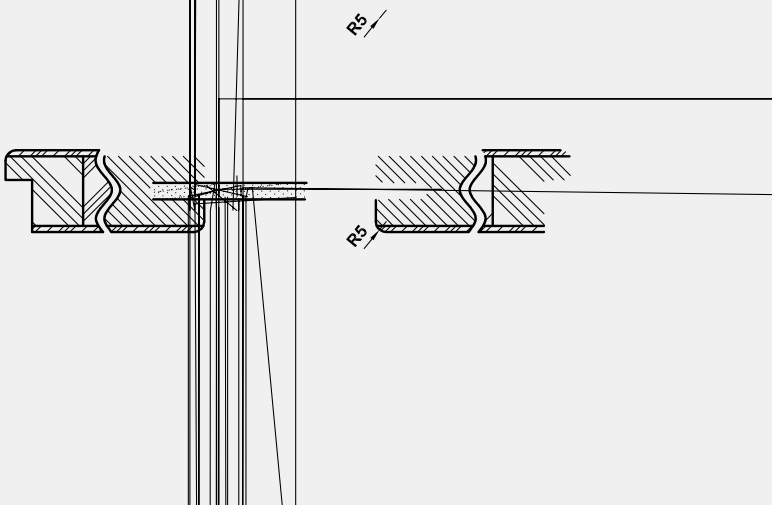
SINCO A6

SINCO A7

Door leaf width: single leaf door „60”÷”100” .
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

VETRO A1 ebony

VETRO collection glass panes have obverse and reverse sides (important in juxtaposition of doors opening inversely).
Presented horizontal cross-sections shows the arrangement of glass pane in the obverse version. When choosing a reverse version, glass pane is rotated by 180° around the vertical axis.



STANDARD OPTION

» frame made of MDF additionally reinforced with plywood
» core made of perforated chipboard
» 8 mm tempered glass

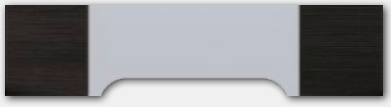
OPTION WITHOUT ADDITIONAL CHARGE

» there is possibility to make ventilation undercut (A)
» door leaf with revers positioning of glass pane
» VETRO A1 four possible types of glass pane: DECORMAT, DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass

OPTIONS AVAILABLE WITH EXTRA CHARGE - AVAILABLE ONLY IN WHITE MAT DRE- CELL DECOR

» non-rebated door leaf

ventilation undercut (A)



REBATED DOOR LEAF

» R5 edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF (EXTRA CHARGE 55 PLN)

ONLY WHITE MAT

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

fig. 1

edge R5

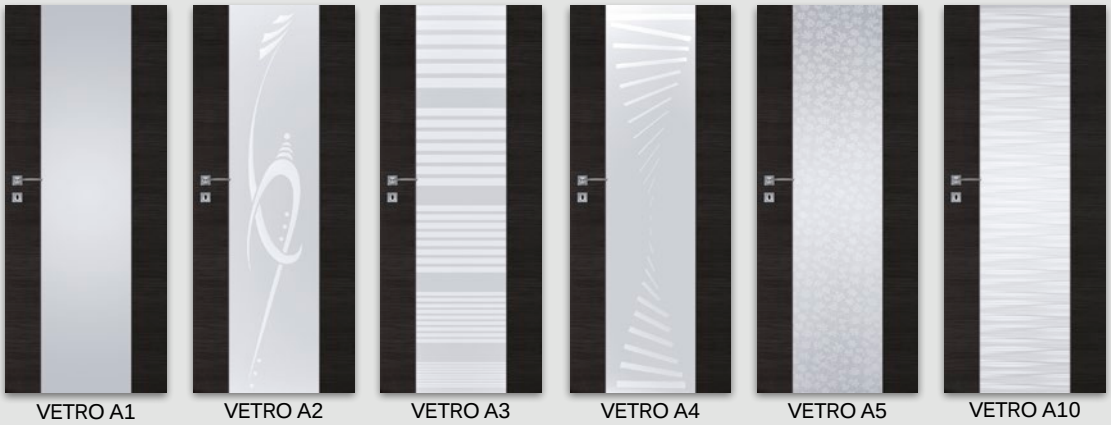
fig. 2

edge without rebate

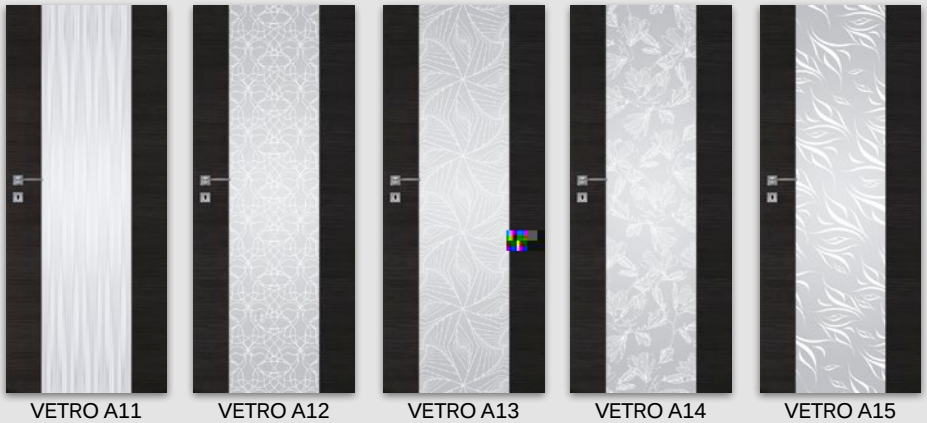
SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

NOTE: There is no possibility to shorten door leaf.
It is required to use together with VETRO door leaf model door frames equipped with 3 hinges.
VETRO A - „80”-„100” - with ventilation undercut fulfill ventilation requirements.



VETRO A1 VETRO A2 VETRO A3 VETRO A4 VETRO A5 VETRO A10



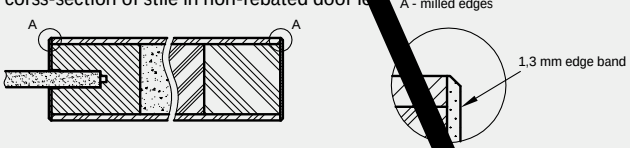
VETRO A11 VETRO A12 VETRO A13 VETRO A14 VETRO A15

Door leaf width: single door leaf „60”÷„100”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

VETRO B1 - ebony

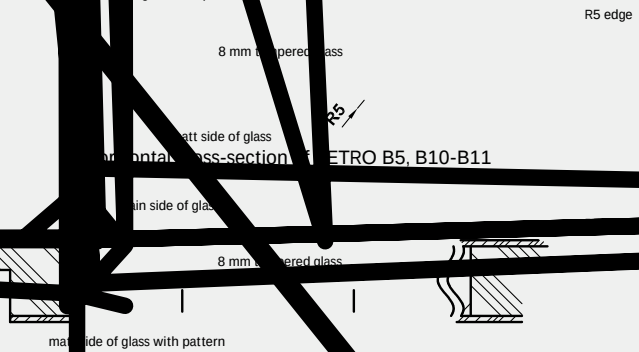
NOTE: It is possible to order non-rebated door leaf in Dre-Cell white mat colour.

corss-section of stile in non-rebated door leaf



VETRO collection glass panes have obverse and reverse sides (important in juxtaposition of doors opening inwardly).
Horizontal cross-sections shows the arrangement of glass pane in the obverse version. In the reverse version glass pane is rotated by 180° around the vertical axis.

zontal cross-section of VETRO B1 - B4, B12 - B15



rizontal cross-section of VETRO B5, B10-B11

STANDARD OPTION

» frame made of MDF additionally reinforced with plywood
» core made of perforated chipboard
» 8 mm tempered glass

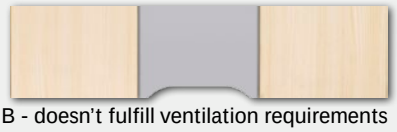
OPTION WITHOUT ADDITIONAL CHARGE

» there is possibility to make ventilation undercut (B)
» VETRO B1 four possible types of glass pane: DECORMAT, DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass
» door leaf with revers positioning of glass pane

OPTIONS AVAILABLE WITH EXTRA CHARGE - AVAILABLE ONLY IN WHITE MAT DRE- CELL DECOR

» non-rebated door leaf

ventilation undercut (B)



VETRO B - doesn't fulfill ventilation requirements

REBATED DOOR LEAF

» R5 edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF (EXTRA CHARGE 55 PLN)

ONLY WHITE MAT

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

fig. 1

edge R5

fig. 2

edge without rebate

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

NOTE: There is no possibility to shorten door leaf.
It is required to use together with VETRO door leaf model door frames equipped with 3 hinges.
VETRO B - doesn't fulfill ventilation requirements.

VETRO B1 VETRO B2 VETRO B3 VETRO B4 VETRO B5 VETRO B10

VETRO B11 VETRO B12 VETRO B13 VETRO B14 VETRO B15

Door leaf width: single leaf door „70"÷„100".
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

VETRO C1 decormat dark walnut textured

STANDARD OPTION

» frame with fixed width made of MDF additionally reinforced with plywood
» core made of perforated chipboard
» 8 mm tempered glass with different width, dependent on width of the door leaf

OPTION WITHOUT ADDITIONAL CHARGE

» there is possibility to make ventilation undercut (C)
» door leaf with revers positioning of glass pane

REBATED DOOR LEAF

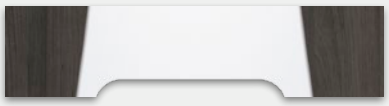
» R5 edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NOTE: There is no possibility to shorten door leaf.
It is required to use together with VETRO door leaf model door frames equipped with 3 hinges.
VETRO C - „80”-„100” - with ventilation undercut fulfill ventilation requirements.

fig. 1

edge
R5

ventilation undercut (C)



VETRO C1
transparent glass

VETRO C1
decormat

VETRO C1
decormat brown

VETRO C1
decormat
graphite

VETRO C5

VETRO C10

Door leaf width: single leaf door „70”÷„100”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

VETRO D1 - elm anthracite
white mat
ash
golden oak
elm tabac

STANDARD OPTION

» frame made of MDF additionally reinforced with plywood: narrow element with fixed width, wide element with different width
» core made of perforated chipboard
» 8 mm tempered glass with fixed width, (regardless of the door leaf width)

OPTION WITHOUT ADDITIONAL CHARGE

» door leaf with revers positioning of glass pane

REBATED DOOR LEAF

» R5 edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF (EXTRA CHARGE 55 PLN)

ONLY WHITE MAT
» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE - AVAILABLE ONLY IN WHITE MAT DRE- CELL DECOR

» non-rebated door leaf

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

NOTE: There is no possibility to shorten door leaf.
There is no possibility to make ventilation undercut.
VETRO D - doesn't fulfill ventilation requirements.
It is required to use together with VETRO door leaf model door frames equipped with 3 hinges.

fig. 1

edge R5

fig. 2

edge without rebate

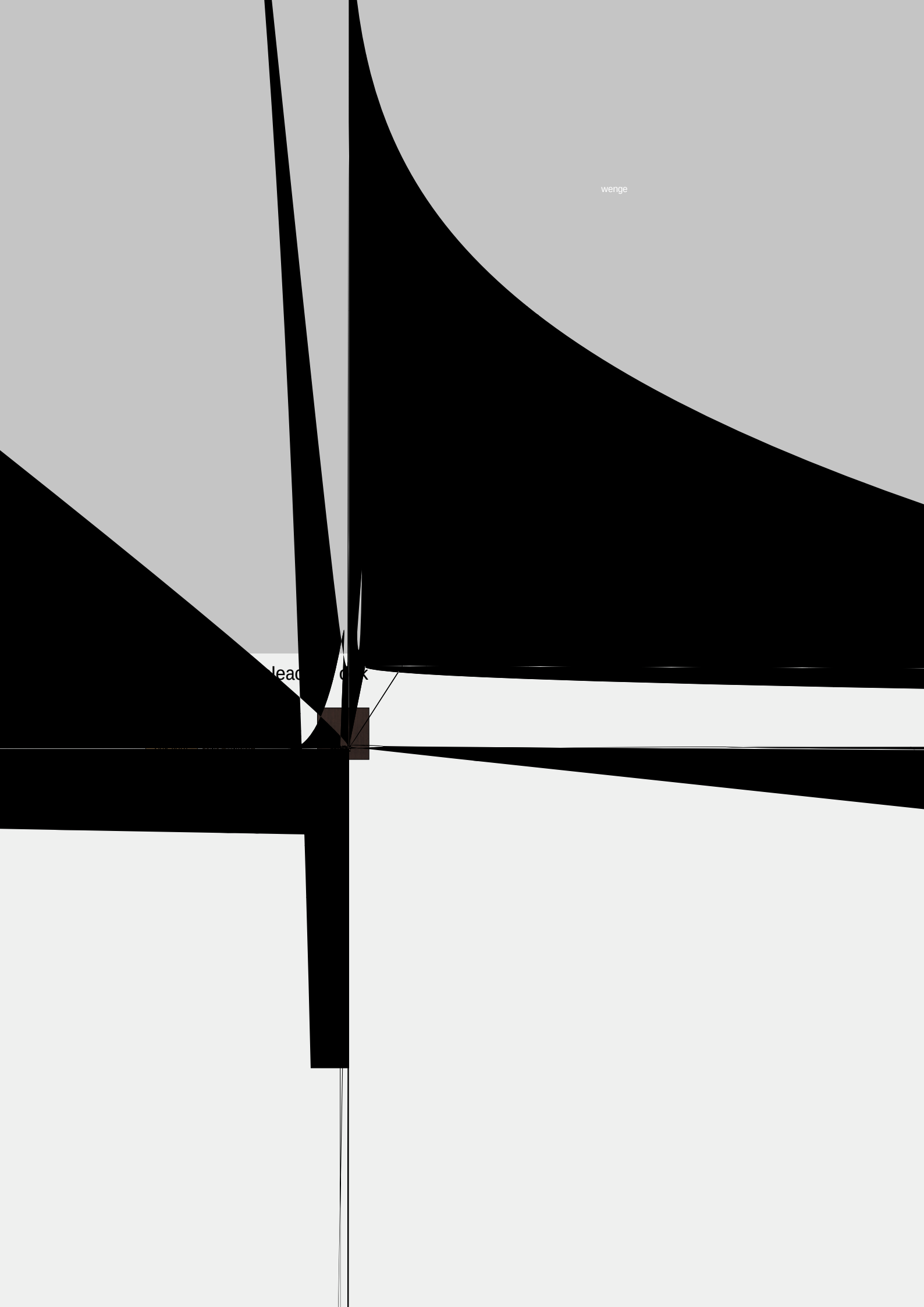
VETRO D1 glass pane transparent

VETRO D1 decormat

VETRO D1 decormat brown

VETRO D1 decormat graphite

Door leaf width: single door leaf „60"÷„100".
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.


wenge

STANDARD OPTION

» frame made of MDF additionally reinforced with plywood
» core made of perforated chipboard
» 8 mm tempered glass
» natural veneer

OPTION WITHOUT ADDITIONAL CHARGE

» there is possibility to make ventilation undercut (A)
» door leaf with revers positioning of glass pane
» VETRO A1 four possible types of glass pane: DECORMAT, DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

fig. 1

edge straight

fig. 2

edge without rebate

NOTE: There is no possibility to shorten door leaf. It is required to use together with VETRO door leaf model door frames equipped with 3 hinges.

VETRO A - „80”-„100” - with ventilation undercut fulfill ventilation requirements.

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

VETRO natura A1

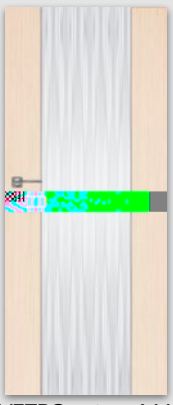
VETRO natura A2

VETRO natura A3

VETRO natura A4

VETRO natura A5

VETRO natura A10


VETRO natura A11

VETRO natura A12

VETRO natura A13

VETRO natura A14

VETRO natura A15

Door leaf width: single leaf door „60”÷„100” and double leaf door "120" ÷ "200".
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

VETRO natura B15 - dark walnut

veneer natural

STANDARD OPTION

» frame made of MDF additionally reinforced with plywood
» core made of perforated chipboard
» 8 mm tempered glass
» natural veneer

OPTION WITHOUT ADDITIONAL CHARGE

» there is possibility to make ventilation undercut
» door leaf with revers positioning of glass pane
» VETRO B1 four possible types of glass pane: DECORMAT, DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

fig. 1

edge straight

fig. 2

edge without rebate

NOTE: There is no possibility to shorten door leaf. It is required to use together with VETRO door leaf model door frames equipped with 3 hinges.

VETRO B - doesn't fulfill ventilation requirements.

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

VETRO natura B1

VETRO natura B2

VETRO natura B3

VETRO natura B4

VETRO natura B5

VETRO natura B10

VETRO natura B11

VETRO natura B12

VETRO natura B13

VETRO natura B14

VETRO natura B15

Door leaf width: single leaf door „70"÷„100" and double leaf door "140" ÷ "200".
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

PREMIUM NATURA

REBATED AND NON-REBATED DOOR LEAF
interior door leaf

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick
» natural veneer

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

NOTE: There is possibility to make rebated „40” side panels.
It is required to use together with PREMIUM door leaf model door frames equipped with 3 hinges.
NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

fig. 1

edge straight

fig. 2

edge without rebate

PREMIUM natura

PREMIUM 1 natura

PREMIUM 2 natura

PREMIUM 3 natura

veneer natural

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick
» natural veneer

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

NOTE: There is possibility to make rebated „40” side panels.
It is required to use together with DOVA door leaf model door frames equipped with 3 hinges.
NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

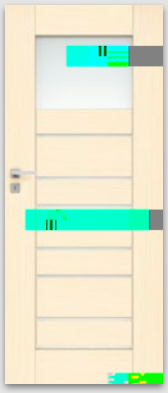
fig. 1

edge straight

fig. 2

edge without rebate

DOVA natura



DOVA 1 natura

DOVA 2 natura

DOVA 3 natura

veneer natural

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

SCALA A natura

REBATED AND NON-REBATED DOOR LEAF
interior door leaf

STANDARD OPTION

» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick
» natural veneer
» flat panels

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

NOTE: There is possibility to make rebated „40” side panels.
It is required to use together with SCALA door leaf model door frames equipped with 3 hinges.
NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.
NOTE: Door handle and backplate must be purchased separately.

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

fig. 1

edge straight

fig. 2

edge without rebate

panel SCALA A natura

SCALA A natura

SCALA A1 natura

SCALA A2 natura

SCALA A3 natura

SCALA A4 natura

SCALA A5 natura

SCALA A6 natura

veneer natural

SCALA A7 natura

SCALA natura

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

STANDARD OPTION

» door leaf painted with water-based UV varnish
» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick
» profiled 19mm MDF panels

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

It is required to use together with LEXA door leaf model door frames equipped with 3 hinges.
To ensure the highest quality of painted products, before painting porcess, both, door leaf and door frames are coated with special material which constitues solid base.

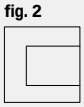
OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

fig. 1

edge straight

fig. 2



edge without rebate

panel LEXA

LEXA A | LEXA A1 | LEXA A2 | LEXA A3 | LEXA

Decor

white water based UV varnish - RAL 9003
ecru - RAL 9001
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

EVEN

REBATED AND NON-REBATED DOOR LEAF, PAINTED
interior door leaf

STANDARD OPTION

» door leaf painted with water-based UV varnish
» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

NOTE: It is required to use together with EVEN door leaf model door frames equipped with 3 hinges.
To ensure the highest quality of painted products, before painting porcess, both, door leaf and door frames are coated with special material which constitues solid base.

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

fig. 1

edge straight

fig. 2

edge without rebate

EVEN | EVEN 1 | EVEN 2 | EVEN 3 | EVEN 4

Decor

white water based UV varnish | ecru | latte | ashen

white water based UV varnish - RAL 9003
ecru - RAL 9001
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

NESTOR

REBATED ABD NON-REBATED DOOR LEAF, PAINTED
interior door leaf

STANDARD OPTION

» door leaf painted with water-based UV varnish
» stiles and rails made of MDF
» glass pane MAT DRE 4 mm thick
» profiled 19mm MDF panels

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

NOTE: It is required to use together with NESTOR door leaf model door frames equipped with 3 hinges.
To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» plastic ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

fig. 1

edge straight

fig. 2

edge without rebate

NESTOR 1 | NESTOR 2 | NESTOR 3 | NESTOR 4 | NESTOR 5 | NESTOR 6 | NESTOR 10 | NESTOR 11

Decor

white water based UV varnish - RAL 9003
ecru - RAL 9001
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035

panel
NESTOR

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

TIXA - welsh oak

Laminate CPL

STANDARD OPTION

» rails made of softwood and MDF board
» glass pane MAT DRE 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

REBATED DOOR LEAF

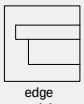
» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

NOTE: It is required to use together with TIXA door leaf model door frames equipped with 3 hinges.

fig. 1

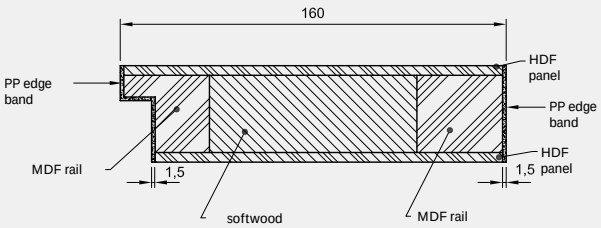


edge straight

fig. 2

edge without rebate

CROSS-SECTION OF VERTICAL STILE



TIXA

TIXA 1

TIXA 2

TIXA 3

TIXA 4

TIXA 5

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

TIZANO 1 - welsh oak

Laminate CPL

STANDARD OPTION

» rails made of softwood and MDF board
» glass pane MAT DRE 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» steel ventilation sleeves
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» cover-up strip for double leaf non-rebated door
» double leaf door

REBATED DOOR LEAF

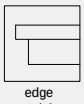
» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

NOTE: It is required to use together with TIZANO door leaf model door frames equipped with 3 hinges.

fig. 1

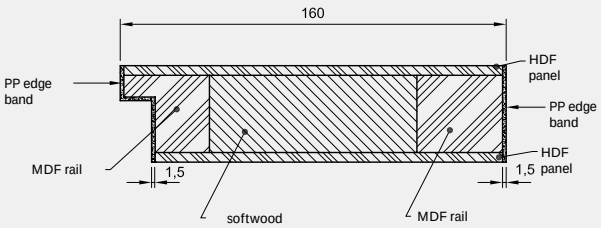


edge straight

fig. 2

edge without rebate

CROSS-SECTION OF VERTICAL STILE



TIZANO 1 | TIZANO 2 | TIZANO 3 | TIZANO 4 | TIZANO 5 | TIZANO 6

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

RIVIA 80 - white mat/elm anthracite

STANDARD OPTION

» door leaf frame made of softwood
» core made of perforated chipboard
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila" or „window blind"
» ventilation sleeves
» three hinges - applies to rebated door leaf

REBATED DOOR LEAF

» straight edge, flat uniform glazing bar **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate, flat uniform glazing bar, **rys. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate, flat uniform glazing bar **fig. 2**
» socket for hook lock and/or for handles

NOTE: Door leaf is coated with decor white mat. There is possibility to choose middle stripe in the selected decor. Edgeband is in the colour of selected decor. RIVIA 50 - BULAJ is coated with silver laminate.

*** In Rivia 70 and 120 model colour of te selected decor has vertical wood grain, except decor gray oak texture. In remaining models decors horizontal wood grain.

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)
RIVIA 20, 30
RIVIA 40, 50
» non-rebated door leaf
» door leaf „90" and „100"
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille

fig. 1

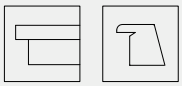
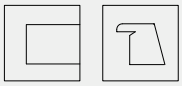


fig. 2



RIVIA 10 | RIVIA 20 | RIVIA 30 | RIVIA 40 | RIVIA 50 | RIVIA 60 | RIVIA 70***

RIVIA 80 | RIVIA 90 | RIVIA 100 | RIVIA 110 | RIVIA 120*** | RIVIA 130

Door leaf width: single door leaf „60"÷„100".
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

GALERIA ALU 20 vintage oak

STANDARD OPTION

» door leaf frame made of softwood
» core made of perforated chipboard
» aluminum marquetry elements with cross-section 8x2mm
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila" or „window blind"
» ventilation sleeves
» three hinges - applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)
GALERIA ALU 11, 13, 23
GALERIA ALU 21
GALERIA ALU 24, 25
GALERIA ALU 12, 22
» non-rebated door leaf
» door leaf „90" and „100"
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» cover-up strip for double leaf non-rebated door
» double leaf door

REBATED DOOR LEAF

» straight edge, flat glazing bar **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (EXTRA CHARGE)

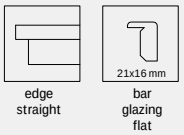
» edge without rebate, flat glazing bar **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate, flat glazing bar **fig. 2**
» socket for hook lock and/or for handles

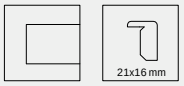
NOTE: Passive door leaf GALERIA ALU 20,21,22,23,24,25,60 are not equipped with aluminum marquetry elements in uniform wood grain.

fig. 1



edge straight — bar glazing flat

fig. 2



edge without rebate — bar glazing flat

aluminium marquetry elements with cross-section 8x2 mm installed on both sides in one surface of door leaf

GALERIA ALU 10

GALERIA ALU 20

GALERIA ALU 30

GALERIA ALU 50

GALERIA ALU 60

GALERIA ALU 11

GALERIA ALU 12

GALERIA ALU 13

GALERIA ALU 21

GALERIA ALU 22

GALERIA ALU 23

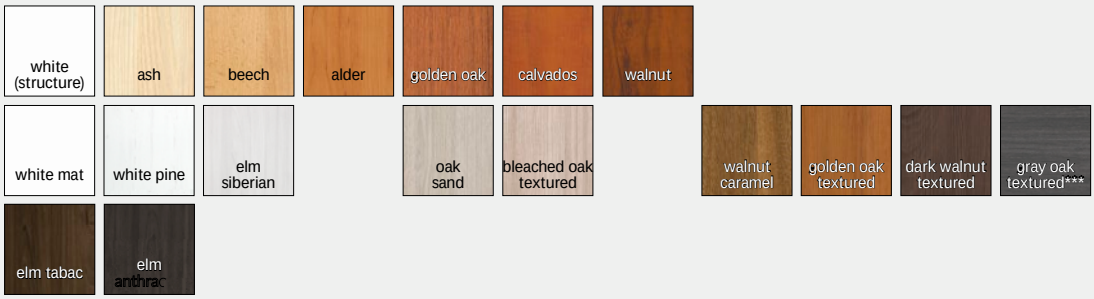
GALERIA ALU 24

GALERIA ALU 25

Door leaf width: single leaf door „60"÷"100", rebated double leaf door „120" ÷ „200", non-rebated double leaf door„120" ÷ „180".
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

ALDEA 20 american walnut

Decor DRE-Cell 1



STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

REBATED DOOR LEAF

» straight edge, flat glazing bar, 19 mm MDF profiled panels **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate, flat glazing bar, 19 mm MDF profiled panels **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate, flat glazing bar, 19 mm MDF profiled panels **fig. 2**
» socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)
ALDEA 20
ALDEA 30
ALDEA 40
ALDEA 50
ALDEA 60
» core made of perforated chipboard
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» cover-up strip for double leaf non-rebated door
» double leaf door

fig. 1

edge straight | bar glazing flat | profiled 19 mm panel

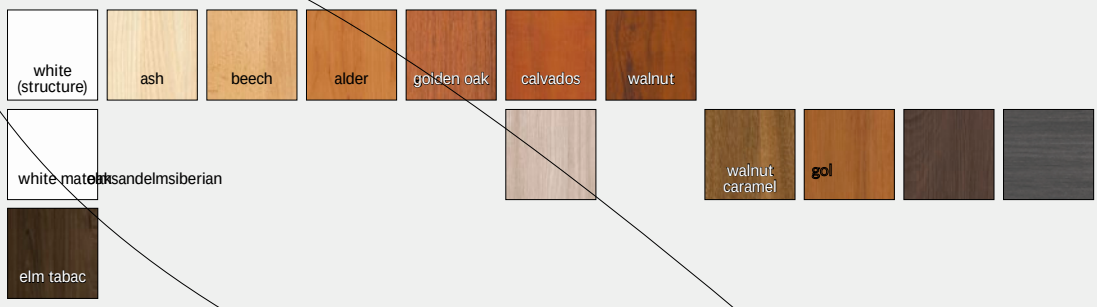
fig. 2

edge without rebate | bar glazing flat | profiled 19 mm panel

ALDEA 10 | ALDEA 20 | ALDEA 30 | ALDEA 40 | ALDEA 50 | ALDEA 60

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

ARTE B 40 vintage oak



STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)
ARTE B 10-30
ARTE B 40, 50
ARTE B 60
» core made of perforated chipboard
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» cover-up strip for double leaf non-rebated door
» double leaf door

REBATED DOOR LEAF

» straight edge, flat glazing bar **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

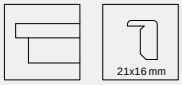
NON-REBATED DOOR LEAF (extra charge)

» edge without rebate, flat glazing bar, **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

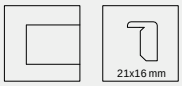
» edge without rebate, flat glazing bar **fig. 2**
» socket for hook lock and/or for handles

fig. 1

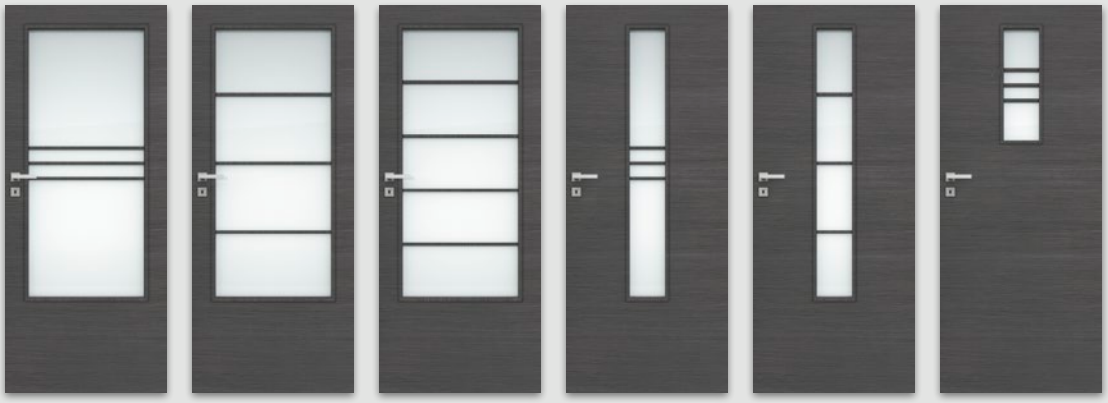


edge straight — bar glazing flat

fig. 2



edge without rebate — bar glazing flat



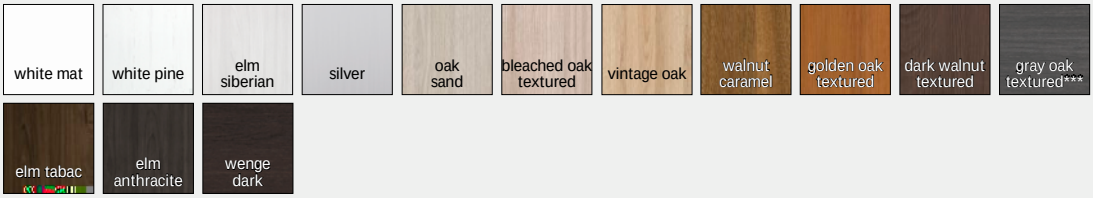
ARTE B 10 | ARTE B 20 | ARTE B 30 | ARTE B 40 | ARTE B 50 | ARTE B 60

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

CARLA 10 grand oak

Decor DRE-Cell 1

Decor DRE-Cell 2



Decor 3D

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)
CARLA 20
CARLA 30
CARLA 40
» core made of perforated chipboard
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» cover-up strip for double leaf non-rebated door
» double leaf door

REBATED DOOR LEAF

» straight edge, flat glazing bar, 19 mm MDF profiled panels **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate, flat glazing bar, 19 mm MDF profiled panels **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate, flat glazing bar, 19 mm MDF profiled panels **fig. 2**
» socket for hook lock and/or for handles

fig. 1

edge straight | bar glazing flat | profiled 19 mm panel

fig. 2

edge without rebate | bar glazing flat | profiled 19 mm panel

CARLA 10 | CARLA 20 | CARLA 30 | CARLA 40

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

BLANCO 110 with mirror - white mat

Decor DRE-Cell

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick
» 8 mm complex mirror in BLANCO 110

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)
BLANCO 10, 80
BLANCO 20-40
BLANCO 50
BLANCO 60, 100
BLANCO 70
BLANCO 90
» non-rebated door leaf
» core made of perforated chipboard
» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» cover-up strip for double leaf non-rebated door
» double leaf door

REBATED DOOR LEAF

» straight edge, flat uniform glazing bar **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate, flat uniform glazing bar **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate, flat uniform glazing bar **fig. 2**
» socket for hook lock and/or for handles

fig. 1

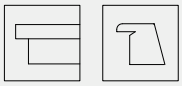
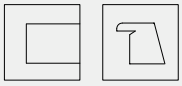


fig. 2



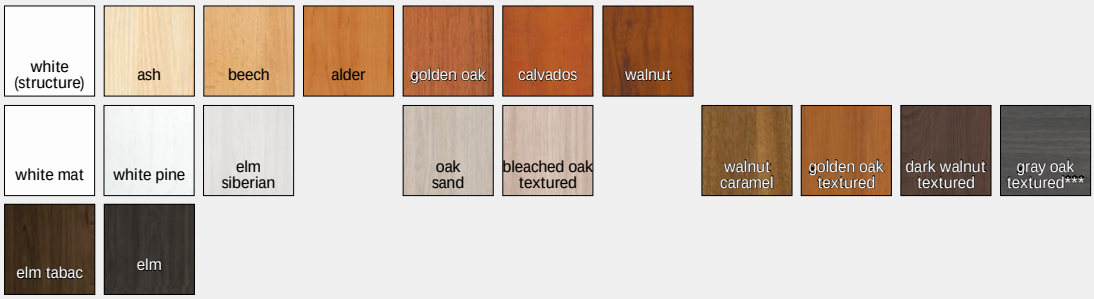
BLANCO 10 | BLANCO 20 | BLANCO 30 | BLANCO 40 | BLANCO 50 | BLANCO 60 | BLANCO 70

BLANCO 80 | BLANCO 90 | BLANCO 100 | BLANCO 110 with mirror

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

FINEA 40 vintage oak

Decor DRE-Cell 1



STANDARD OPTION

» door leaf frame made of softwood
» core made of perforated chipboard
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila" or „window blind"
» ventilation sleeves
» three hinges - applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)
FINEA 20, FINEA B 20
FINEA 30, 50, 60, FINEA B 30, 50, 60
» non-rebated door leaf
» door leaf „90" and „100"
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille

REBATED DOOR LEAF

» straight edge, flat glazing bar **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

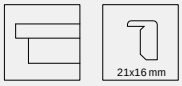
NON-REBATED DOOR LEAF (EXTRA CHARGE)

» edge without rebate, flat glazing bar **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

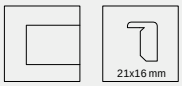
» edge without rebate, flat glazing bar **fig. 2**
» socket for hook lock and/or for handles

fig. 1



edge straight — bar glazing flat

fig. 2



edge without rebate — bar glazing flat

FINEA 10
FINEA B 10*

FINEA 20
FINEA B 20*

FINEA 30
FINEA B 30*

FINEA 40
FINEA B 40*

FINEA 50
FINEA B 50*

FINEA 60
FINEA B 60*

* FINEA B panels available only with horizontal wood grain

panels wood grain in FINEA

panels horizontal wood grain
FINEA B

Door leaf width: single leaf door „60"÷"100" .
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

DECO 10 - grand oak

Laminate CPL

STANDARD OPTION

» door leaf frame made of softwood
» edge with radius R 2,5 mm used in 0,15-0,20 mm CPL laminates
» core made of „honeycomb”
» glass pane white bark 4 mm thick
» flat 4mm HDF panel in DECO 40

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

REBATED DOOR LEAF

» optional: straight edge, flat glazing bar fig. 1 or "karnies" edge, rounded glazing bar fig. 2
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
» rounded glazing bar, straight edge coated with 1,5 mm edgeband or edge with radius R 2,5 mm finished with method of directforming (in CPL laminate) fig. 5

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate, flat glazing bar fig. 3
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock
» edge without rebate, rounded glazing bar (in CPL laminate) fig. 6

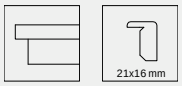
SLIDING SYSTEM DOOR LEAF

» edge without rebate and optional: flat glazing bar fig.3 or rounded glazing bar fig. 4
» socket for hook lock and/or for handles
» doesn't concern CPL laminates

OPTIONS AVAILABLE WITH EXTRA CHARGE

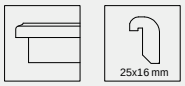
» straight edge and edge without rebate finished with 1,5 mm edgeband in CPL laminates
» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) DECO 10-30
» core made of perforated chipboard
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» cover-up strip for double leaf non-rebated door
» double leaf door

fig. 1 (TOP)



edge straight | bar glazing flat

fig. 2

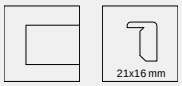


edge „karnies” | bar glazing rounded

fig. 5 (CPL)

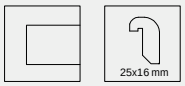
edge straight | glazing bar rounded | edge R 2,5

fig. 3 (TOP)



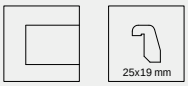
edge without rebate | bar glazing flat

fig. 4



edge without rebate | bar glazing rounded

fig. 6 (CPL)



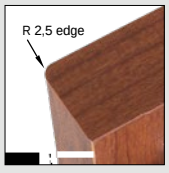
edge without rebate | glazing bar rounded

DECO 10

DECO 20

DECO 30

DECO 40

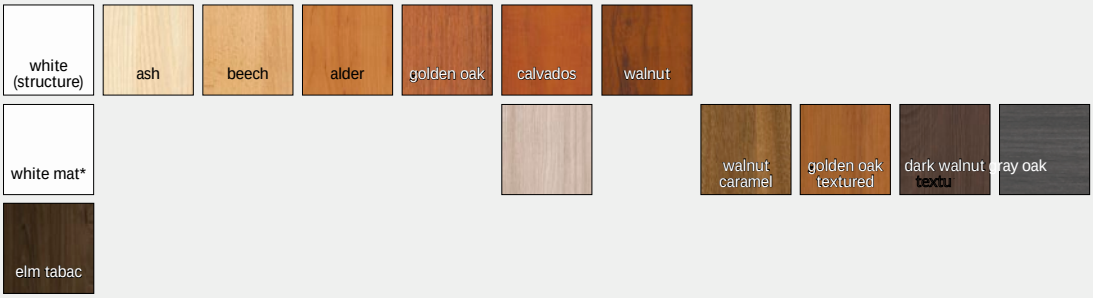


edge R 2,5 mm in CPL laminate

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

MODERN 10 - white pine

Decor DRE-Cell 1



STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

REBATED DOOR LEAF

» optional: straight edge, flat glazing bar, flat 4 mm HDF panels **fig. 1** or „karnies” edge, rounded glazing bar, profiled 19 mm MDF panels **fig. 2**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate, flat glazing bar, flat 4 mm HDF panels fig. 3
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

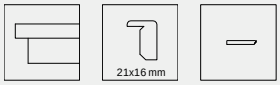
SLIDING SYSTEM DOOR LEAF

» edge without rebate and optional: flat glazing bar, flat 4 mm HDF panels fig. 3 or rounded glazing bar, profiled 19 mm MDF panels fig. 4
» socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf) MODERN 20
MODERN 30
MODERN 40
MODERN 50
» core made of perforated chipboard
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» cover-up strip for double leaf non-rebated door
» double leaf door

fig. 1 (TOP)

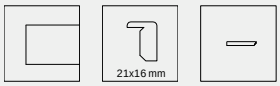


edge straight | bar glazing flat | flat panel

fig. 2

edge „karnies” | bar glazing rounded | profiled 19 mm panel

fig. 3 (TOP)



edge without rebate | bar glazing flat | flat panel

fig. 4

edge without rebate | bar glazing rounded | profiled 19 mm panel

MODERN 10 | MODERN 20 | MODERN 30 | MODERN 40 | MODERN 50

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

KANON 30 - ebony

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

REBATED DOOR LEAF

» optional: straight edge, flat glazing bar, flat 4 mm HDF panels **fig. 1** or „karnies” edge, rounded glazing bar, profiled 19 mm MDF panels **fig. 2**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (EXTRA CHARGE)

» edge without rebate, flat glazing bar, flat 4 mm HDF panels fig. 3
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate and optional: flat glazing bar, flat 4 mm HDF panels fig. 3 or rounded glazing bar, profiled 19 mm MDF panels fig. 4
» socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf) KANON 20
KANON 30
KANON 40
» core made of perforated chipboard
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» cover-up strip for double leaf non-rebated door
» double leaf door

fig. 1 (TOP)

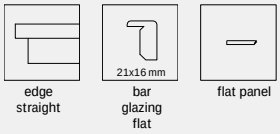


fig. 2

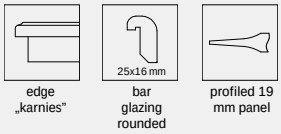


fig. 3 (TOP)

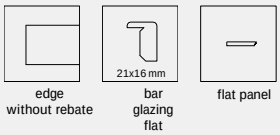
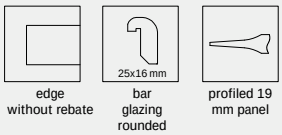
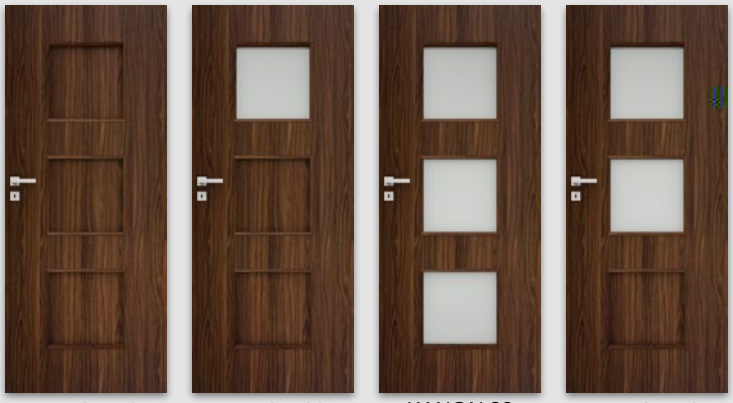


fig. 4





KANON 10 KANON 20 KANON 30 KANON 40

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

IDEA 30 - elm anthracite

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)
IDEA 20, 40, 50, 70, 80
IDEA 30, 90, 100, 110, 120
IDEA 60
» core made of perforated chipboard
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» cover-up strip for double leaf non-rebated door
» non-rebated
» double leaf door

REBATED DOOR LEAF

» optional: straight edge, flat glazing bar, flat 4 mm HDF panels **fig. 1** or „karnies” edge, rounded glazing bar, profiled 19 mm MDF panels **fig. 2**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (EXTRA CHARGE)

» edge without rebate, flat glazing bar, flat 4 mm HDF panels fig. 3
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate and optional: flat glazing bar, flat 4 mm HDF panels fig. 3 or rounded glazing bar, profiled 19 mm MDF panels fig. 4
» socket for hook lock and/or for handles

fig. 1 (TOP)

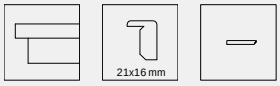


fig. 2

fig. 3 (TOP)

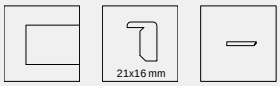


fig. 4

IDEA 10

IDEA 20

IDEA 30

IDEA 40

IDEA 50

IDEA 60

IDEA 70

IDEA 80

IDEA 90

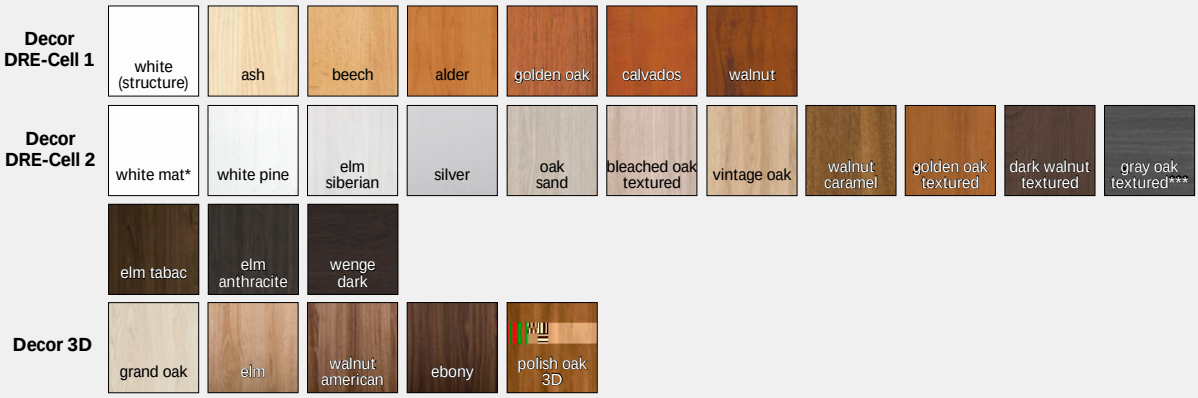
IDEA 100

IDEA 110

IDEA 120

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

PLUS 30 - elm


Decor DRE-Cell 1
white (structure)
ash
beech
alder
golden oak
calvados
walnut
Decor DRE-Cell 2
white mat*
white pine
elm siberian
silver
oak sand
bleached oak textured
vintage oak
walnut caramel
golden oak textured
dark walnut textured
gray oak textured***
elm tabac
elm anthracite
wenge dark
Decor 3D
grand oak
elm
walnut american
ebony
polish oak 3D

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) PLUS 20
PLUS 40, 50, 60, 70, 80
PLUS 30
» core made of perforated chipboard
» non-rebated door leaf
» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» cover-up strip for double leaf non-rebated door
» double leaf door

REBATED DOOR LEAF

» optional: straight edge, flat glazing bar, flat 4 mm HDF panels fig. 1 or "karnies" edge, rounded glazing bar, flat 4 mm HDF panels fig. 2
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate, flat glazing bar, flat 4 mm HDF panels fig. 3
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate, flat 4 mm HDF panels and optional: flat glazing bar, fig. 3 or rounded glazing bar fig. 4
» socket for hook lock and/or for handles

fig. 1 (TOP)

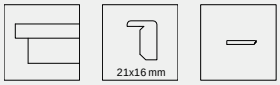


fig. 2

fig. 3 (TOP)

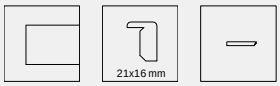
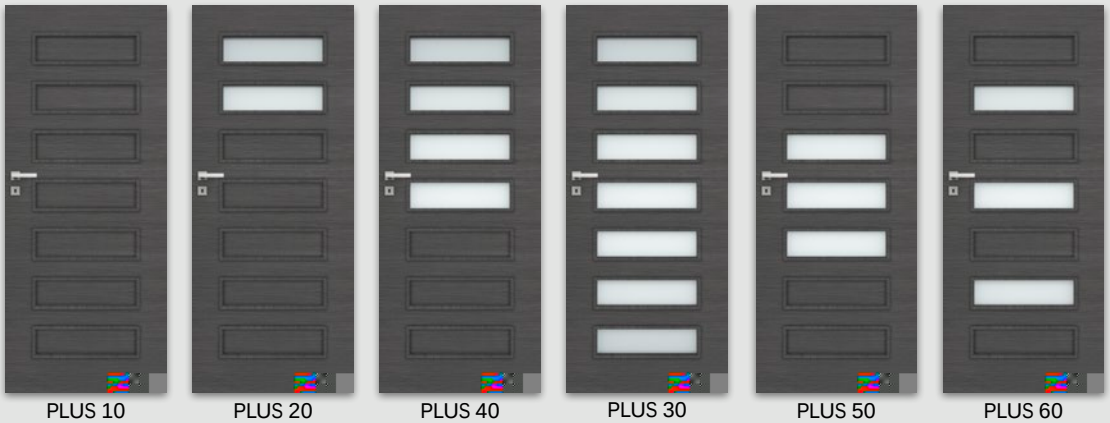
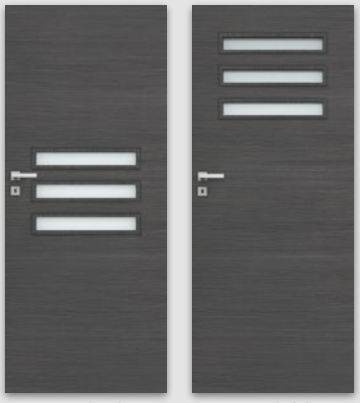


fig. 4



PLUS 10 PLUS 20 PLUS 40 PLUS 30 PLUS 50 PLUS 60



PLUS 70 PLUS 80

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

STANDARD 40 and STANDARD 10 - walnut

STANDARD

REBATED AND NON-REBATED DOOR LEAF

interior door leaf

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

REBATED DOOR LEAF

» optional: straight edge, flat glazing bar fig.1 or "karnies" edge, rounded glazing bar, fig. 2
» l41n-rebated door
» l41n-rebated door, 1 o5 (v161 (available only)f (grillx 2)]TJsimptuak)2fig.1 veualTextFh pur
»

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) STANDARD 20, 20s, 40, 40s, BULAJ MDF
STANDARD 50, 50s
STANDARD 30, 30s
STANDARD 60
» core made of perforated chipboard
» non-rebated door leaf
» door leaf „90” and „100”
» rebated door leaf "110" (only STANDARD 10)
» additional upper single point mortise lock (available only in STANDARD 10 door leaf model with core made of perforated chipboard and fixed door frame)
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» cover-up strip for double leaf non-rebated door
» double leaf door door leaf price x 2
» there is possibility to purchase steel bulaj separately

STANDARD 10

STANDARD 20

STANDARD 20s

STANDARD 30

STANDARD 30s

STANDARD 40

STANDARD 40s

STANDARD 50

STANDARD 50s

STANDARD 60

BULAJ MDF

steel BULAJ

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

RIM 20 - bleached oak textured

STANDARD OPTION

» reinforced door leaf frame
» core made of perforated chipboard
» 8 mm tempered glass - decormat

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane DECORMAT BROWN, DECORMAT GRAPHITE or transparent glass pane
» ventilation sleeves

REBATED DOOR LEAF

» straight edge **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF RIM 10 AND RIM 20 (EXTRA CHARGE)

» edge without rebate, fig. 2
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

NOTE: In RIM colletion, non-rebated version of door leaf, is only available with models RIM 10 and RIM 20.

* only rebated door leaf

NOTE: It is required to use together with RIM door leaf model door frames equipped with 3 hinges.

NOTE: Glass panes in RIM collection have obverse and reverse sides. When choosing a reverse version, glass pane is rotated by 180 O around the vertical axis. Glass pane in RIM models doesn't adhere to gasket.

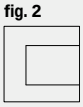
OPTIONS AVAILABLE WITH EXTRA CHARGE

» door leaf "90" and "100" RIM 10
RIM 20
RIM 30
» non-rebated door leaf
» plastic ventilation grille
» aluminum ventilation grille
» ventilation undercut

fig. 1

edge
straight

fig. 2



edge
without rebate

RIM 10

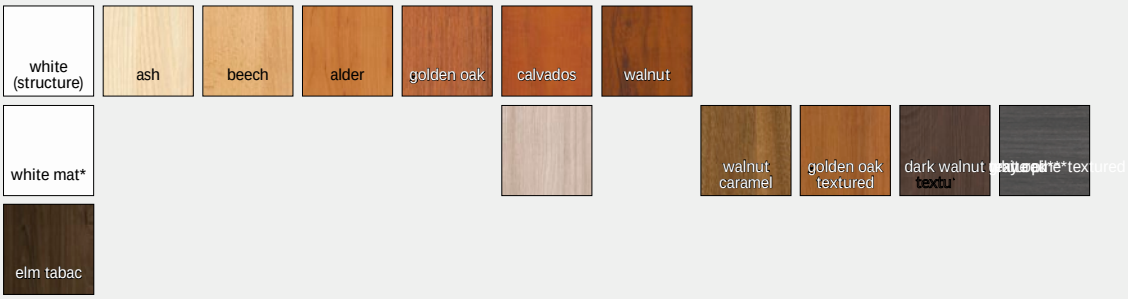
RIM 20

RIM 30*

Door leaf width: single leaf door „60"÷"100" .
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

ARTE 50 - siberian elm

Decor DRE-Cell 1



ARTE

REBATED AND NON-REBATED DOOR LEAF

interior door leaf

ARTE 10

ARTE 20

ARTE 30

ARTE 40

ARTE 50

ARTE 80

ARTE 90

FANO

REBATED AND NON-REBATED DOOR LEAF
interior door leaf

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

REBATED DOOR LEAF

» "karnies" edge, rounded glazing bar, profiled 19mm MDF panel **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (EXTRA CHARGE)

» edge without rebate, flat glazing bar, 19 mm MDF profiled panels **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate, rounded glazing bar or flat glazing bar, profiled 19 mm MDF panel fig. 3
» socket for hook lock and/or for handles

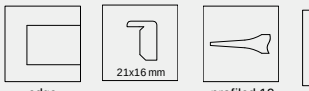
OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) FANO 20, 20s FANO 30, 30s
» core made of perforated chipboard
» door leaf „90” and „100”
» non-rebated door leaf
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» cover-up strip for double leaf non-rebated door
» double leaf door

fig. 1

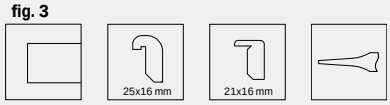
edge „karnies” | bar glazing rounded | profiled 19 mm panel

fig. 2



edge without rebate | bar glazing flat | profiled 19 mm panel

fig. 3

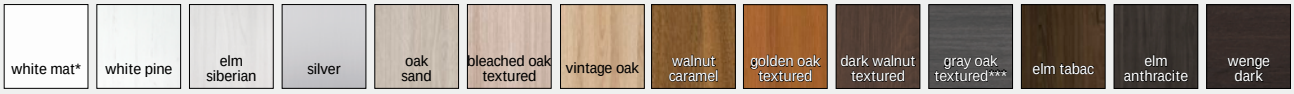


edge without rebate | bar glazing rounded | bar glazing flat | profiled 19 mm panel

FANO 10 | FANO 20 | FANO 20s | FANO 30 | FANO 30s

Decor DRE-Cell 1

Decor DRE-Cell 2



Decor 3D

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

REBATED DOOR LEAF

» "karnies" edge, rounded glazing bar **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

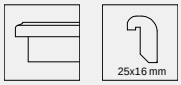
SLIDING SYSTEM DOOR LEAF

» edge without rebate, rounded glazing bar **fig. 2**
» socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

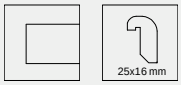
» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)
LINEA 20, 20s
LINEA 30, 30s
» core made of perforated chipboard
» additional upper single point mortise lock (available only in LINEA 10 door leaf model with core made of perforated chipboard and fixed door frame)
» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» double leaf door

fig. 1



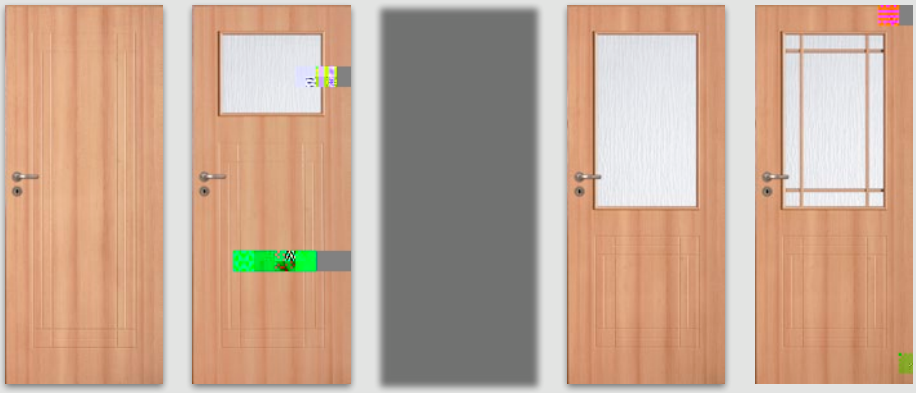
edge „karnies” — bar glazing rounded

fig. 2



edge without rebate — bar glazing rounded

optional: additional upper single point mortise lock (available only in LINEA 10 door leaf model with core made of perforated chipboard and fixed door frame)



LINEA 10 | LINEA 20 | LINEA 20s | LINEA 30 | LINEA 30s

Decor DRE-Cell

Door leaf width: single leaf door „60”÷„100”, double leaf door „120-200”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

CLASSIC
REBATED DOOR LEAF
interior door leaf

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)
CLASSIC 20, 20s
CLASSIC 30, 30s
» core made of perforated chipboard
» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» double leaf door

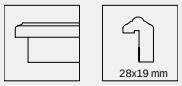
REBATED DOOR LEAF

» "karnies" edge, plastic glazing bar **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

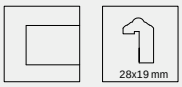
» edge without rebate, plastic glazing bar **fig. 2**
» socket for hook lock and/or for handles

fig. 1



edge „karnies” — bar glazing plastic

fig. 2



edge without rebate — bar glazing plastic

CLASSIC 10 | CLASSIC 20 | CLASSIC 20s | CLASSIC 30 | CLASSIC30s

Decor DRE-Cell

white (structure) | beech | alder | calvados | walnut

Door leaf width: single leaf door „60”÷„100”, double leaf door „120-200”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

STANDARD OPTION

» door leaf frame made of MDF
» core made of „honeycomb”
» lacquered HDF board
» glass pane MAT DRE 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» ventilation sleeves
» three hinges - applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» door leaf „90” and „100”
» plastic ventilation grille
» ventilation undercut

REBATED DOOR LEAF

» optional: "karnies" edge **fig. 1** or straight **fig. 2**
» rounded glazing bar, flat 4 mm HDF board
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NOTE: Due to different manufacturing technology:
» ASCADA door leaf - lacquered HDF board
» door frames, architraves, Finish quarter rounds - which are coated with Finish decor
» door leaf edges - edge banding
» glazing bars, flat 4 mm HDF boards coated with Finish decor.
There are colour differences between those elements.

fig. 1

edge „karnies” | bar glazing rounded | flat panel

fig. 2

edge straight | bar glazing rounded | flat panel

ASCADA 10 | ASCADA 20 | ASCADA 30 | ASCADA 40 | ASCADA 50 | ASCADA 60

HDF board lacquered

Door leaf width: single leaf door „60”÷”100” .
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

LACK

REBATED DOOR LEAF
interior door leaf

STANDARD OPTION

» door leaf frame made of MDF
» core made of „honeycomb”
» lacquered HDF board
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane "chinchila"
» ventilation sleeves
» three hinges applies to rebated door leaf

REBATED DOOR LEAF

» optional: "karnies" edge **fig. 1** or straight **fig. 2**
» rounded glazing bar (LACK 20, 30, 40, 40s, 50, 50s) or plastic glazing bar (LACK 20s, 30s)
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NOTE: Due to different manufacturing technology:
» door leaf LACK - lacquered HDF board
» door frames, architraves, Finish quarter rounds - which are coated with Finish decor
» door leaf edges - edge banding
There are colour differences between those elements.

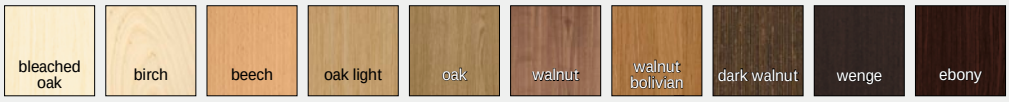
LACK 10 | LACK 20 | LACK 20s | LACK 30 | LACK 30s

HDF board lacquered

Door leaf width: single leaf door „60”÷”100” .
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

DUERO natura ALU 60 oak

veneer natural



STANDARD OPTION

» door leaf frame made of softwood
» core made of perforated chipboard
» natural veneer secured with UV varnish
» aluminum marquetry elements with cross - section 8X2 mm

OPTION WITHOUT ADDITIONAL CHARGE

» holes for ventilation sleeves
» three hinges - applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» door leaf „90” and „100”
» ventilation undercut
» double leaf door

In DUERO Natura ALU there is monochromatic, uniform, horizontal wood grain.
NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

REBATED DOOR LEAF

» straight edge **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

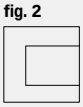
SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

fig. 1

edge straight

fig. 2



edge without rebate

DUERO natura ALU 10

DUERO natura ALU 20

DUERO natura ALU 30

DUERO natura ALU 40

DUERO natura ALU 50

DUERO natura ALU 60

DUERO natura ALU 70

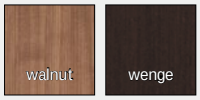
DUERO natura ALU 80

Door leaf width: single leaf door „60”÷„100”, double leaf door „120-200”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

ARTE natura 90 - birch

veneer natural 1

veneer natural 2



veneer natural 3

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» natural veneer secured with UV varnish
» 4 mm glass pane "window blind"

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane "chinchila" or "white bark"
» holes for ventilation sleeves
» three hinges - applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE or DECORMAT BROWN (applies to door leaf) ARTE natura 10-30, 90
ARTE natura 40, 50
ARTE natura 80
» core made of perforated chipboard
» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» double leaf door

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

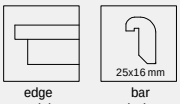
REBATED DOOR LEAF

» straight edge, rounded glazing bar, **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

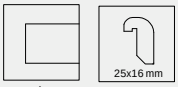
» edge without rebate, rounded glazing bar **fig. 2**
» socket for hook lock and/or for handles

fig. 1



edge straight — bar glazing rounded

fig. 2



edge without rebate — bar glazing rounded

ARTE natura 10

ARTE natura 20

ARTE natura 30

ARTE natura 40

ARTE natura 50

ARTE natura 80

ARTE natura 90

Door leaf width: single leaf door „60”÷„100”, double leaf door „120-200”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

STANDARD natura

REBATED DOOR LEAF
interior door leaf

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» natural veneer secured with UV varnish
» 4 mm glass pane "window blind"

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane "chinchila" or "white bark"
» holes for ventilation sleeves
» three hinges - applies to rebated door leaf

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

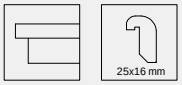
REBATED DOOR LEAF

» straight edge, rounded glazing bar, **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

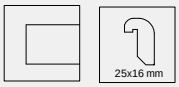
» edge without rebate, rounded glazing bar **fig. 2**
» socket for hook lock and/or for handles

fig. 1



edge straight — bar glazing rounded

fig. 2



edge without rebate — bar glazing rounded

STANDARD natura 10 | STANDARD natura 20 | STANDARD natura 20s | STANDARD natura 30 | STANDARD natura 30s | STANDARD natura 40

veneer natural 1

veneer natural 2

Door leaf width: single leaf door „60”÷„100”, double leaf door „120-200”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN or DECORMAT GRAPHITE (applies to door leaf) STANDARD natura 20, 20s, 40, 40s, BULAJ natura MDF
STANDARD natura 30, 30s
STANDARD natura 50, 50s
STANDARD natura 60
» core made of perforated chipboard
» door leaf „90” and „100”
» rebated door leaf "110"
(only STANDARD natura 10)
» ventilation undercut
» additional upper single point mortise lock (A) (available only in STANDARD 10 door leaf model with core made of perforated chipboard and fixed door frame)
» plastic ventilation grille
» aluminum ventilation grille
» double leaf door
» there is possibility to purchase BULAJ separately

(A)

Additionall upper lock (available only in STANDARD natura 10 door leaf model with core made of perforated chipboard and fixed door frame)

steel BULAJ (available only MAT or transparent glass pane)

STANDARD natura 40s

STANDARD natura 50

STANDARD natura 50s

STANDARD natura 60

BULAJ natura MDF

BULAJ natura steel

veneer natural 1

veneer natural 2

Door leaf width: single leaf door „60”÷„100”, double leaf door „120-200”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

GALERIA natura

REBATED DOOR LEAF
interior door leaf

STANDARD OPTION

» door leaf frame made of softwood
» core made of perforated chipboard
» natural veneer secured with UV varnish
» 4 mm glass pane MAT DRE (in models 11,12,21,22,23,51)

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane "window blind" or decormat brown
» holes for ventilation sleeves
» three hinges - applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» double leaf door

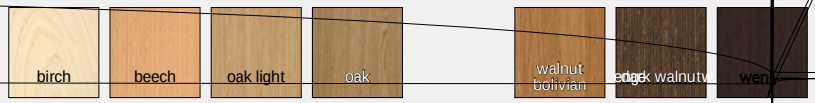
REBATED DOOR LEAF

» straight edge, rounded glazing bar, **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate, rounded glazing bar **fig. 2**
» socket for hook lock and/or for handles

GALERIA natura 02 | GALERIA natura 10 | GALERIA natura 20 | GALERIA natura 50



Door leaf width: single leaf door „60”÷„100”, double leaf door „120-200”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

GALERIA Natura passive door leaf 20, 21, 22, 23, are made without horizontal marquetries, and they are coated with uniform wood grain.
In sliding version of double leaf door GALERIA natura 20, 21, 22, 23, there might be noted differences in the relative positions of horizontal stripes at the corresponding heights of the leaf.
Door leaf coated with dark natural veneer have stripes in birch colour. Door leaf coated with light natural veneer have stripes in wenge colour.

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

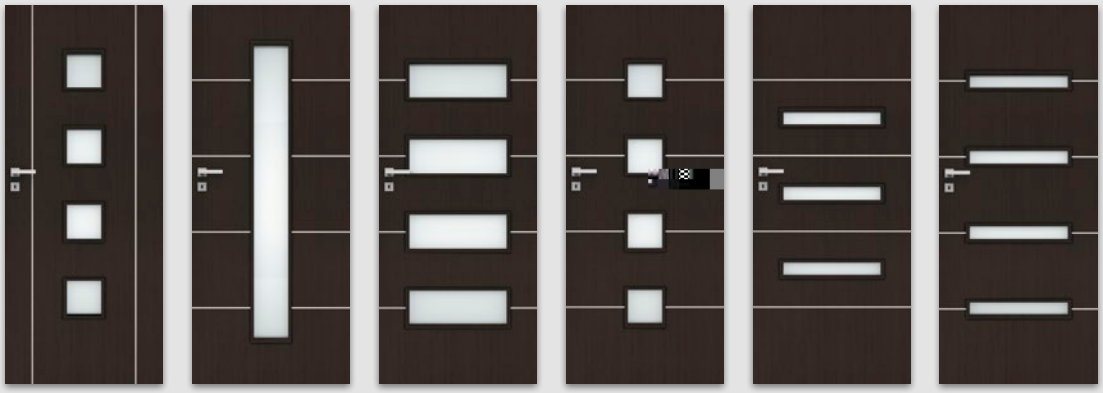
GALERIA natura 11 | GALERIA natura 12 | GALERIA natura 21 | GALERIA natura 22 | GALERIA natura 23 | GALERIA natura 51

veneer natural

Door leaf width: single leaf door „60”÷„100”, double leaf door „120-200”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

Galeria Natura Alu are coated with veneer in uniform, monochromatic wood grain.
GALERIA Natura Alu passive door leaf 20, 21, 22, 23, 24, 25 and 60 are made without horizontal marquetries, and they are coated with uniform wood grain.
In sliding version of double leaf door GALERIA Natura Alu .20, 21, 22, 23, 24, 25 i 60, there might be noted differences in the relative positions of horizontal stripes at the corresponding heights of the leaf.

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.



GALERIA natura ALU 13 | GALERIA natura ALU 21 | GALERIA natura ALU 22 | GALERIA natura ALU 23 | GALERIA natura ALU 24 | GALERIA natura ALU 25

veneer natural

Door leaf width: single leaf door „60”÷„100”, double leaf door „120-200”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

GALERIA natura

NON-REBATED DOOR LEAF
interior door leaf

STANDARD OPTION

» door leaf frame made of softwood
» core made of perforated chipboard
» natural veneer secured with UV varnish

OPTION WITHOUT ADDITIONAL CHARGE

» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» double leaf door
» cover-up strip for double leaf non-rebated door

Passive door leaf GALERIA Natura 20 are made without horizontal marquetries, and they are coated with uniform wood grain.

Door leaf coated with dark natural veneer have stripes in birch colour. Door leaf coated with light natural veneer have stripes in wenge colour.

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

NON-REBATED DOOR LEAF

» edge without rebate **fig.1**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

fig. 1

edge without rebate

GALERIA natura 02 | GALERIA natura 10 | GALERIA natura 20 | GALERIA natura 50

veneer natural

Door leaf width: single door leaf „60”÷„100”, double leaf door „120-180”.
Technical informations: door frames: pp. 149, accessories: pp. 129, 156-163 and 169, door leaf: pp. 170-178.

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» natural veneer secured with UV varnish
» 4 mm glass pane "window blind"

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane "chinchila" or "white bark"
» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN or DECORMAT GRAPHITE (applies to door leaf)
BULAJ natura MDF
» core made of perforated chipboard
» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» double leaf door
» cover-up strip for double leaf non-rebated door
» there is possibility to purchase steel
BULAJ separately

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

NON-REBATED DOOR LEAF

» edge without rebate **fig.1**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

fig. 1

edge without rebate

steel BULAJ (available only MAT or transparent glass pane)

STANDARD natura 10 | BULAJ natura MDF | BULAJ steel natura

BOLIVIAN WALNUT

veneer natural 1

veneer natural 2

Door leaf width: single door leaf „60”÷„100”, double leaf door „120-180”.
Technical informations: door frames: pp. 149, accessories: pp. 129, 156-163 and 169, door leaf: pp. 170-178.

GALERIA natura ALU 20 non-rebated wenge

veneer natural

STANDARD OPTION

» door leaf frame made of softwood
» core made of perforated chipboard
» natural veneer secured with UV varnish
» aluminium marquetry elements with cross-section 8x2 mm

OPTION WITHOUT ADDITIONAL CHARGE

» holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» door leaf „90” and „100”
» ventilation undercut
» double leaf door
» cover-up strip for double leaf non-rebated door

Galeria Natura Alu are coated with veneer in uniform, monochromatic wood grain.

GALERIA Natura Alu door leaf 20 and 60 are made without horizontal marquetries, and they are coated with uniform wood grain.

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

NON-REBATED DOOR LEAF

» edge without rebate **fig.1**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

fig. 1

edge without rebate

GALERIA natura ALU 10 | GALERIA natura ALU 20 | GALERIA natura ALU 30 | GALERIA natura ALU 50 | GALERIA natura ALU 60

Door leaf width: single door leaf „60”÷„100”, double leaf door „120-180”.
Technical informations: door frames: pp. 149, accessories: pp. 129, 156-163 and 169, door leaf: pp. 170-178.

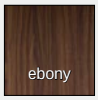
DUO 10 - white/ ebony

Decor

door leaf
surface

Decor DRE-Cell

Decor 3D



STANDARD OPTION

» Door leaf surface painted with white acrylic varnish with strengthened resistance to abrasion
» door leaf frame made of MDF
» core made of „honeycomb”
» glass pane MAT DRE 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» white ventilation sleeves
» three hinges applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

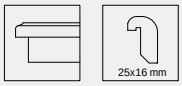
» core made of perforated chipboard
» door leaf „90” and „100”
» ventilation undercut
» plastic ventilation grille

REBATED DOOR LEAF

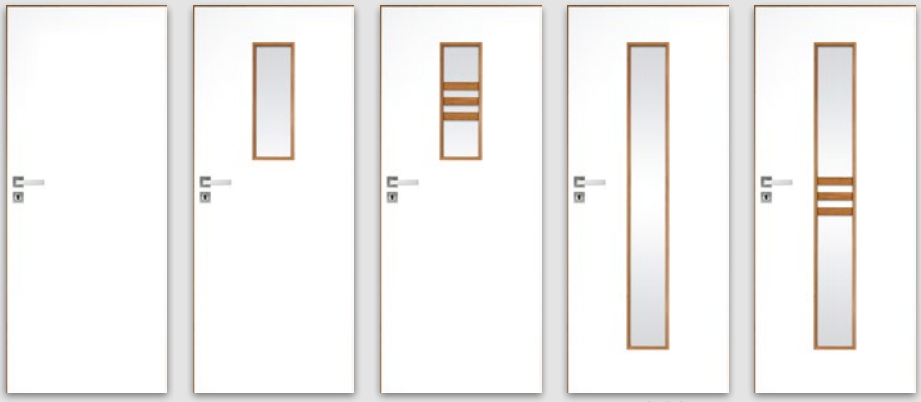
» "karnies" edge, rounded glazing bar fig.1
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NOTE: Door leaf surface is painted in white, selected colour applies to glazing bars and door leaf edge. It is reccomended to order door frame in this selected colour.

fig. 1



edge karnies — bar glazing rounded



DUO 10 | DUO 20 | DUO 20s | DUO 30 | DUO 30s

Door leaf width: single door leaf „60”÷„100”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

UNI 10 - ashen

Decor

white water based UV varnish - RAL 9003
ecru - RAL 9001
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035

STANDARD OPTION

» door leaf painted with water-based UV varnish
» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf BULAJ MDF)
» core made of perforated chipboard
» door leaf „90” and „100”
» ventilation undercut
» non-rebated door leaf
» cover-up strip for double leaf non-rebated door
» plastic ventilation grille
» aluminum ventilation grille
» double leaf door
» there is possibility to purchase steel BULAJ separately

REBATED DOOR LEAF

» straight edge **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

» edge without rebate **fig. 2**
» socket for hook lock and/or for handles

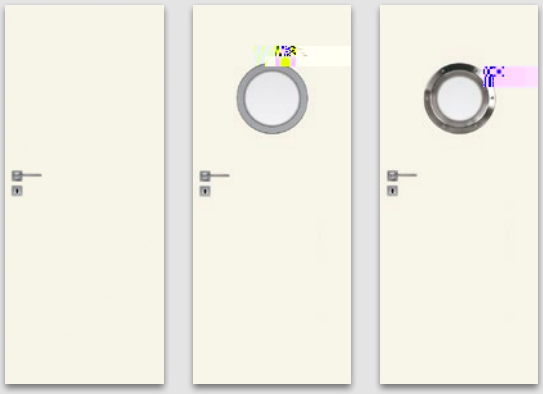
fig. 1

edge straight

fig. 2

edge without rebate

steel BULAJ
(available only MAT or transparent glass pane)



UNI 10 | BULAJ MDF | BULAJ steel

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

BINITO 23 white

Decor

white water based UV varnish - RAL 9003
ecru - RAL 9001
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035

STANDARD OPTION

» door leaf painted with water-based UV varnish
» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges - applies to rebated door leaf

NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE BINITO 11, 23
BINITO 21
BINITO 24
» door leaf „90” and „100”
» core made of perforated chipboard
» ventilation undercut
» non-rebated door leaf
» cover-up strip for double leaf non-rebated door
» plastic ventilation grille
» aluminum ventilation grille
» double leaf door

REBATED DOOR LEAF

» straight edge, flat glazing bar **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

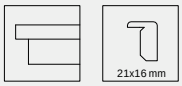
NON-REBATED DOOR LEAF (extra charge)

» edge without rebate, flat glazing bar **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

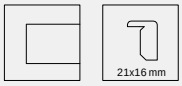
» edge without rebate, flat glazing bar **fig. 2**
» socket for hook lock and/or for handles

fig. 1



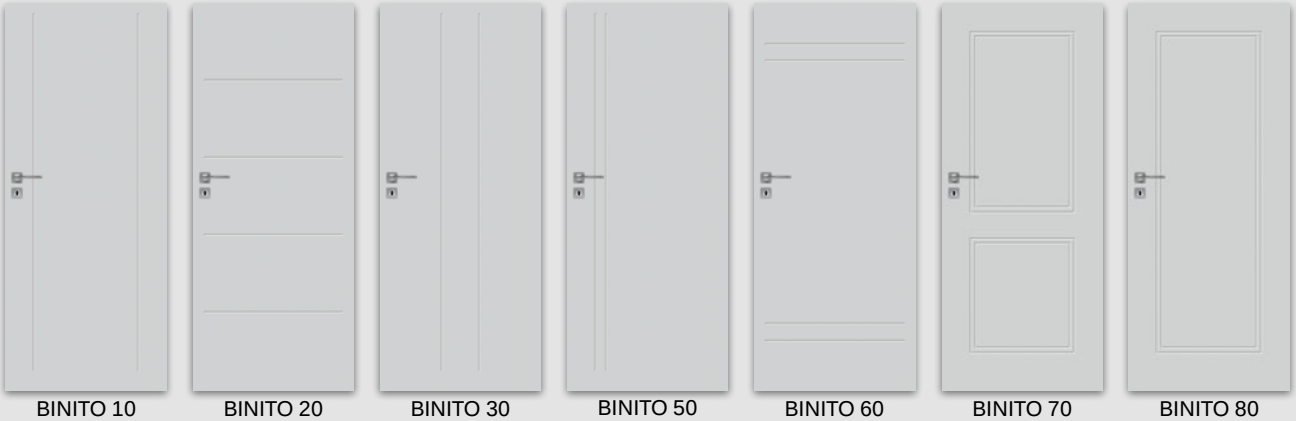
edge straight — bar glazing flat

fig. 2

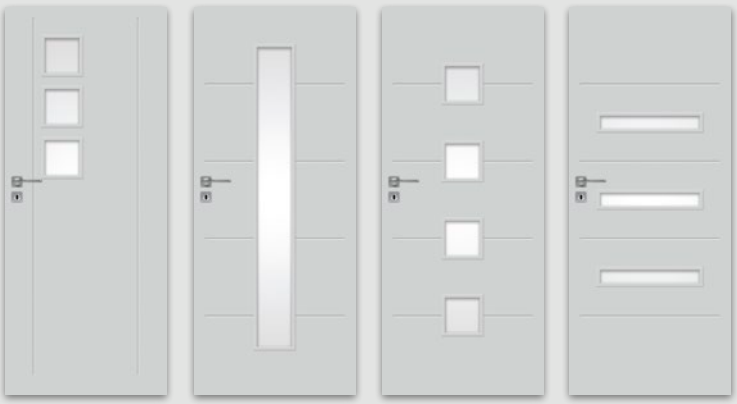


edge without rebate — bar glazing flat

types of milling in BINITO collection



BINITO 10 | BINITO 20 | BINITO 30 | BINITO 50 | BINITO 60 | BINITO 70 | BINITO 80



BINITO 11 | BINITO 21 | BINITO 23 | BINITO24

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

STANDARD CPL

REBATED DOOR LEAF
interior door leaf

STANDARD OPTION

» edge with radius R 2,5 mm
» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick
» CPL laminate 0,15 - 0,2 mm or 0,7 - 0,8 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves
» three hinges applies to rebated door leaf

fig. 1

edge straight | glazing bar rounded | edge R 2,5

REBATED DOOR LEAF

» straight edge coated with edge band 1,5 mm thick or edge with radius R 2,5 mm finished with method of directforming **fig. 1**
» 2 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NOTE: colours equivalent
W0118 - WHITE
LIGHT GRAY; RAL=7047
DARK GRAY

OPTIONS AVAILABLE WITH EXTRA CHARGE

» straight edge coated with edge band 1,5 mm thick
» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) STANDARD 20, BULAJ MDF STANDARD 60
» core made of perforated chipboard
» door leaf „90” and „100”
» door leaf "110" (available only in STANDARD 10)
» Additional upper single point mortise lock (available only in STANDARD 10 door leaf model with core made of perforated chipboard and fixed door frame)
» plastic ventilation grille
» aluminum ventilation grille
» ventilation undercut
» double leaf door
» there is possibility to purchase BULAJ separately

There is available 0,7 - 0,8 mm CPL laminate- to place an order and for more information please contact Customer Service Department.

STANDARD 10 | STANDARD 20 | STANDARD 60 | BULAJ MDF | steel BULAJ

Laminate CPL

Door leaf width: single leaf door „60”÷„100”, double leaf door „120-200”.
Technical informations: door frames: pp. 145-150, accessories: pp. 129, 156-163 and 169, door leaf: 170-178.

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames pp.148 and 150, door leaf: pp. 170-178.

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

» straight edge and edge without rebate in CPL laminate is 1 (lana)6 (t)2 (e is 1 (lan

[(str)7m4.109sc[(str)7.m4.109 sc0.7per0.15 54 or.487487 0.109 scn TJ pboags /T6

198 MODERN 30 | standard height | 211 MODERN 30 | 224 MODERN 30

Door leaf width: single leaf door „60”÷„100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames pp. 148 and 150, door leaf: pp. 170-178.

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane white bark 4 mm thick

OPTION WITHOUT ADDITIONAL CHARGE

» glass pane „chinchila” or „window blind”
» ventilation sleeves

REBATED DOOR LEAF

» straight edge, flat glazing bar (in CPL laminate - rounded glazing bar) flat 4 mm HDF panels **fig. 1**
» 3 silver screw-in pivot hinges
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

» edge without rebate, flat glazing bar (in CPL laminate - rounded glazing bar), flat 4mm HDF panels **fig. 2**
» sockets for 3 hidden concealed W1078 hinges (non-rebated door frames are equiped with hinges)
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

NOTE: colours equivalent
W0118 - WHITE
LIGHT GRAY; RAL=7047
DARK GRAY

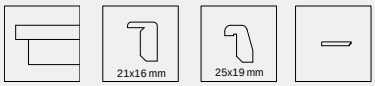
NOTE: In rebated door leaf coated with CPL laminate there is possible to choose door leaf with edge with radious R=2.5 mm.

OPTIONS AVAILABLE WITH EXTRA CHARGE

» straight edge and edge without rebate in CPL laminate is coated with edgeband 1,5 mm thick
» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) PLUS 20
PLUS 40, 50, 60, 70, 80
PLUS 30
» core made of: perforated chipboard
(1983 and 2043)
perforated chipboard (2110 and 2240)
» door leaf „90” and „100” (1983 and 2043)
» door leaf "90" and "100"(2110 and 2240)
» non-rebated door leaf
» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» cover-up strip for double leaf non-rebated door
» double leaf door

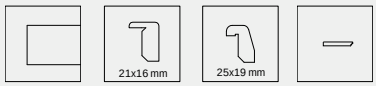
NOTE: Different heights are available in all models of PLUS collection.
Door leaf, dependent on selected height option - 1983mm, 2110mm or 2240mm is dedicted to door frames with three hinges in corresponding heights.

fig. 1



edge straight | bar glazing flat | glazing bar rounded glazing bar (CPL) | flat panel

fig. 2



edge without rebate | bar glazing flat | glazing bar rounded glazing bar (CPL) | flat panel

198 PLUS 30 | standard height | 211 PLUS 30 | 224 PLUS 30

Door leaf width: single leaf door „60”÷”100”, rebated double leaf door „120” ÷ „200”, non-rebated double leaf door„120” ÷ „180”.
Technical informations: door frames pp.148 and 150, door leaf: pp. 170-178.

ENA - white mat

DRE sliding system is designed to be used together in one set with single or double leaf interior door, which are available in our sale offer in sliding version. Sliding system is available in veneer colours which constitute standard finishing colours of door leaf unit: DRE - Cell, 3D foil, natural veneers and painted doors with the exception of the following collections: Enter, Enter Natura, Solid, Solid RC2, Vetro C, Lack, Ascada, Sinco, Ivi, Duo, Rim, fire resistnace doors, glass doors and doors with different heights.

In our sale offer there are available two different types of sliding system:
NS - system mounted directly on the wall
NT - sliding system mounted together with adjustable tunnel

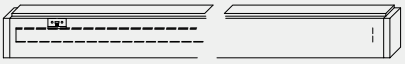
There are two options of NT sliding system:
» mounted together with adjustable tunnel with 63 mm architrave
» mounted together with adjustable tunnel with 80 mm architrave

Set of sliding system comprises of: sliding guide bar with hardware (LEON SN 150, 180, 200), spacing board, masking strip, and fender beam (fender beam is available for single leaf - for doors with hook lock option in fender beam there is milling for latch).
In the system mounted with adjustable tunnel NT set contains 2 additional 16 mm spacing boards with cross-sections adapted to the width of architraves (63 mm or 80 mm). There are differences in cross-sections of NS and NT masking element.

To complete entire set of sliding doors it is necessary to purchase sliding leaf unit in following dimensions:
Single leaf door: „60”, „70”, „80”, „90”, „100”
Double leaf door: „2x60”, „2x70”, „2x80”, „2x90”, „2x100”
Door leaf might be equipped with sockets for lock and/or handle - those accessories must be purchased separately.
In the system mounted with adjustable tunnel NT, it is necessary to purchase adjustable tunnel separately.

SLIDING SYSTEM

WALL MOUNTED SLIDING SYSTEM



GOSSA 4 - sliding system glass doors

Available glass doors are presented on pages 138 - 142

SLIDING SYSTEM

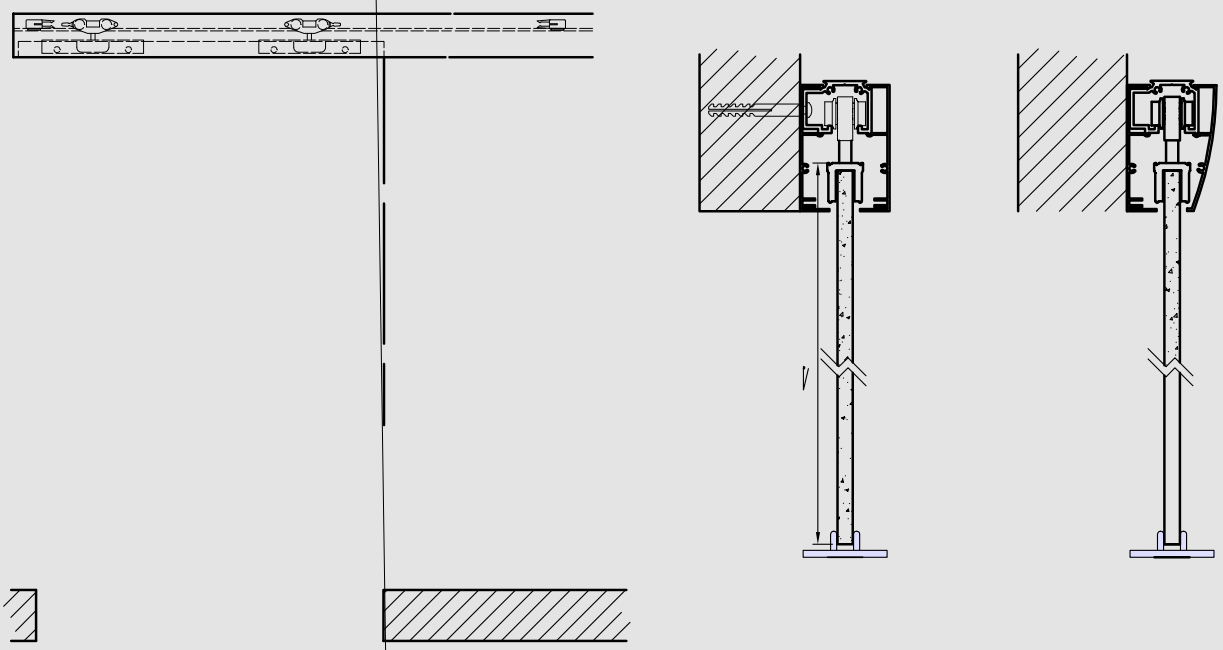
GLASS DOORS SLIDING SYSTEM

Sliding system for glass doors "Spazio", is made of anodized aluminum, and used as a complete and complementary solution together with finished door frame. Whole set comprises of - guide channel with straight or oval blende, hardware designed to hang sliding glass pane and bottom door guide.

There is two options of Spazio System (only difference is in the shape of external blende):

» Spazio TP – with straight blende

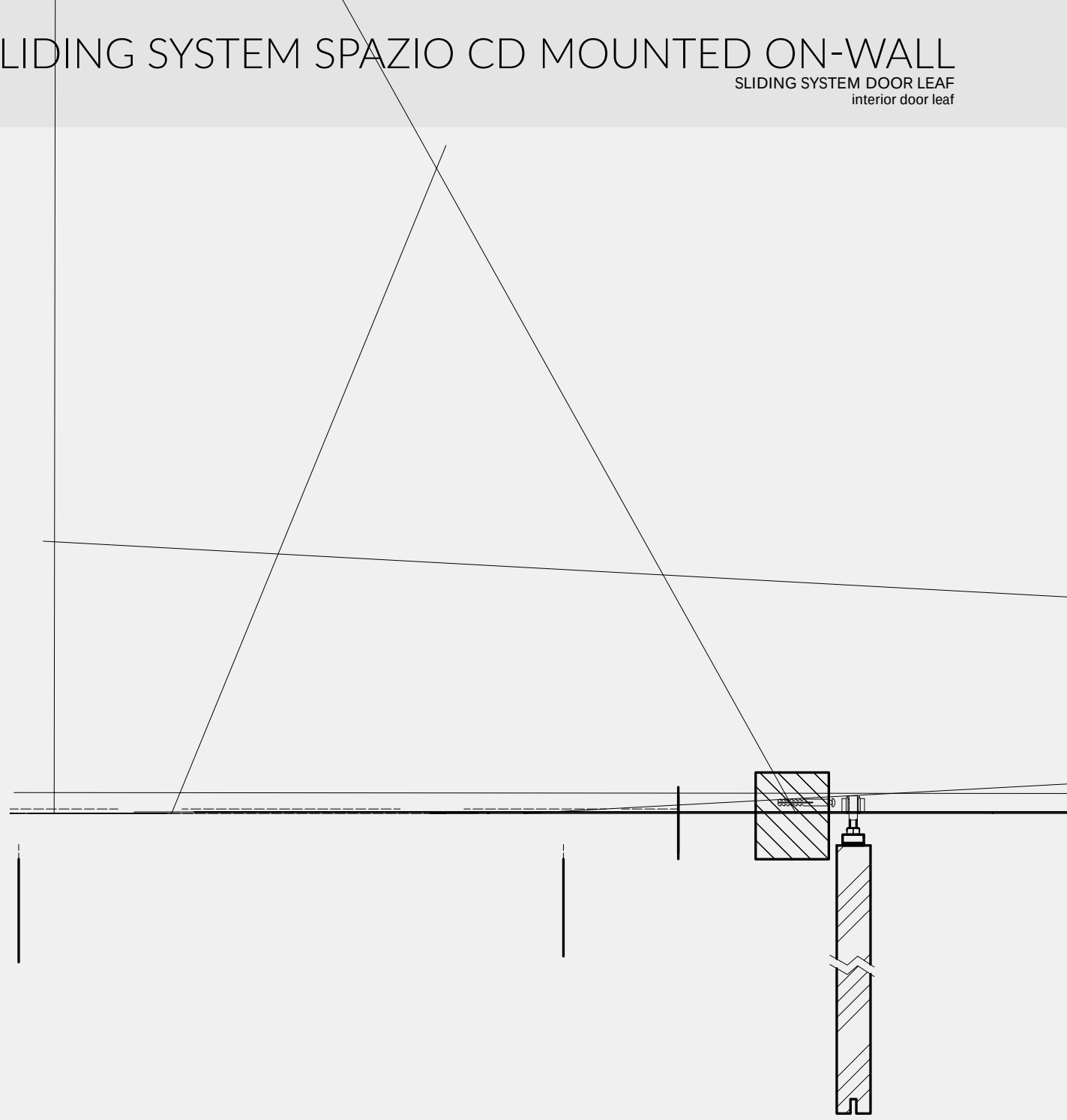
» Spazio TO – with oval blende



Sliding system SPAZIO CD - STANDARD 10 sand oak

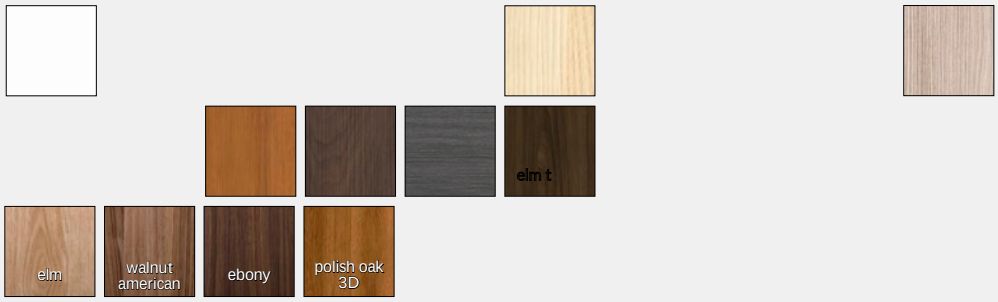
SLIDING SYSTEM SPAZIO CD MOUNTED ON-WALL

SLIDING SYSTEM DOOR LEAF
interior door leaf



Sliding system doors hidden in the wall (pocket system) PA - STANDARD 10 vintage oak

Decor DRE-Cell

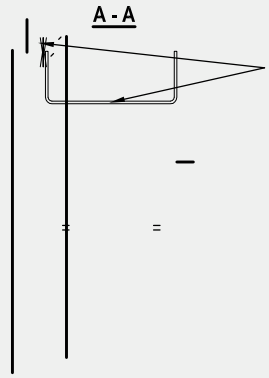


SLIDING SYSTEM DOORS HIDDEN IN THE WALL (POCKET SYSTEM) PA - 125 MM

Sliding system doors hidden in the wall (pocket system) PA - it is sliding system doors hidden in the wall designated for light gypsum cardboard wall construction.

TECHNICAL PARAMETERES:

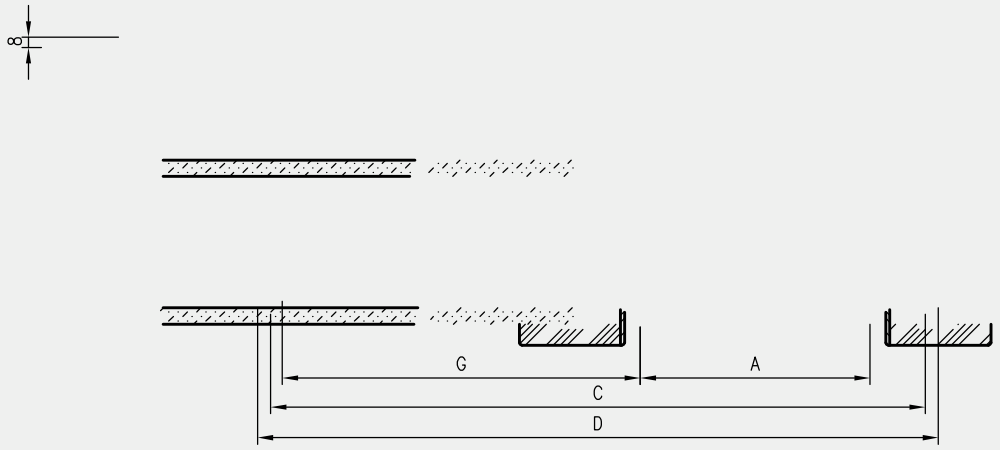
Assembly of sliding system doors hidden in the wall is to be done in construction of the profiles used to build gypsum cardboard wall construction with total thickness 125 mm (or other type of the construction with total thickness 125 mm). After it is necessary to finish wide surfaces with plasterboards 12,5 mm thick (plasterboards shall be purchased seperately), finish detailing process of those surfaces and assemble tunnel cover of sliding system .



SET COMPRISES OF:

- cassette elements made of aluminum elements and additionall assembly accessories
- elements which allows to decorate build in sliding system - so called tunnel cassette cover with architraves 80 mm wide

To complete whole system it is neccessary to purchase door leaf in sliding system (it is recommended to purchase door leaf with "thimble" option) and hardware for this door leaf (lock and/or door handle and thimble).



	A	S	C	D	G
60	600	644	1310	1330	659
70	700	744	1510	1530	759
80	800	844	1710	1730	859
90	900	944	1910	1930	959
100	1000	1044	2110	2130	1059

System of folding doors is characterised by that, during opening process of door leaf unit, doors fold into position parallel to each other.
The complete set of folding doors comprises:
» two-element door leaf interconnected by 3 hidden concealed hinges
» adjustable door frame for folding doors

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb"
» straight edge **fig. 1**
» single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
» 3 hidden concealed ISTAR hinges instaled between two-element door leaf unit

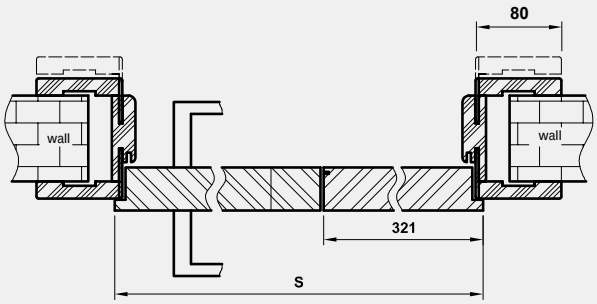
OPTIONS AVAILABLE WITH EXTRA CHARGE

» core made of perforated chipboard
» door leaf „90" and „100"

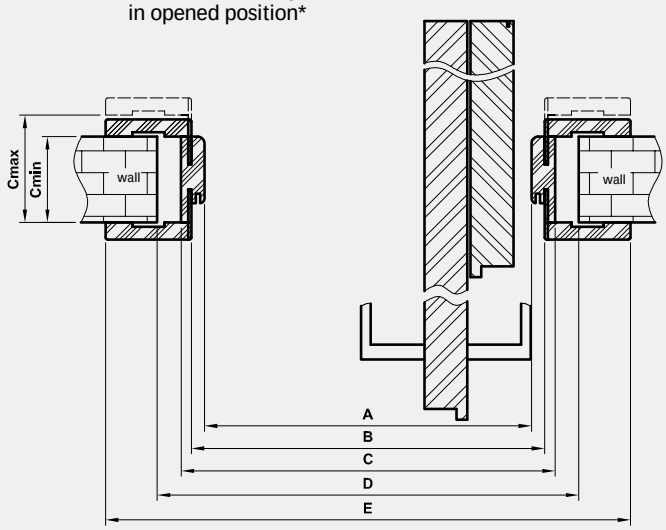
fig. 1

edge straight

Cross-section of folding doors in closed position*
(right doors, left doors it is mirror reflection)



Cross-section of folding doors in opened position*



*NOTE: When doors are fully opened, the door fittings slightly reduce the clear opening by approx. 10 cm. (this value doesn't take into account door handle)

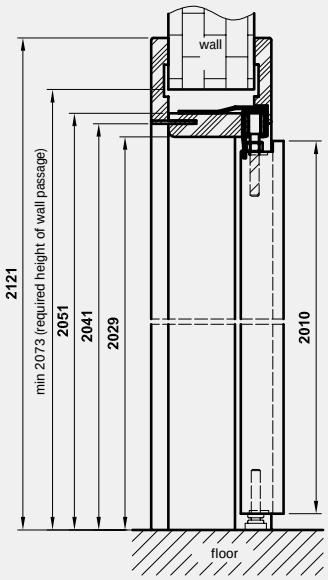
Dimensions

	S	A	B	C	D	E
„80"	844	806	830	850	880	990
„90"	944	906	930	950	980	1090
„100"	1044	1006	1030	1050	1080	1190

D - required width of wall passage

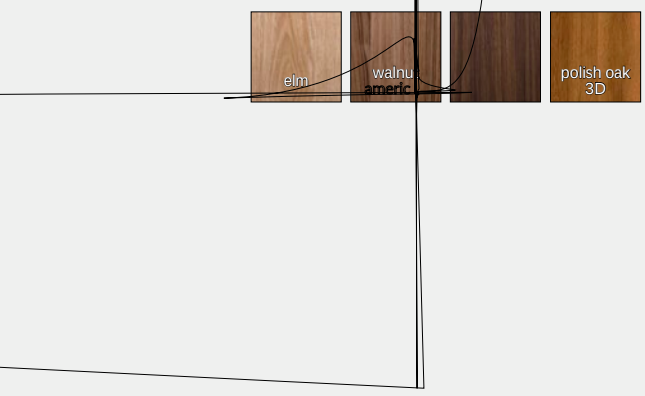
NOTE: There is no possibility to shorten door leaf.

vertical cross-section



Door leaf width: single door leaf „80"÷„100".
Technical informations: 170 - 172, accessories: pp. 156 - 163.

Decor
DRE-Cell



NON-REBATED DOOR LEAF - OPENED OUTWARDS

Sara Eco door leaf is an innovative solution for creative interior design with the use of "invisible" doors. This unique construction gives possibility to finish surface of door leaf in the colours of the walls.

CONSTRUCTION OF SARA ECO DOOR LEAF COMPRISES OF:

Aluminum door frame, "invisible" after assembly process, build in the wall or overlayed with sheets of plaster board. After detailing process, only visible part is rebate of the door frame, prepared for future painting, e.q. in the colours of the walls.
non- rebated panel construction door leaf is available in two finishing options:

» wide surfaces of door leaf are primed and ready for painting or paperhanging (e.q. in the colour of the walls). Edges of the leaf are covered with a paintable edge band. Painting is to be done at one-s discretion or optional choose painted decor.
» wide surfaces of door leaf are coated with veneer from DRE - Cell or 3D group, while the edges of the leaf are covered with a edge band in the colour of the veneer.

OPTIONS AVAILABLE WITH EXTRA CHARGE WITH PRIMER

» ventilation undercut

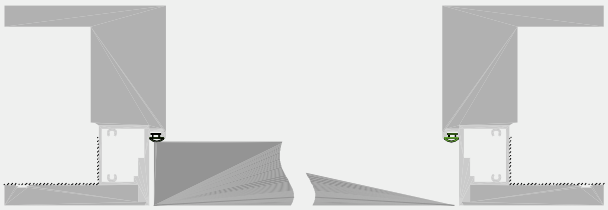
STANDARD OPTION

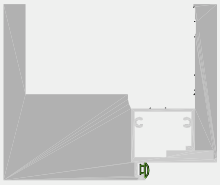
» door leaf frame made of softwood
» sockets for 2 hidden concealed ISTAR hinges
» core made of „honeycomb”
» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

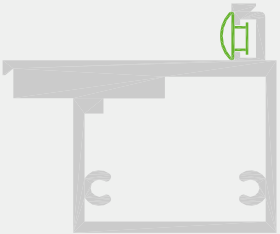
OPTIONS AVAILABLE WITH EXTRA CHARGE IN DRE-CELL, 3D AND PAINTED

» ventilation undercut
» plastic ventilation grille
» aluminum ventilation grille
» dropping seal

price of door frame includes two hidden concealed hinges.







Dimensions of Sara Eco door leaf

	S	A	B	C	D
„70”	744	729	750	814	824
„80”	844	829	850	914	924
„90”	944	929	950	1014	1024

S - width of door leaf unit
A - width of passage in door frame unit
B - width in rebate of door frame
C - external width of door frame
D - required width of wall passage

NOTE: Minimum thickness of the wall 75 mm.

Door leaf width: single door leaf „70”÷„90”.
Technical informations: accessories: pp. 129, 156 -163 and 169, door leaf: pp. 170 - 178.

REBATED DOOR LEAF - OPENED INWARDS

Sara Eco door leaf is an innovative solution for creative interior design with the use of "invisible" doors. This unique construction gives possibility to finish surface of door leaf in the colours of the walls.
Construction of SARA ECO door leaf comprises of:

- Aluminum door frame, "invisible" after assembly process, build in the wall or overlayed with sheets of plaster board. After detailing process, only visible part is rebate of the door frame, prepared for future painting, e.q. in the colours of the walls.
- Rebated panel construction door leaf is available in two finishing options:
  - wide surfaces of door leaf are primed and ready for painting or paperhanging (e.q. in the colour of the walls). Edges of the leaf are covered with a paintable edge band. Painting is to be done at one-s discretion or optional choose painted decor.
  - wide surfaces of door leaf are coated with veneer from DRE - Cell or 3D group, while the edges of the leaf are covered with a edge band in the colour of the veneer.

OPTIONS AVAILABLE WITH EXTRA CHARGE WITH PRIMER

- ventilation undercut

STANDARD OPTION

- door leaf frame made of softwood
- sockets for 2 hidden concealed ISTAR hinges
- core made of „honeycomb”
- magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE IN DRE-CELL, 3D AND PAINTED

- ventilation undercut
- plastic ventilation grille
- aluminum ventilation grille
- dropping seal

Technical informations: accessories: pp. 129, 156 -163 and 169, door leaf: pp. 170 - 178.

side panel PREMIUM (edge straight) DRE-Cell 3D foil

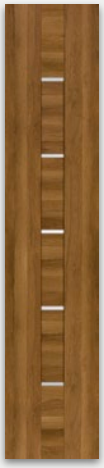
side panel PIANO (edge straight) DRE-Cell 3D foil

side panel FOSCA (edge straight) DRE-Cell 3D foil

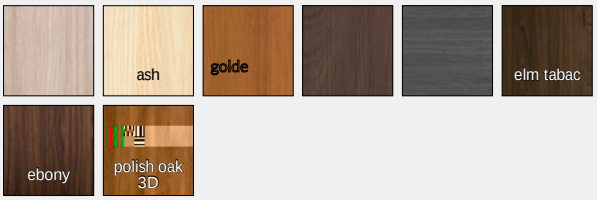
side panel SCALA A (edge straight) DRE-Cell 3D foil

side panel SCALA B (edge straight) DRE-Cell 3D foil

side panel ELSA (edge straight) DRE-Cell 3D foil



side panel AURI (edge straight) DRE-Cell 3D foil



side panel PREMIUM natura (straight edge) Natura

side panel DOVA natura (straight edge) Natura

side panel SCALA natura (straight edge) Natura

STANDARD OPTION

» stiles and rails made of MDF
» glass pane 4 mm: MAT DRE, decormat brown, decormat graphite or transparent glass
» 3 silver screw-in pivot hinges
» latch strike plate and two flush bolts
» straight edge **fig. 1**

OPTIONS AVAILABLE WITH EXTRA CHARGE

» door frame for door leaf with side panel +30%

NOTE: Price of side panel is equal to the price of corresponding door leaf model.

There is possibility to make side panels to all frame construction door leaf,
available in presented collections, in following combinations: „60+40”; „70+40”; „80+40”; „90+40”; „100+40”

NOTE: There is no possibility to shorten side panels.

Technical informations: door frames pp. 145 - 150, door leaf: pp. 170 - 178.

PANEL CONSTRUCTION

REBATED

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane 4 mm thick: white bark, "window blind", CHINCHILA, MAT DRE, DECORMAT BROWN or DECORMAT GRAPHITE.
» 2 silver screw-in pivot hinges
» latch strike plate and two flush bolts
» optional: straight edge* flat glazing bar **fig.1**or "karnies" edge, rounded glazing bar **fig. 2**

OPTION WITHOUT ADDITIONAL CHARGE

» three hinges applies to rebated door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» core made of perforated chipboard
» door frame for door leaf with side panel +30%
» straight edge in CPL laminate with edge band 1,5 mm thick

Side panel it is passive rebated door leaf unit with "40" width and 40 mm thick, with glazing or without glazing option, in uniform wood grain. Side panels can be paired with interior rebated door leaf in the following combination:„60+40”; „70+40”; „80+40”; „90+40”; „100+40”.

Side panel 10 can be applied to rebated interior door leaf.
Side panel 30 can be applied to models ARTE 10-30 and STANDARD 30.
Side panels 40 can be applied to models ARTE 40, 50, 90; STANDARD 40, KANON 30, DECO collection.
Side panel 41 can be applied to models MODERN 30, IDEA 30, PLUS 30.

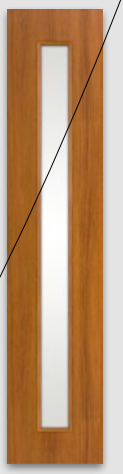
To make the best possible match of side panel to door leaf unit, besides selection of model, it is necessary to choose wright colour, type of the edge and number of hinges.

NOTE: There is no possibility to shorten side panels.

Side panel 10

Side panel 30

Side panel 40



Side panel 41

Decor DRE-Cell 1

Side panels width: "40".
Technical informations: door frames pp. 145 - 150, door leaf: pp. 170 - 178.

SIDE PANEL NATURA
REBATED

STANDARD OPTION

» door leaf frame made of softwood
» core made of „honeycomb”
» glass pane 4 mm thick: white bark, "window blind", CHINCHILA, MAT DRE, DECORMAT BROWN or DECORMAT GRAPHITE.
» 2 silver screw-in pivot hinges
» latch strike plate and two flush bolts
» straight edge **fig. 1**

OPTION WITHOUT ADDITIONAL CHARGE

» three hinges

OPTIONS AVAILABLE WITH EXTRA CHARGE

» core made of perforated chipboard
» door frame for door leaf with side panel +30%

Side panel Natura 10 (horizontal wood grain, straight edge)

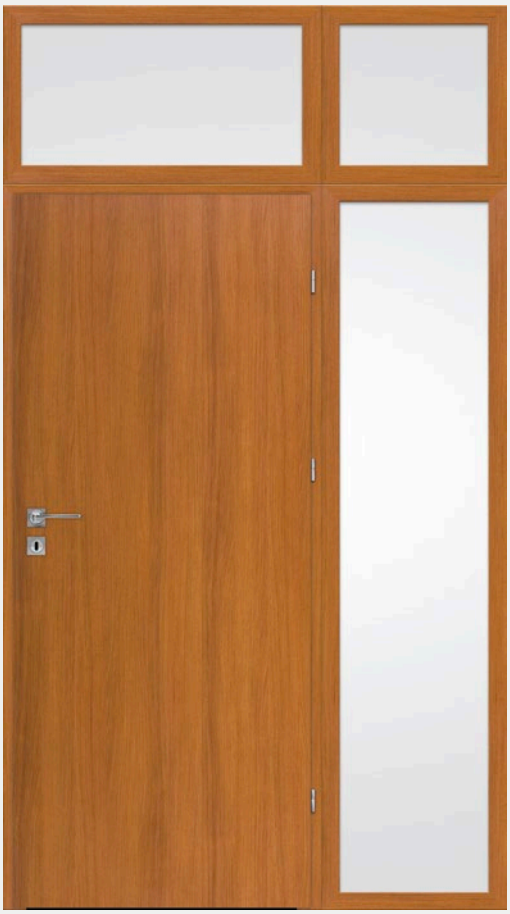
Side panel Natura 02 (horizontal wood grain, straight edge)

Side panel Natura 30 (horizontal wood grain, straight edge)

Side panel Natura 40 (horizontal wood grain, straight edge)

Side panels width: "40".
Technical informations: door frames pp. 145 - 150, door leaf: pp. 170 - 178. wl 7.5 wenges.0-1134 -4.1500-1134 -4cl-0.134 -4.3584 79 8.134 -4257 l-321[(d1 2

TRANSOM LIGHTS AND SIDELIGHTS



Possible configuration of transom lights/side lights

TRANSOM LIGHTS AND SIDELIGHTS

Transom lights/ sidelights are fixed, unpenable, glazed partition between rooms or spaces that may constitute an independent structure or a supplemet for interior doors (except for glass doors) with a fixed door frames. Transom lights/sidelights are manufactured and delivered as a set of components ready for assembly. Set contains the following:

» two horizontal and two vertical main beams
» set of cover and instalation strips
» set of gaskets
» main beam couplers

Transom lights/sidelights are used in interior doors with a fixed door frames and they come in the following decors DRE-Cell, 3D veneer, Finish veneer and CPL laminate 0,15-0,20 mm.

NOTE: Our product doesn't come with the glass pane, which should be purchased by the Client separately. We reccomend to use tempered glass pane with a thickness of 4 mm. Assembly of transom lights/sidelights should be performed once the "wet" construction are completed.

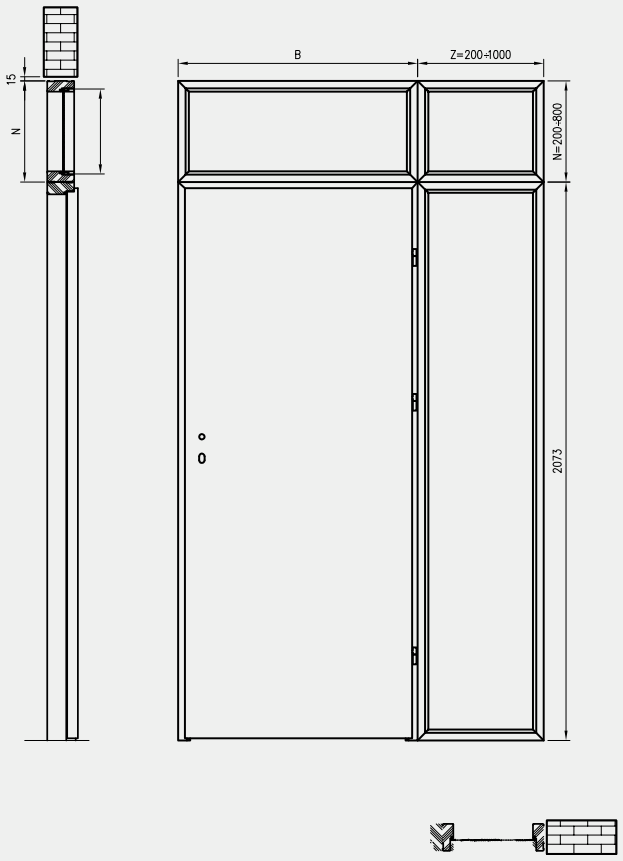
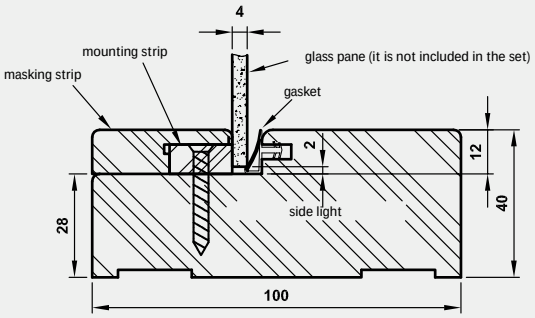


Fig. A cross-section of the transom light/sidelights



Dimensions of transom lights/sidelights

range of products	height total	width total	lenght of the perimeter
side light	2073 mm	Z	2*2073+2*Z
sidelight	N	Z	2*N+2*Z
transom light	N	B	2*N+2*B

available options of transom lights heights
„N" = 200-800 mm.
available options of the width of transom and side lights
„Z" = 200-1000 mm.
Width of the upper "B" transom lights is adjusted to the width of the fixed door frames; the available options of the width of fixed door frames; available options of the widths can be found in the following tables:

The transom lights are mounted on the single-leaf door frame

	„60"	„70"	„80"	„90"	„100"	„110"
B	688	788	888	988	1088	1188

Transoms mounted with the door frame in double-leaf doors

	„100d"	„110d"	„120"	„130"	„140"	„150"	„160"	„170"	„180"	„190"	„200"
B	1123	1223	1323	1423	1523	1623	1723	1823	1923	2023	2123

Price of the transom lights/sidelights is calculated per one meter of circumference measured on the outer side of the transom lights/ sidelights.

To place an order please contact Atypical Orders Department - phn. 55 236 42 59.

NOTE: height of the sidelight is adapted to the standard height of the fixed door frame. Therefore, we do not reccomend shortening door frames in configuration with the sidelight.

ENTER NATURA

REBATED
interior entrance door leaf

STANDARD OPTION

» door leaf frame made of MDF additionally reinforced with two flat metal bars
» core made of perforated chipboard
» external flat HDF board
» 3 silver screw-in pivot hinges
» straight edge **fig. 1**
» bottom deadbolt lock adapted for door lock cylinder
» upper deadbolt lock adapted for door lock cylinder

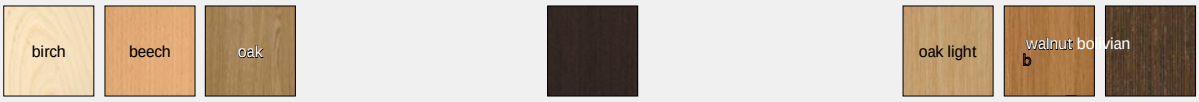
APPLICATION

Door leaf ENTER natura can be used as internal entrance door in multifamily buildings and public utility buildings.

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

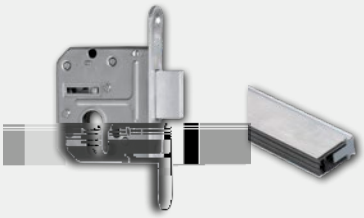
OPTIONS AVAILABLE WITH EXTRA CHARGE

» viewfinder - included separately
» digital viewfinder DDS1 - included separately
» digital viewfinder DDS2 - included separately
» stainless steel threshold - 70 mm wide
» cancellation of second lock
» dropping seal



viewfinder included separately

steel threshold (70 mm wide)



deadbolt lock upper

seal dropping

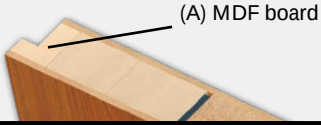
digital viewfinder DDS1 (separately)

digital viewfinder DDS2 (separately)

CONSTRUCTION

Construction door leaf frame is made of MDF board (A) additionally reinforced with two flat metal bars (B).
Core is made of perforated chipboard (C).

cross-section of ENTER natura



dark walnut

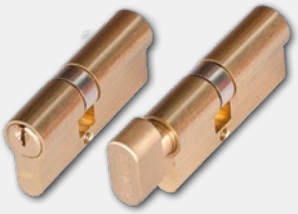
PATENTED CYLINDERS

patented cylinder 26/41
- nickel mat

patented cylinder 26/41
- brass satin

system
single key system

set of patented cylinder ZN
30/40+30G/40 SN
or ZN 30/40+40G/30 SN nickel satin

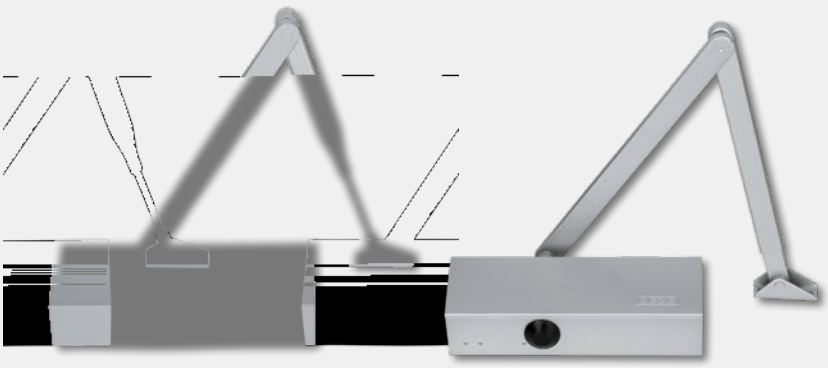


set of patented cylinder ZN
30/40+30G/40 SB
or ZN 30/40+40G/30 SB brass satin

DIGITAL VIEWFINDER AXA DDS1

DIGITAL VIEWFINDER AXA DDS2

SELFCLOSER



selfcloser DORMA

selfcloser GEZE

PRESTIGE door handle
and backplate
for FORCA 10 - pp. 132

ONTARIO door handle
and backplate
for SOLID RC2 model

Price for a set of entrance doors ENTER 0 with door frame made of MDF

STANDARD OPTION

» door leaf frame made of MDF additionally reinforced with two flat metal bars
» core made of perforated chipboard
» external HDF board - flat or with decorative milling .
» 3 silver screw-in pivot hinges
» straight edge **ig. 1 or edge R 2,5 mm (in CPL laminate)** ig. 2

REBATED DOOR LEAF MODEL ENTER:

» bottom deadbolt lock adapted for door lock cylinder
» upper deadbolt lock adapted for door lock cylinder

REBATED DOOR LEAF SOLID

» multipoint mortise lock adapted for door lock cylinder CLASS "C"
» hinges reinforced with anti-thrust bolts

APPLICATION

Door leaf ENTER and SOLID can be used as internal entrance door in multifamily and in public utility buildings.

CONSTRUCTION

Construction door leaf frame is made of MDF, additionally reinforced with two flat metal bars. Core is made of perforated chipboard. Door leaf unit has increased acustic insulation (Rw=32dB). External HDF board is ennobled with DRE-Cell veneer - optional - flat finishing or decorative milling.

Door leaf models ENTER/SOLID are available with 0,7 - 0,8 mm CPL laminate - to place an order and for more information please contact Customer Service Department.

NOTE: Models ENTER 0 and SOLID 0 - door leaf in CPL laminate has in standard option edge with radius R 2,5 mm. There is possibility to choose straight edge (extra charge) with edge band 1,5 mm thick.

It is reccomended to use together with door leaf collection ENTER/SOLID fixed door frame ENTER/SOLID or metal door frame.

fig. 1

straight edge

fig. 2

R 2,5 edge

* door handle and upper backplate METRO, set of patented cylinder - single key system

ENTER/SOLID 0

ENTER/SOLID 1

ENTER/SOLID 2

ENTER/SOLID 3

ENTER/SOLID 4

ENTER/SOLID 5

ENTER/SOLID 6

ENTER/SOLID 7

ENTER/SOLID 8

ENTER/SOLID 9

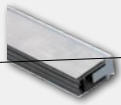
ENTER/SOLID 10

ENTER/SOLID 11

Door leaf width: single door leaf „80”÷„100”.
Technical informations: door frames; pp. 150 - 151, door leaf: pp. 170 - 178.

ENTER/SOLID

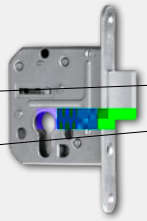
REBATED DOOR LEAF
interior entrance



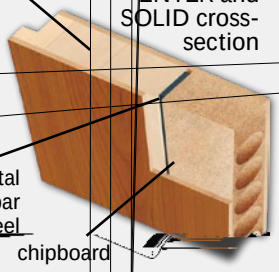
dropping seal

viewfinder (separately)

steel threshold (70 mm wide)



deadbolt lock upper (only ENTER)



lock mortise lock multipoint

hinges and anti-thrust bolts

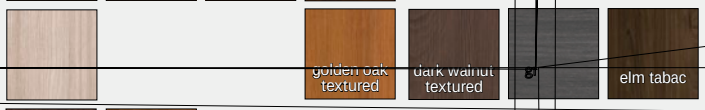
digital viewfinder DDS1 (separately)

digital viewfinder DDS2 (separately)

Decor DRE-Cell 1

Decor DRE-Cell 2

Decor DRE-Cell 3



Decor 3D

Laminate CPL

Door leaf width: single door leaf „80”÷„100”.
Technical informations: door frames; pp. 150 - 151, door leaf: pp. 170 - 178.

Price for a set of entrance doors ENTER 0 with metal door frame

*** door handle and upper backplate, set of patented cylinder - single key system.

STANDARD OPTION

» door leaf frame made of MDF additionally reinforced with two flat metal bars
» core made of perforated chipboard
» external HDF board - flat or with decorative milling .
» 3 silver screw-in pivot hinges
» straight edge fig.1 or edge R 2,5 mm (in CPL laminate) fig. 2

REBATED DOOR LEAF MODEL ENTER:

» bottom deadbolt lock adapted for door lock cylinder
» upper deadbolt lock adapted for door lock cylinder

REBATED DOOR LEAF SOLID

» multipoint mortise lock adapted for door lock cylinder CLASS "C"
» hinges reinforced with anti-thrust bolts

APPLICATION

Door leaf ENTER and SOLID can be used as internal entrance door in multifamily and in public utility buildings.

It is reccomended to use together with door leaf collection ENTER/SOLID fixed door frame ENTER/SOLID or fixed metal door frame.

CONSTRUCTION

Construction door leaf frame is made of MDF, additionally reinforced with two flat metal bars. Core is made of perforated chipboard. Door leaf unit has increased acustic insulation (Rw=32dB). External HDF board is ennobled with DRE-Cell veneer - optional - flat finishing or decorative milling.

fig. 1

straight edge

fig. 2

R 2,5 edge

ENTER/SOLID 12

ENTER/SOLID 13

ENTER/SOLID 14

ENTER/SOLID 15

ENTER/SOLID 16

ENTER/SOLID 17

ENTER/SOLID 18

ENTER/SOLID 19*

ENTER/SOLID 20*

ENTER/SOLID 21**

ENTER/SOLID 22**

ENTER/SOLID 23**

* in models 19 and 20 veneer is glued in strips with variable wood grain.

Door leaf width: single door leaf „80”÷„100”.
Technical informations: door frames; pp. 150 - 151, door leaf: pp. 170 - 178.

ENTER/SOLID

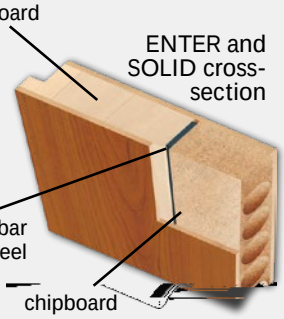
REBATED DOOR LEAF
interior entrance

dropping seal

viewfinder (separately)

steel threshold (70 mm wide)

deadbolt lock upper (only ENTER)

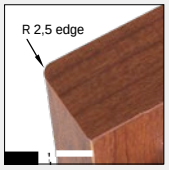


lock mortise lock multipoint

hinges and anti-thrust bolts

NOTE: ENTER 21-23 models and SOLID 21-23 models - door leaf in CPL laminate standard edge with radius R 2,5 mm. There is possibility to choose straight edge with edge band 1,5 mm thick.

edge R 2,5

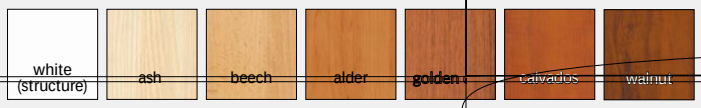


edge R 2,5 mm in CPL laminate

** in models 21-23 there are aluminum marrquetry elements installed in one surface of door leaf

digital viewfinder DDS1 (separately)

digital viewfinder DDS2 (separately)



Door leaf width: single door leaf „80”÷„100”.
Technical informations: door frames; pp. 150 - 151, door leaf: pp. 170 - 178.

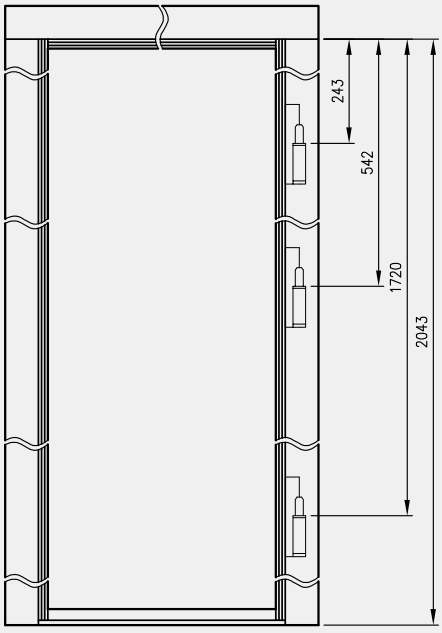
SOLID RC2 - chestnut CPL

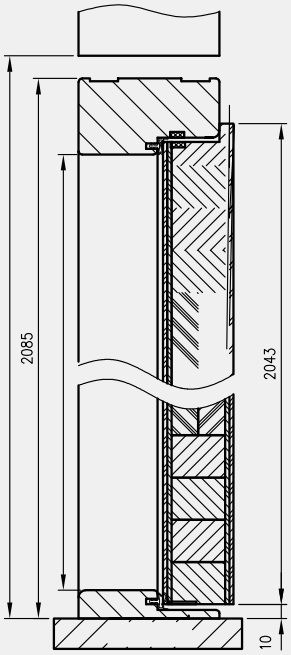
Price for a set* entrance doors SOLID RC2

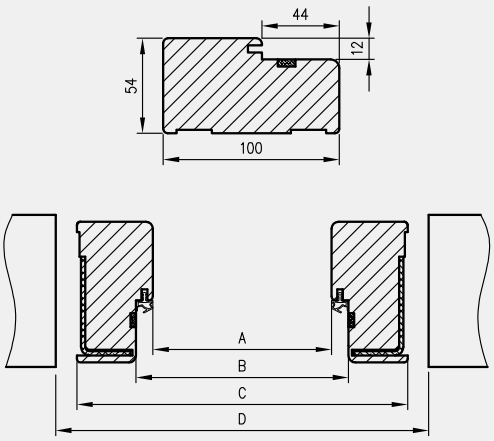
*** door leaf SOLID RC2, fixed steel door frame and steel threshold**

FORCA

ANTI-BURGLAR, FIRE-RESISTANCE REBATED DOOR LEAF.
Interior entrance fire-resistance doors



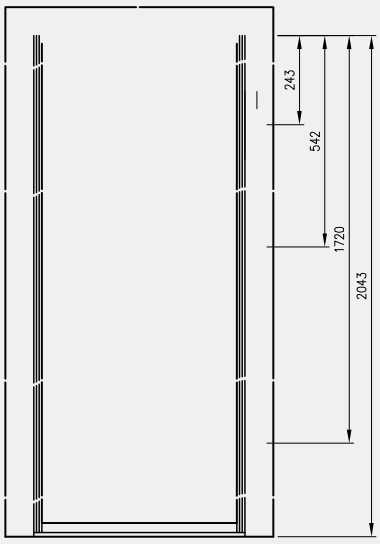


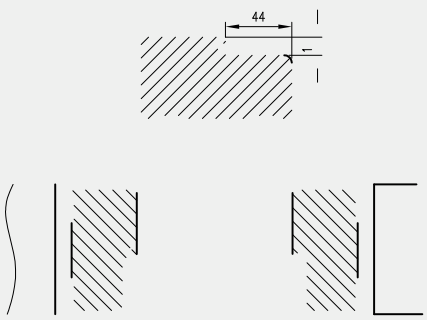


FIRE RESISTANT DOOR LEAF ATHOS
REBATED

Interior entrance fire-resistance doors

ATHOS 10



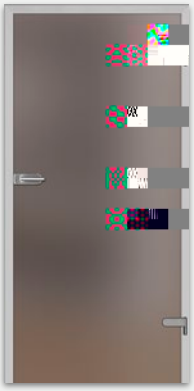


OPTIONS AVAILABLE WITH EXTRA CHARGE

» ventilation undercut available in swing door laef
(door leaf „80” and „90” meet ventilation requirements)

GALLA 1
transparent

GALLA 1
decormat


GALLA 1
decormat brown

GALLA 1
decormat graphite

GALLA 2
sand blasted glass
transparent strips

GALLA 3
sand blasted glass
transparent strips

GALLA 10
decormat
screen printing

GALLA 10
transparent glass
screen printing

GALLA 11
decormat
screen printing

GALLA 11
transparent glass
screen printing

GALLA 12
decormat
screen printing

GALLA 13
decormat
screen printing

Door leaf is made of tempered, 8mm glass pane.

Door leaf width: single leaf door „60”÷„90”.
Prices of door frames: adjustable door frames pp. 146-147, fixed door frames pp. 145, technical informations: 143, hardware: 144.

OPTIONS AVAILABLE WITH EXTRA CHARGE

» ventilation undercut available in swing door laef
(door leaf „80” and „90” meet ventilation requirements)

GRACCA 1

GRACCA 2

GRACCA 3

GRACCA 3
transparent

GRACCA 4

GRACCA 5

GRACCA 6

GRACCA 6
transparent

GRACCA 7

GRACCA 8

GRACCA 9

GRACCA 10

Door leaf is made of tempered, 8mm glass pane with ceramic, permanent digital printing presented on particular model.

Door leaf width: single leaf door „60”÷„90”.
Prices of door frames: adjustable door frames pp. 146-147, fixed door frames pp. 145, technical informations: 143, hardware: 144.

GRACCA

glass interior door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

» ventilation undercut available in swing door laef
(door leaf „80” and „90” meet ventilation requirements)

GRACCA 11

GRACCA 12

GRACCA 13

GRACCA 14
transparent

GRACCA 15

GRACCA 16

GRACCA 17

GRACCA 18

GRACCA 19

GRACCA 20

GRACCA 21

GRACCA 22

Door leaf is made of tempered, 8mm glass pane with ceramic, permanent digital printing presented on particular model.

Door leaf width: single leaf door „60”÷„90”.
Prices of door frames: adjustable door frames pp. 146-147, fixed door frames pp. 145, technical informations: 143, hardware: 144.

OPTIONS AVAILABLE WITH EXTRA CHARGE

» ventilation undercut available in swing door laef
(door leaf „80” and „90” meet ventilation requirements)

GOSSA 1

GOSSA 1
transparent

GOSSA 2

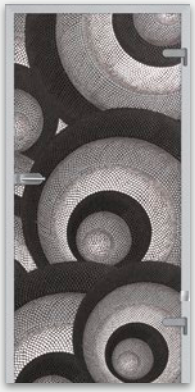
GOSSA 2
transparent

GOSSA 3

GOSSA 3
transparent

GOSSA 4

GOSSA 4
transparent

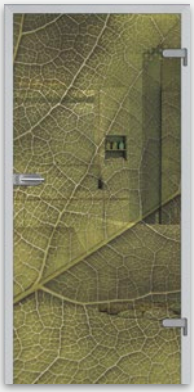

GOSSA 5

GOSSA 5
transparent

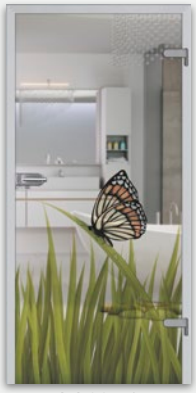
GOSSA 6

GOSSA 6
transparent

GOSSA 7


GOSSA 7
transparent

GOSSA 8


GOSSA 9
transparent

GOSSA 10

GOSSA 11

Door leaf is made of laminated glass which consist of two tempered 4 mm glass panes glued together by foil with high quality printing.

Door leaf width: single leaf door „60”÷„90”.
Prices of door frames: adjustable door frames pp. 146-147, fixed door frames pp. 145, technical informations: 143, hardware: 144.

GOSSA

glass interior door leaf

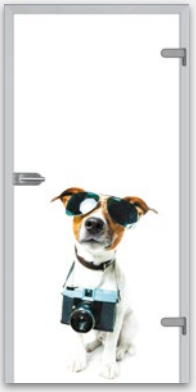
OPTIONS AVAILABLE WITH EXTRA CHARGE

» ventilation undercut available in swing door laef
(door leaf „80” and „90” meet ventilation requirements)

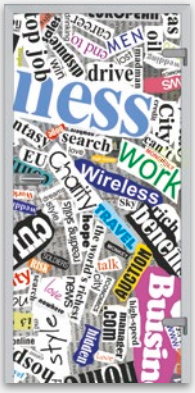
GOSSA 12

GOSSA 13

GOSSA 14


GOSSA 15

GOSSA 16
transparent


GOSSA 17

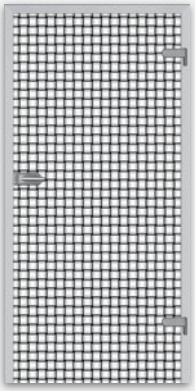
GOSSA 18

GOSSA 19

GOSSA 20

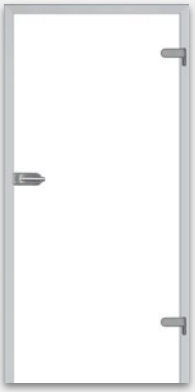
GOSSA 21

GOSSA 22

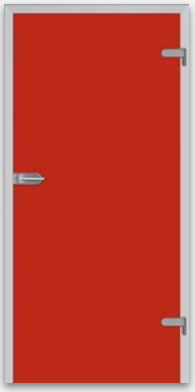

GOSSA 23

GOSSA 24

GOSSA 25


GOSSA 26

GOSSA 27


GOSSA 28

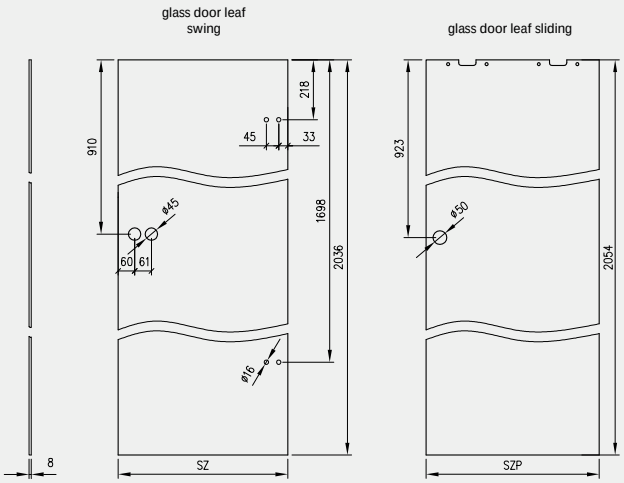
GOSSA 29

Door leaf is made of laminated glass which consist of two tempered 4 mm glass panes glued together by foil with high quality printing.

Models GOSSA 26-29 - door leaf is made of laminated glass which consist of two tempered 4mm, painted glass panes glued together by foil.

Door leaf width: single leaf door „60”÷„90”.
Prices of door frames: adjustable door frames pp. 146-147, fixed door frames pp. 145, technical informations: 143, hardware: 144.

DOOR LEAF DIMENSIONS AND PLACEMENT OF HARDWARE



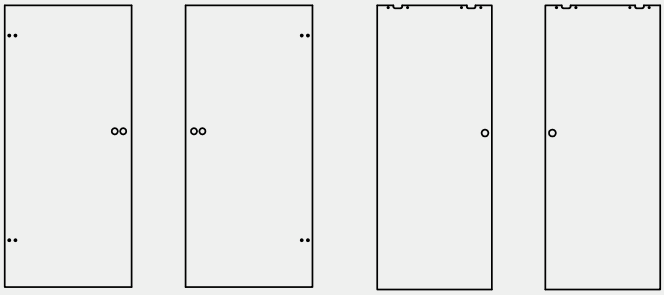
Door leaf unit is made of safe, plain or glued, tempered 8mm glass pane which has in standard option holes for assembly of:

» hinges and lock in swing doors leaf
» round door handle and hardware adapted for sliding system door leaf

APPLICATION

Glass door leaf are used as interior doors in residential housing, public utility buildings and collective residential buildings.

OPENING DIRECTION OF GLASS DOOR LEAF



GALLA and GRACCA collections have obverse and reverse side.
GOSSA collection has uniform pattern on both sides, visible surfaces of door leaf are plain.

DOOR LEAF WIDTH

Symbol of the door dimension	SZ	SZP
„60”	617	630
„70”	717	730
„80”	817	830
„90”	917	930

SZ - width of glass swing door leaf

SZP - width of glass sliding door leaf

DOOR LEAF HEIGHT

2036 mm - height of glass swing door leaf
2054 mm - height of glass sliding door leaf

NOTE: . There is no possibility to shorten glass door leaf.

CLEARANCE BETWEEN DOOR LEAF AND FLOOR

Standard clearance between door leaf unit and ready floor is 8 mm.

NOTES REFERED TO HINGES

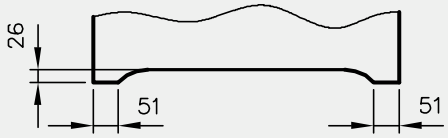
DOOR FRAMES applied to glass doors should be equipped with two pivot .ø 15 mm.

FULFILMENT OF VENTILATION REQUIREMENTS FOR GLASS DOORS

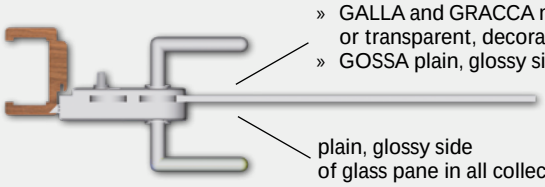
symbol dim. DOORS	doors with ventilation undercut	
	ventilation surface of the undercut and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]
”90”	0,027	2
”80”	0,024	5,5
”70”	0,021	10*
”60”	0,017	16*

* - door leaf „60” and „70” doesn’t meet ventilation requirements.

Ventilation undercut (only swing door leaf)



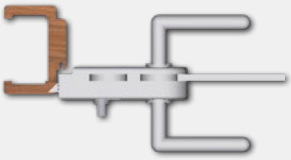
Use of ventilation undercut in door leaf unit with width "80" - "90" and standard clearance between door leaf and floor (8mm) will fulfill ventilation requirement - total ventilation surface 0,022 m2.



SELECTION OF LOCKS FOR GLASS DOORS

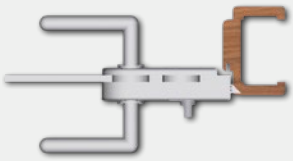
Depending on door leaf opening direction (left/right):
GEZE toilet locks and all Metalbud locks are configured, to left doors - left locks are used, to right doors - right locks are used
remaining door locks are universal use (they can be configured left or right).
In toilet lock it is necessary to choose one of the following combinations which present assembly situation (difference is in door leaf opening direction and/or placement of toilet blockade):

fig. 1 right door leaf /blockade outside



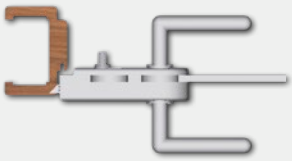
Geze and Metalbud toilet locks - select right toilet lock outside.
remaining locks - select left lock*

fig. 2 left door leaf/blockade outside



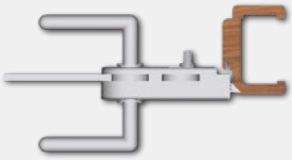
Geze and Metalbud toilet locks - select left toilet lock outside.
remaining locks - select left lock*

fig. 3 right door leaf/blockade inside



Geze and Metalbud toilet locks - select right toilet lock inside.
remaining locks - select right lock*

fig. 4 left door leaf/blockade inside



Geze and Metalbud toilet locks - select left toilet lock inside.
remaining locks - select right lock*

* In toilet locks, except Geze and metalbud locks, definition "left", "right" refers to placement of toilet blockade: description "left lock" means that blockade is placed on exterior side of the door leaf, description "right lock"means that blockade is placed on interior side of the door leaf.

HARDWARE

aluminum lock

aluminum lock
toilet***

aluminum lock
simple key lock

aluminum lock
cylinder lock**

hinge
aluminum

GEZE lock

GEZE lock
toilet***

GEZE lock
simple key lock

GEZE lock
cylinder lock**

GEZE hinge

steel lock

steel lock
toilet***

steel lock
simple key lock

steel lock
cylinder lock**

steel hinge

steel lock
Metal-Bud rectangular

steel toilet lock***
Metal-Bud rectangular

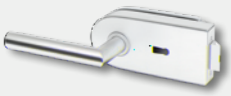
simple key steel lock
Metal-Bud rectangular

steel cylinder lock**
Metal-Bud rectangular

steel hinge
Metal-Bud rectangular

steel lock
Metal-Bud rounded

steel toilet lock***
Metal-Bud rounded



simple key steel lock
Metal-Bud rounded

steel cylinder lock**
Metal-Bud rounded

steel hinge
Metal-Bud rounded

** It is necessary to purchase patented cylinder 21/26 separately (see details in the table above)
** Toilet lock - selection of toilet lock see details above

CONSTRUCTION

Fixed door frame is made of high-quality MDF board and it is coated with ecological, wood-like decorative DRE-Cell veneer, 3D veneer, 0,15 - 0,20 mm CPL, finish veneer or natural veneer.
Door frames has fixed width of 100 mm.

APPLICATION

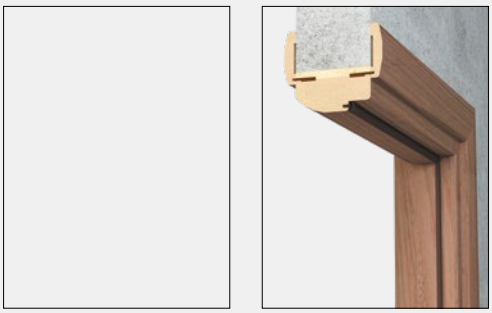
Fixed door frame can be used in the following types of doors:

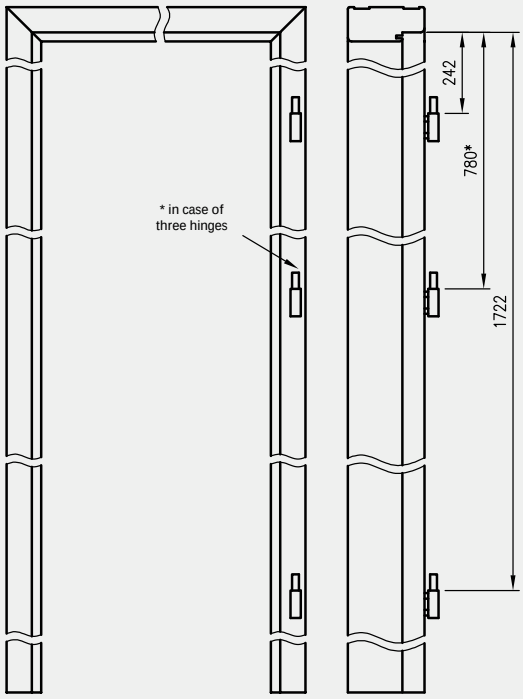
- » ENTER entrance doors (equipped with 3 ø 13,5 mm hinges and additional upper latch plate)
- » SOLID entrance doors (equipped with 3 ø 13,5 mm hinges and 4 hooks for the latch and latches of the flat multi-point lock)
- » glass doors ("OPC" they are equipped with two hinges ø 15 mm, special latch plate and rubber seal strip)
- » other remaining rebated door leaf (using 2 or 3 ø 13,5 mm hinges, in all frame construction door and panel door collections having size "90" and wider; door frames should be equipped with 3 hinges)

Masking strips are used in fixed door frames and SOFT door frames, whereas for the fixed SOFT natura door frames angular architrave are used.

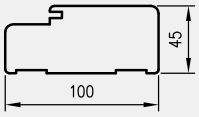
THE SET CONTAINS

Main beam (one horizontal and two vertical elements), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

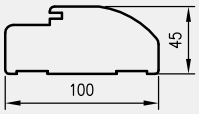




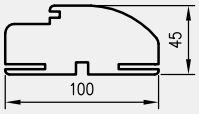
Fixed door frame



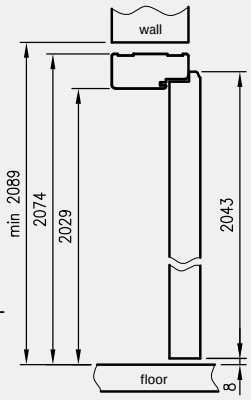
fixed door frame SOFT



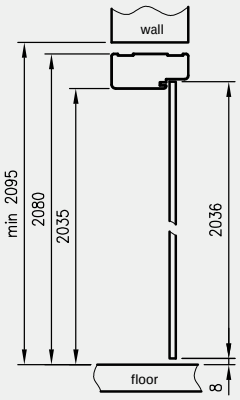
fixed door frame SOFT natura



vertical cross-section of rebated door leaf

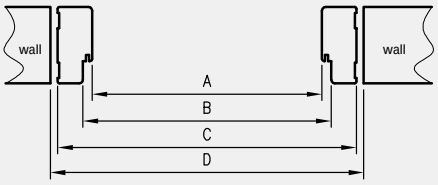


vertical cross-section glass doors



required height of wall passage 2089 mm
(2095 mm for glass doors)

horizontal cross-section of



D - required width of wall passage

for single-leaf doors

	A	B	C	D
60	600	624	690	712
70	700	724	790	812
80	800	824	890	912
90	900	924	990	1012
100	1000	1024	1090	1112
110	1100	1124	1190	1212

for double-leaf doors

	A	B	C	D
100d	1035	1059	1125	1147
110d	1135	1159	1225	1247
120	1235	1259	1325	1347
130	1335	1359	1425	1447
140	1435	1459	1525	1547
150	1535	1559	1625	1647
160	1635	1659	1725	1747
170	1735	1759	1825	1847
180	1835	1859	1925	1947
190	1935	1959	2025	2047
200	2035	2059	2125	2147

OPTIONS AVAILABLE WITH EXTRA CHARGE

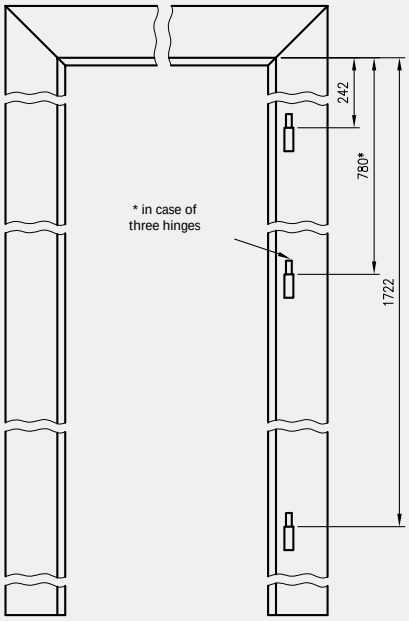
- » door frame ENTER (with latch deadbolt plate)
- » door frame SOLID
- » door frame for double leaf door:

ADJUSTABLE DOOR FRAMES
WITH ANGULAR ARCHITRAVE T80 OR T63

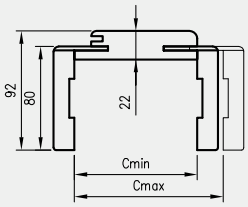
CONSTRUCTION

Adjustable door frame with angular architrave T80 or T63 is equipped with a angular architrave elements with small rounding of the cross-section profile. It is made of a high-quality wood-based MDF board. On its visual side it is entirely coated with a decorative wood-imitation DRE-Cell veneer, 3D veneer, CPL laminate 0,15 - 0,2 mm, natural veneer (available only T80 architrave) or painted**. Its construction allows for use in walls ranging between 75-320 mm in thickness and additional adjustment for +20 mm.

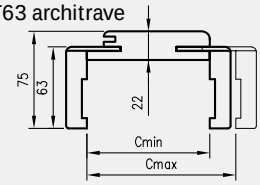
**NOTE: To ensure the highest quality of painted door frames, before painting process they are coated with special material which constitues solid base.



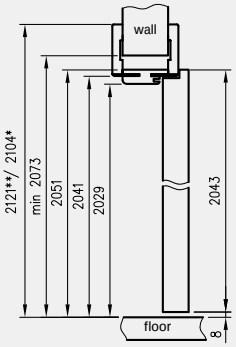
OR/ORC cross-section with T80 architrave



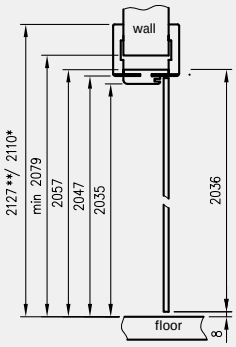
OR/ORC cross-section with T63 architrave



vertical cross-section of rebated door leaf with OR

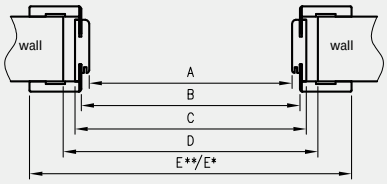


vertical cross-section of glass doors with ORC



required wall passage height 2073 mm (2079 mm for glass doors)

OR/ORC horizontal cross-section



D - required width of wall passage

for single-leaf doors

	A	B	C	D	E**	E*
60	600	624	644	680	784	750
70	700	724	744	780	884	850
80	800	824	844	880	984	950
90	900	924	944	980	1084	1050
100	1000	1024	1044	1080	1184	1150
110	1100	1124	1144	1180	1284	1250

for double-leaf doors

	A	B	C	D	E**	E*
100d	1035	1059	1079	1115	1219	1185
110d	1135	1159	1179	1215	1319	1285
120	1235	1259	1279	1315	1419	1385
130	1335	1359	1379	1415	1519	1485
140	1435	1459	1479	1515	1619	1585
150	1535	1559	1579	1615	1719	1685
160	1635	1659	1679	1715	1819	1785
170	1735	1759	1779	1815	1919	1885
180	1835	1859	1879	1915	2019	1985
190	1935	1959	1979	2015	2119	2085
200	2035	2059	2079	2115	2219	2185

* dimension reffer to door frame with T63 architrave

** dimension reffer to door frame with T80 architrave

ADJUSTABLE DOOR FRAMES

WITH VARIABLE HEIGHTS AND ANGULAR ARCHITRAVE T80

By the fact of the interest expressed by our clients in doors of custom sizes, we have introduced to our offer collections of MODERN, PLUS and STANDARD 10 door leaf model with adjustable door frame equipped with angular architrave T80 in 3 additional heights.

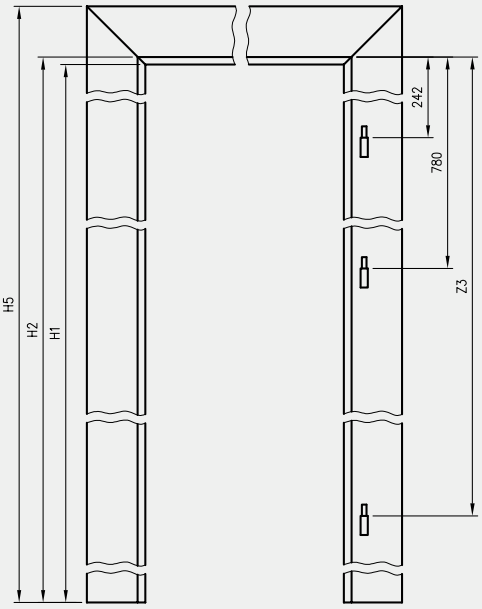
APPLICATION

Adjustable door frame with variable heights with T80 architrave can be used for rebated door leaf STANDARD 10, MODERN and PLUS collections with three additional leaf height options: 1983mm, 2110mm and 2240mm.

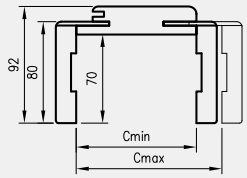
SET CONTAINS

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.
Door frames are packed in cardboard boxes.

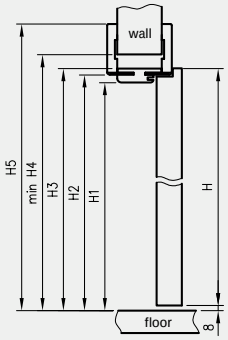
All door frames in additional options with variable heights should be equipped with three hinges.



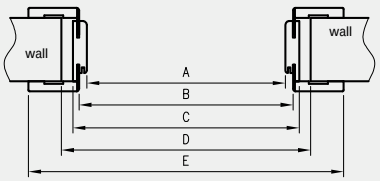
OR cross-section with T80 architrave



OR vertical cross-section



OR horizontal cross-section



H	H1	H2	H3	H4	H5	Z3
1983	1969	1981	1991	2013	2061	1662
2110	2096	2108	2118	2140	2188	1789
2240	2226	2238	2248	2270	2318	1919

H - door leaf height
H4 - required wall passage height

D - required width of wall passage

for single-leaf doors

	A	B	C	D	E
60	600	624	644	680	784
70	700	724	744	780	884
80	800	824	844	880	984
90	900	924	944	980	1084
100	1000	1024	1044	1080	1184

for double-leaf doors

	A	B	C	D	E
120	1235	1259	1279	1315	1419
130	1335	1359	1379	1415	1519
140	1435	1459	1479	1515	1619
150	1535	1559	1579	1615	1719
160	1635	1659	1679	1715	1819
170	1735	1759	1779	1815	1919
180	1835	1859	1879	1915	2019
190	1935	1959	1979	2015	2119
200	2035	2059	2079	2115	2219

Price of adjustable door frame for double leaf door: +30%.

CONSTRUCTION

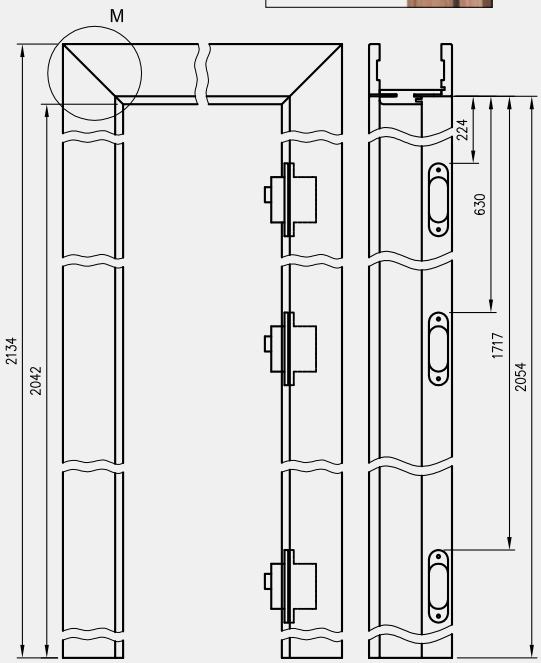
Adjustable non-rebated door frame is made of a high-quality wood-based MDF board. On its visual side it is entirely coated with a decorative wood-imitation DRE-Cell veneer, 3D veneer, CPL laminate, natural veneer or painted**. Its construction allows to be used with door leaf with the thickness of 40 mm and its design allows for use on walls ranging between 75-320 also there is possibility for additional adjustment for +20 mm. In white mat colour there is possibility to choose connection of main beams at 90 degree.
**NOTE: To ensure the highest quality of painted door frames, before painting process they are coated with special material which constitues solid base.

APPLICATION

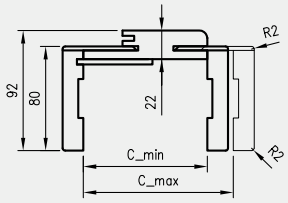
Adjustable non-rebated door frame can be used with all DRE non-rebated collections of the door leaf.

SET CONTAINS

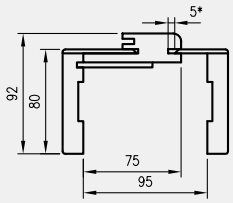
Main beam (one horizontal and two vertical elements) with wide angular architrave (80 mm) with small rounding angles of the cross-section profile (R2), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.



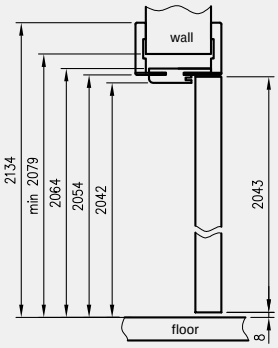
ORB cross-section 095-300



ORB cross-section 075

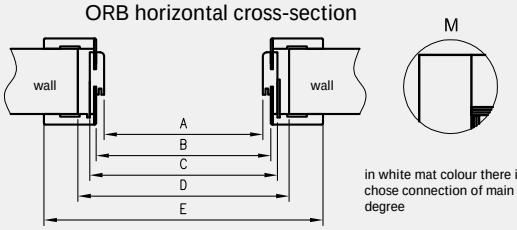


vertical cross-section of non-rebated door leaf ORB



required wall passage height 2079mm

ORB horizontal cross-section



D - required width of wall passage

in white mat colour there is option to chose connection of main beams at 90 degree

*075-095 door frame has a different cross section, for a 75-89 mm wall thickness, it will be necessary to shorten pen of the adjustable angle element.

for single-leaf doors

	A	B	C	D	E
60	627	651	671	711	811
70	727	751	771	811	911
80	827	851	871	911	1011
90	927	951	971	1011	1111
100	1027	1051	1071	1111	1211

for double-leaf doors

	A	B	C	D	E
120	1274	1298	1318	1378	1458
130	1374	1398	1418	1478	1558
140	1474	1498	1518	1578	1658
150	1574	1598	1618	1678	1758
160	1674	1698	1718	1778	1858
170	1774	1798	1818	1878	1958
180	1874	1898	1918	1978	2058

ADJUSTABLE DOOR FRAMES

NON-REBATED WITH VARIABLE HEIGHTS

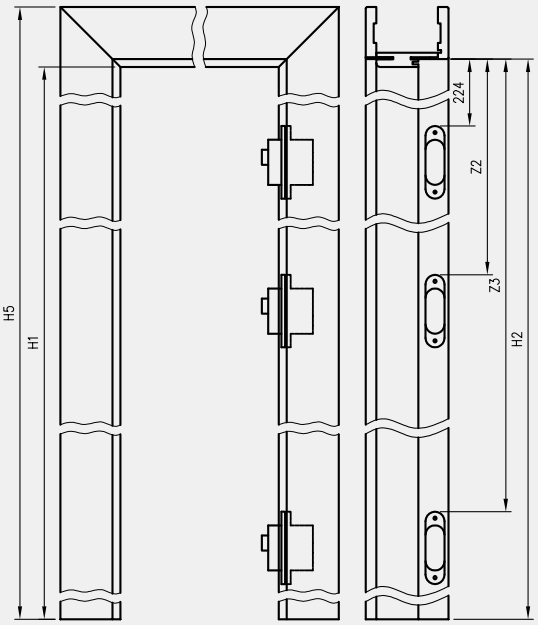
By the fact of interest expressed by our clients in non-rebated doors of custom sizes, we have introduced to our offer collections MODERN, PLUS and STANDARD 10 door leaf model with non-rebated adjustable door frame in 3 additional heights. Construction of the door frame is the same as in the non-rebated adjustable door frame (they vary only in height).

APPLICATION

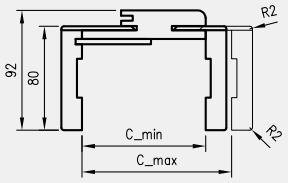
Non-rebated adjustable door frame with variable heights can be used with non-rebated STANDARD 10, MODERN and PLUS door leaf model which are available in three additional door leaf height options:1983 mm, 2110 mm and 2240 mm.

SET CONTAINS

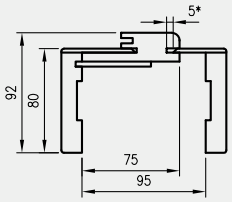
Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.
Door frames are packed in cardboard boxes.
All door frames in additional options with variable heights should be equipped with three hinges.



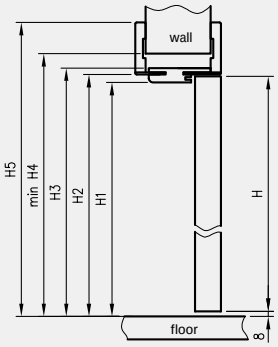
ORB cross-section 095-300



ORB cross-section 075



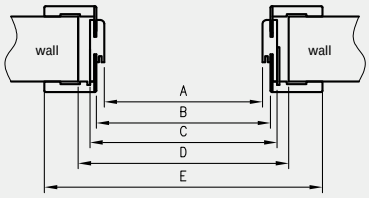
ORB vertical cross-section



H4 - required wall passage height

*NOTE: 075-095 door frame has a different cross-section, for a 75-89 mm wall thicknss, it will be necessary to shorten pen of the moving angular architrave.

ORB horizontal cross-section



D - required width of wall passage

H - door leaf height	H1	H2	H3	H4	H5	Z2	Z3
1983	1982	1994	2004	2019	2074	610	1657
2110	2109	2121	2131	2146	2201	651	1784
2240	2239	2251	2261	2276	2331	695	1914

for single-leaf doors

	A	B	C	D	E
60	627	651	671	711	811
70	727	751	771	811	911
80	827	851	871	911	1011
90	927	951	971	1011	1111
100	1027	1051	1071	1111	1211

for double-leaf doors

	A	B	C	D	E
120	1274	1298	1318	1378	1458
130	1374	1398	1418	1478	1558
140	1474	1498	1518	1578	1658
150	1574	1598	1618	1678	1758
160	1674	1698	1718	1778	1858
170	1774	1798	1818	1878	1958
180	1874	1898	1918	1978	2058

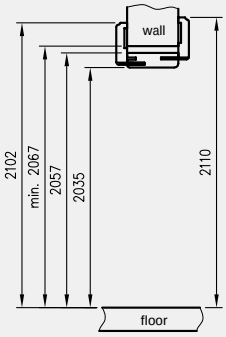
ADJUSTABLE TUNNEL

WITH K63, N63, T63, T80 ANGULAR ARCHITRAVE

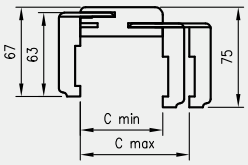
Adjustable tunnel is a decorative cover of wall passage. It can be used as a seperate solution or as an integral part of the sliding wall-mounted system NT.
The adjustable tunnel is a product which is, at first glance visually similar to adjustable door frames, but with a few differences:

» there is no possibility to mount any hinges
» there is no latch strike plate
» there is no channel for a gasket different heights and spans of the front and rear architraves (values E and F in tables)

vertical cross-section of adjustable tunnel with K63 or N63

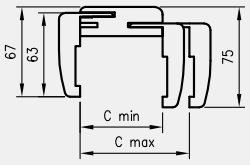


TUN corss-section with K63

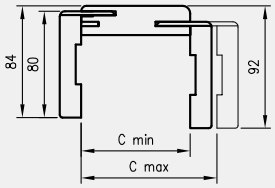


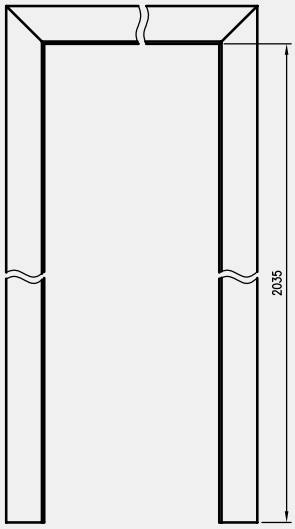
NOTE: To ensure the highest quality of painted tunnels, before painting process they are coated with special material which constitutes solid base.

TUN Natura cross-section with N63

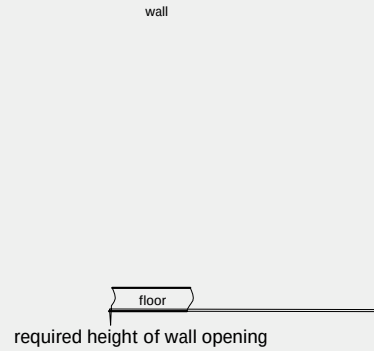


TUN cross-section with T80





vertical corss-section of adjustable tunnel with T80



required height of wall opening 2067 mm

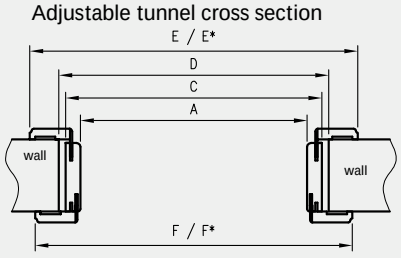
Single adjustable tunnel

symbol	60	70	80	90	100
A	600	700	800	900	1000
C	644	744	844	944	1044
D	664	764	864	964	1064
E	750	850	950	1050	1150
E*	784	884	984	1084	1184
F	734	834	934	1034	1134
F*	768	868	968	1068	1168

Double adjustable tunnel

symbol	120	140	160	180	200
A	1200	1400	1600	1800	2000
C	1244	1444	1644	1844	2044
D	1264	1464	1664	1864	2064
E	1350	1550	1750	1950	2150
E*	1384	1584	1784	1984	2184
F	1334	1534	1734	1934	2134
F*	1368	1568	1768	1968	2168

Adjustable tunnel cross section



D - required width of wall passage
*refers to Adjustable Tunnel with T80

OPTIONS AVAILABLE WITH EXTRA CHARGE

Tunnel for double leaf door: +30%

HYBRID STEEL DOOR FRAME

brown mat + honey oak CPL

dark gray mat + dark gray CPL

* exemplary colour configurations of steel door frame with panel

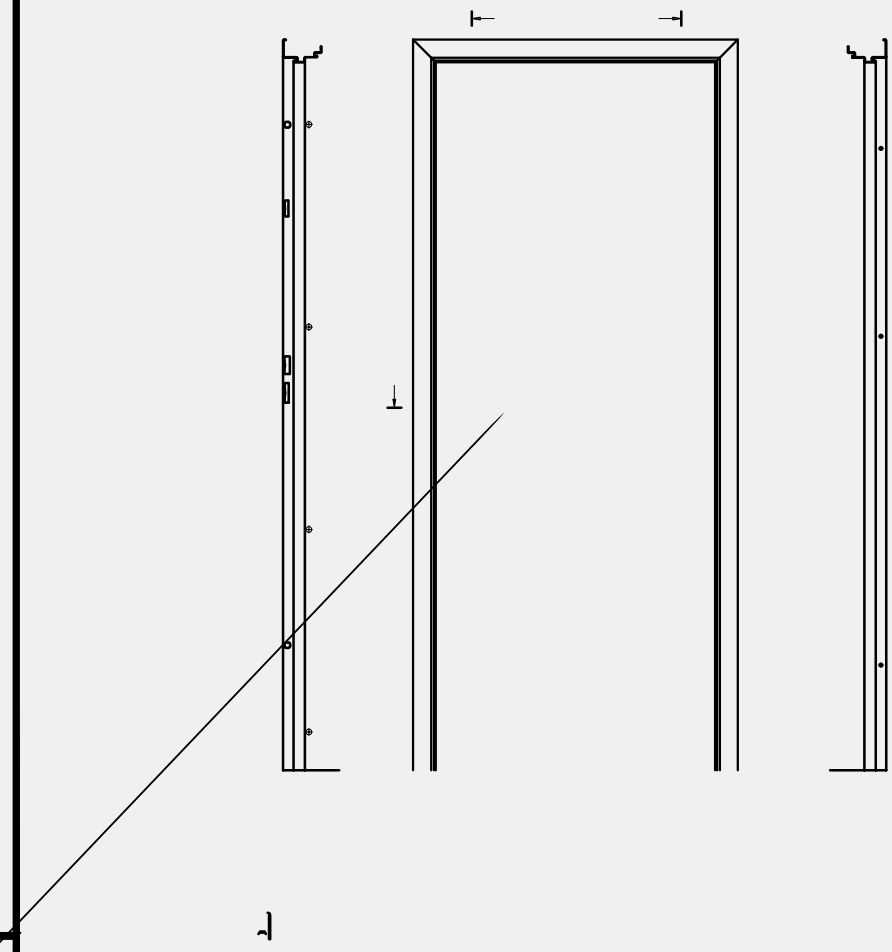
white mat | light gray mat | dark gray | brown mat | semi-gloss white | light gray semi-gloss | dark grey semi-gloss | semi-gloss brown

HYBRID STEEL DOOR FRAME

Steel hybrid door frame - it is an innovative solution in our sale offer, which combine solidity of metal construction with additional functionality which allows to fully finish wall passage using door frame elements made of MDF, coated with CPL laminate.
Hybrid metal door frame it is combination of metal door frame with fixed width, MDF panel available in 11 optional variants of width and masking architrave. This solution allows to finish walls with thickness ranging between 137-357 mm, and additional possible adjustment up to 20 mm.

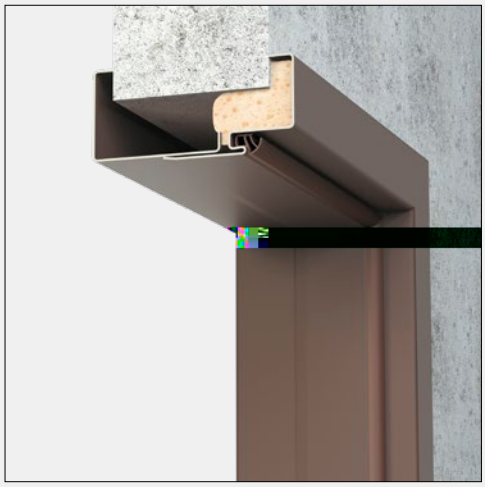
APPLICATION:

Hybrid door frame is intended to be used with entrance doors Solid and Enter model (it is equipped with 4 holes for latch bolts and multi point latch lock used in SOLID model) it can be succesfully used as a complementary product with interior rebated doors - with notification that, MDF panel part is available only in CPL laminates. Assembly of the door frame is to be done on ready floor level.



CONSTRUCTION

Adjustable metal door frame is made of steel low carbon sheet with 1,5 mm thickness. Verical elements and lintel they are permanently welded together. Door frame is powder coated and available in colours from RAL pallet: 9003-white, 8017-brown, 7047-light gray, 7024-dark gray in two gloss scale (mat low structure/ semi gloss). Both external side and internal side of door frame are secured with lacquered organic protective surface. On its one side there are made 4 holes for latch bolt and bolts installed
in entrance DRE doors, and on the opposite side there are 3 sockets for hinges and anti-thrust bolts.

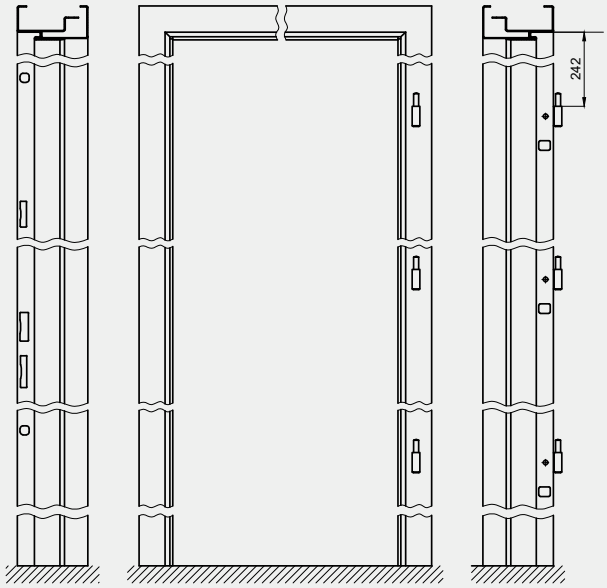


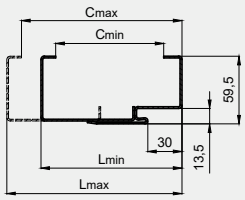
APPLICATION

Metal door frames can be applied to interior entrance doors ENTER and SOLID.

STANDARD OPTION

» sockets for 3 hinges
» additional sockets for anti-thrust bolts
» sockets for latch bolts of multi-point lock used in SOLID model





	A	B	C	D
„80”	800	827	919	890
„90”	900	927	1019	990
„100”	1000	1027	1119	1090

STEEL DOOR FRAME

CONSTRUCTION

Metal welded door frame is made of steel low carbon sheet with 1,5 mm thickness. Door frame is powder coated and available in colours from RAL pallet: 9003-white, 8017-brown, 7047-light gray, 7024-dark gray in two gloss scale (mat low structure/semi gloss). Both external side and internal side of door frame are secured with lacquered organic protective surface.
On its one side there are made 4 holes for latch bolt and bolts installed in entrance DRE doors, and on the opposite side there are 3 sockets for hinges and anti-thrust bolts.

APPLICATION

Metal door frames can be applied to interior entrance doors ENTER and SOLID. It is intented to be installed on finished floor level.

STANDARD OPTION

» sockets for 3 hinges
» additional sockets for anti-thrust bolts
» sockets for latch bolts of multi-point lock used in SOLID model

Metal door frame profile

D, D*- required width of wall passage
* optional assembly method

	A	B	C	D	D*	F
„80”	800	827	870	917	887	897
„90”	900	927	970	1017	987	997
„100”	1000	1027	1070	1117	1087	1097

handle MEDA - shiny chrome
inserts in DRE-Cell, 3D and CPL colours

backplate for
simple key

backplate for
cylinder lock

backplate for
toilet lock

SELECTED COLOURS OF INSERTS

white insert

walnut insert

sand oak insert

golden oak insert

siberian oak insert

elm tabac insert

elm anthracite insert

oak vintage insert

american walnut insert

dark wenge insert

elm insert

polish oak 3D insert

grand oak insert

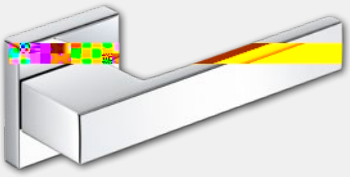
gray oak CPL insert

welsh oak CPL insert

walnut CPL insert

celini walnut CPL insert

concrete 1 CPL insert

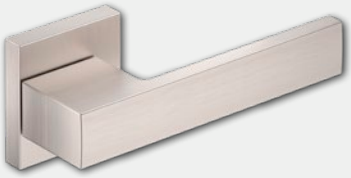


handle TOTAL - shiny chrome

backplate for simple key

backplate for cylinder lock

backplate for toilet lock



handle TOTAL - brushed nickel mat

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle DUO - graphite/chrome

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle DUO - nickel satin

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

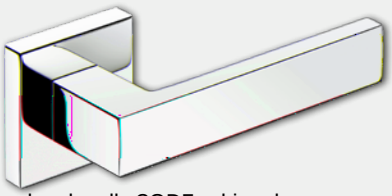
door knob CRYSTAL - shiny chrome

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

NEW



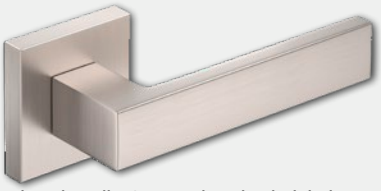
door handle CODE - shiny chrome

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

NEW



door handle CUBE - brushed nickel

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

NEW

door handle COBE - black mat

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

DOOR HANDLES

handle MONDO - nickel satin

backplate for simple key

backplate for cylinder lock

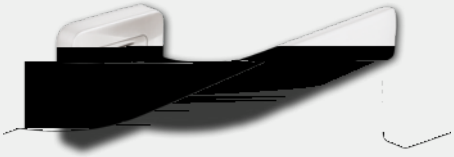
backplate for toilet lock

handle TREND - satin nickel

backplate for simple key

backplate for cylinder lock

backplate for toilet lock



handle PRIME - nickel satin

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

painted handle FORTUNA - black - chrome

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

painted handle FORTUNE - white - chrome

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle MALIBU - shiny chrome

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle ZORBA - shiny chrome/satin

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle FEBE - brushed nickel

backplate for simple key lock

backplate for cylinder lock

backplate for toilet lock

handle JOWISZ - stainless steel

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle NOVA - stainless steel

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle PROXIMA - stainless steel

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle TOPAZ - stainless steel

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle TOPAZ - stainless steel, black mat

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle ONYX M - stainless steel

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

DOOR HANDLES

handle RIO - graphite/chrome

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle RIO - satin nickel

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle IBIZA - graphite/chrome

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle IBIZA - nickel satin

backplate for simple key

backplate for cylinder lock

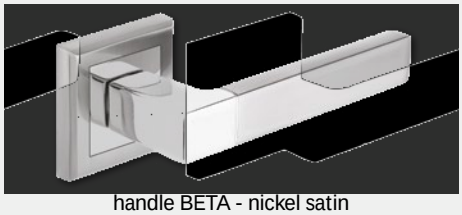
backplate for toilet lock

handle IBIZA - silver satin

backplate for simple key

backplate for cylinder lock

backplate for toilet lock



handle BETA - nickel satin

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle EUROPA - nickel satin

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle ONYX - nickel/satin

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle QUANTA- nickel - satin

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle WARNA - nickiel satin

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle FENIKS - chrome mat

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle PEM - chrome mat

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle TOM - chrome mat

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle APUS - nickel mat

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

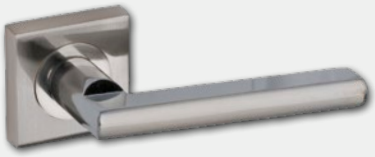
DOOR HANDLES

handle FOKUS - nickel satin velvet

backplate for simple key

backplate for cylinder lock

backplate for toilet lock



handle JANE - lacquered nickel

backplate for simple key

backplate for cylinder lock

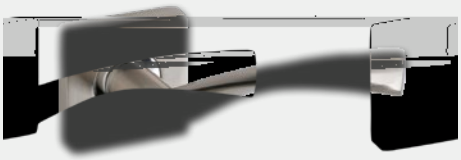
backplate for toilet lock

handle UNO - stainless steel

backplate for simple key

backplate for cylinder lock

backplate for toilet lock



handle ROMANA - chrome/lacquered nickel

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

handle MINIMAL - lacquered nickel

backplate for simple key

backplate for cylinder lock

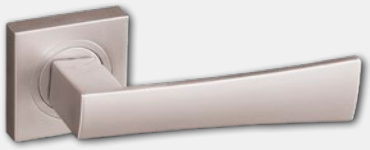
backplate for toilet lock

handle QUBIK - lacquered nickel

backplate for simple key

backplate for cylinder lock

backplate for toilet lock



handle LIBRA - nickel satin

backplate for simple key

backplate for cylinder lock

backplate for toilet lock

NOTE:
selection of left or right door handle*.
Door handle in set with backplate is adapted to door leaf with two locks except SOLID collection.

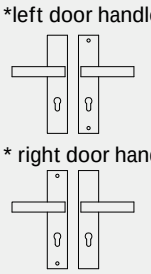
handle METRO (span 72 mm) stainless steel for cylinder lock

upper backpate METRO stainless steel for cylinder lock

NOTE:
selection of left or right door handle*.
Door handle in set with backplate is adapted to door leaf SOLID with two locks.

exterior TOTAL door handle with oblong backplate (span 72 mm) inox plus

short upper backplate TOTAL (span 72 mm) inox plus



ZORBA door handle with oblong backplate - shiny chrome/satin

handle ZORBA with oblong backplate for simple key - shiny chrome/satin (span 72 mm)

ZORBA door handle with oblong backplate for cylinder lock - shiny chrome/satin (span 72 mm)

ZORBA door handle with oblong backplate for toilet lock - shiny chrome/satin (span 72 mm)

PEGAZ door handle (span 72 mm) Nickel mat for cylinder lock

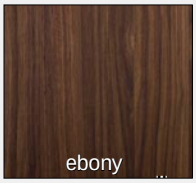
TOM door handle with oblong backplate for cylinder lock (span 72 mm) matt

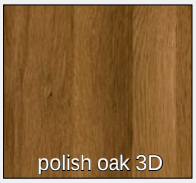
technical handle STAR TEC - class IV - stainless steel matt price for a set (handle + backplate for cylinder lock)

backplate for cylinder lock

VENEER COLOURS

P 3D R 3D W 3D TECH 3D





P PAINTED R

white acrylic lacquer UV

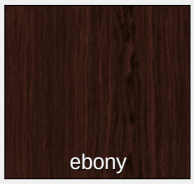
white lacquer water UV
RAL=9003

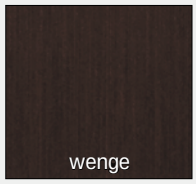
ecru
RAL=9001

latte
Flugger = 4362
NCS = S1505-Y50R

ashen
RAL=7035

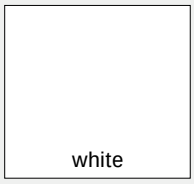
P NATURA R NATURA W NATURA

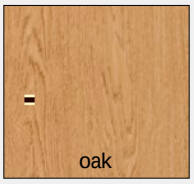


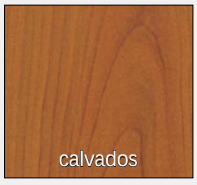


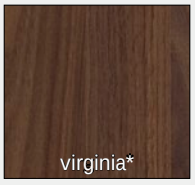
NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences cannot be the basis of the accepted complaint.

P FINISH R FINISH





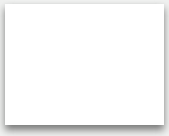




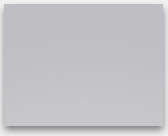
NOTE: Due to different manufacturing technology:
» LACK and ASCADA door leaf collection - lacquered HDF board
» door frames, architraves, Finish quarter rounds, glazing bars -coated with Finish decor
» door leaf edges - edge banding
There are colour differences between those elements.

* available only in SINCO door leaf, in LACK and ASCADA collections.
** available only in frame construction door leaf SINCO

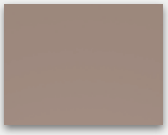
GLASS PANE PATTERNS



pattern 1 VETRO
transparent



pattern 1 VETRO
decormat



pattern 1 VETRO
decormat brown

pattern 1 VETRO
decormat graphite

pattern 2 VETRO

pattern 3 VETRO

pattern 4 VETRO

pattern 5 VETRO

pattern 10 VETRO

pattern 11 VETRO

pattern 12 VETRO

pattern 13 VETRO

pattern 14 VETRO

pattern 15 VETRO

mat dre

decormat graphite

decormat brown

window blind

chinchila

white bark

PRICES

Prices and availability of glass pane in particular models are presented on pages reffered to the specific door leaf. Glass panes in our collections have obverse and reverse sides.

VENTILATION ACCESSORIES AND OTHER

VENTILATION SLEEVES FOR PANEL DOORS

There is possibility to purchase a set (5 pcs) of ventilation sleeves.
DRE-Cell Decor, 3D veneer, CPL laminate and Finish veneer - white, oak, calvados, brown, silver, grey/.
NATURA - satin silver, satin gold, silver, gold.

VENTILATION SLEEVES FOR FRAME CONSTRUCTION DOOR LEAF

For frame construction door leaf, except VETRO, it is possible to use metal or plastic ventilation sleeves (3 sleeves for "60", 4 sleeves for "70", 5 sleeves for "80" - "100")

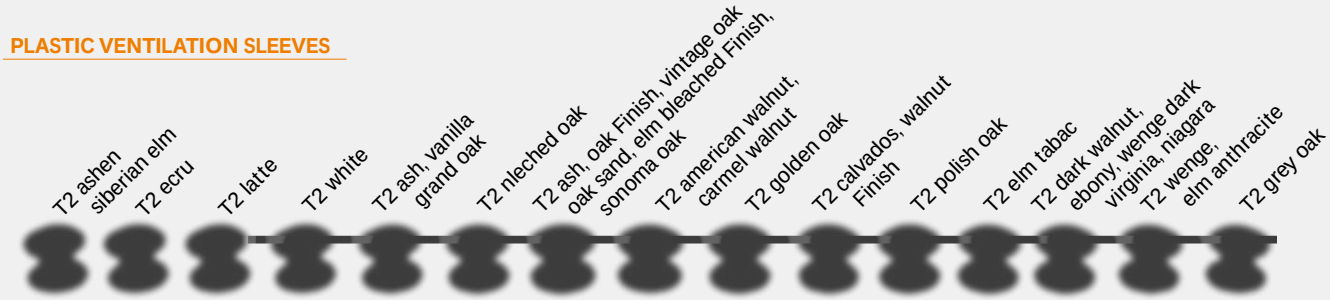
METAL VENTILATION SLEEVES

stainless steel

steel sleeve
square
60 x 60 mm

steel sleeve round
outside diameter 55 mm

PLASTIC VENTILATION SLEEVES



VENTILATION GRILLE

There is possibility to instal bathroom plastic ventilation grille, which is available in the following colours: white, beige, calvados, brown, silver, creamy, gray and ashen (except of frame construction doors, sliding system doors, fire resistant doors and SOLID, ENTER and GALERIA natura ALU) or aluminum ventilation grille (except for LACK and ASCADA).

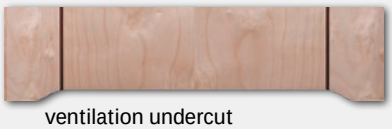
» plastic ventilation grille
» aluminum ventilation grille

plastic ventilation grille

aluminum ventilation grille

VENTILATION UNDERCUT

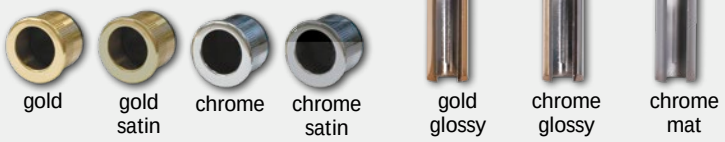
Ventilation undercut can be applied in models of all collections (except of VETRO D, SOLID, SOLID RC2, ENTER, fire-resistant doors, sliding doors, folding doors). Ventilation undercut can be applied upon customers request.



ventilation undercut

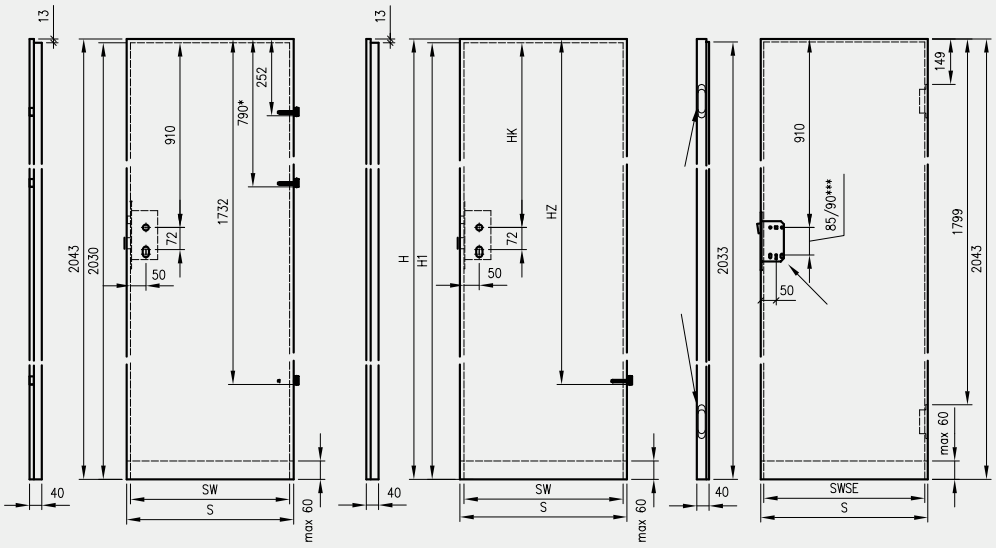
HINGE COVERS

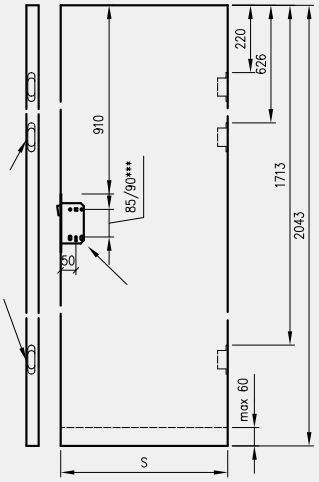
» (set consist of 2 pcs. for 1 hinge)
Hinge covers are adjusted to hinges with a diameter of 13,5 mm.

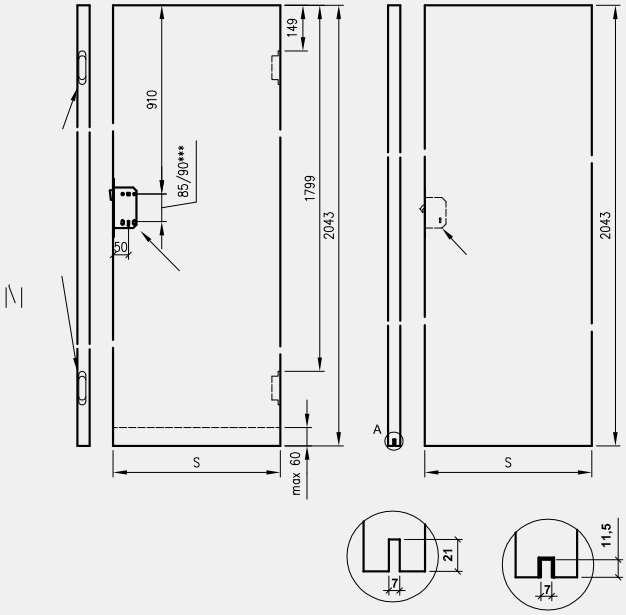


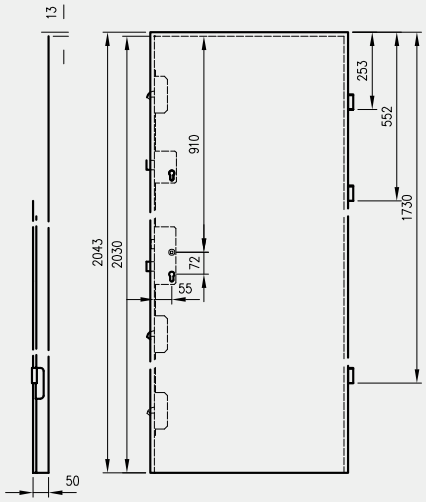
TECHNICAL INFORMATIONS

DOOR LEAF DIMENSION AND PLACEMENT OF HINGES









DOOR LEAF WIDTH

Symbol of the door dimension	S	SW	SWSE	SWS
„60”	644	618	-	-
„70”	744	718	-	-
„80”	844	818	824	824
„90”	944	918	924	924
„100”	1044	1018	-	1024
„110*”	1144	1118	-	-

S - total door leaf width
SW - width in the rebate
(refers to rebated door leaf)
SWSE - width in the rebate of Sara Eco door leaf
SWS - width in the rebate of folding door leaf
* - width "110" is only available in STANDARD 10 door leaf

NOTE: Total width of "40" side panels is 444 mm.

DIMENSIONS OF THE DOOR LEAF WITH 4 VARIABLE HEIGHTS

(refers to door leaf STANDARD 10 and collections MODERN and PLUS)

H	H1	HK	HZ	HZ2	HZ3
1983	1970	850	1672	606	1653
2043	2030	910	1732	626	1713
2110	2097	977	1799	647	1780
2240	2227	1107	1929	691	1910

H - total height of the door leaf
H1 - door leaf height in the rebate
HK - distance form the top rebate of door leaf to the axis of the handle
HZ - distance from the upper edge of the door leaf to the mounting point of the third hinge

DOOR LEAF HEIGHT

2043 mm - total height of rebated and non-rebated door leaf (2010 for folding doors)
2030 mm - total height of door leaf in rebate (2033 for Sara Eco rebated door leaf, 2000 for folding doors)
1983, 2043, 2110, 2240 mm - total possible height of STANDARD 10 door leaf and MODERN and PLUS collection (1970, 2030, 2097, 2227 mm - measured in the door leaf rebate)

SHORTENING OF DOOR LEAF

There is possibility to shorten door leaf by your own, up to 60 mm (there is no possibility to shorten following door leaf: VETRO, FIRE RESISTANT DOORS, ENTER, SOLID, SOLID RC2 door leaf with dropping seal, door leaf of all collections in the sliding version, inactive door leaf, glass doors and foldingdoors).

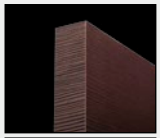
CLEARANCE BETWEEN DOOR LEAF AND FLOOR

Standrad clearance between door laef and finished floor is 8 mm high (15 mm in FOLDE door leaf) .

NOTES REFERED TO HINGES

In rebated door leaf: frame construction doors, entrance (Enter, Solid) and in the other collections with size wider than "90", 3 screw-in pivot hinges of ø 13,5 mm are mounted. For other interior rebated leaves, there is possibility to choose 2 or 3 hinges. In SOLID RC2 door leaf there are mounted 3 threefold hinges E878.
Fire-resistance doors - FORCA and ATHOS are equipped with 3 screw in pivot hinges.
Non-rebated door leaf come with pre-milled sockets for 3 hidden concealed hinges which are attached together with non-rebated door frame.
Sara Eco rebated and non-rebated door leaf come with pre-milled sockets for 2 concealed hinges that are attached together with the door frame.
Folding doors come with 3 hidden concealed hinges which join two parts of door leaf.

Non-rebated door leaf

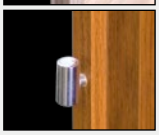

edge without rebate

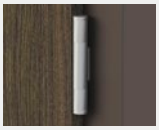
lock magnetic

hinge concealed hinge

REBATED DOOR LEAF door leaf

edge straight


hinge screw-in


E878 hinge

E878 hinge SOLID RC2 door leaf

DOOR LEAF THICKNESS AND SELECTION OF PATENTED CYLINDER

Door leaf type	Door leaf thickness	proportion in the door leaf (W0/Z0)	reccommended** dimension of the patented cylinder (W/Z)	Refers to patented cylinder with door knob	
				Patented cylinder with a door knob inside (W/Z)	Patented cylinder with a door knob outside (W/Z)
rebated door leaf	40	14 / 26	25 / 40 26 / 36 26 / 41 30 / 40	25G / 40 26G / 36 26G / 41 30G / 40	25 / 40G 26 / 36G 26 / 41G 30 / 40G
rebated door leaf Sara Eco	40	24 / 16	35 / 30 36 / 26 36 / 31 40 / 30	35G / 30 36G / 26 36G / 31 40G / 30	35 / 30G 36 / 26G 36 / 31G 40 / 30G
Non-rebated door leaf	40	20 / 20	31 / 31 30 / 30 35 / 35	31G / 31 30G / 30 35G / 35	
Non-rebated door leaf Sara Eco	40	16 / 24	30 / 35 26 / 36 31 / 36 30 / 40	30G / 35 26G / 36 31G / 36 30G / 40	30 / 35G 26 / 36G 31 / 36G 30 / 40G
Folding doors	40	17/23	30/35 31/36 30/40	30G / 35 31G / 36 30G / 40	30 / 35G 31 / 36G 30 / 40G
fire resistance Athos	50	26 / 24	36 / 36 40 / 35 41 /36	36G / 36 40G / 35 41G /36	36 / 36G 40 / 35G 41 /36G
fire resistance FORCA	50	26 / 24	Dragon M 40 / 35		

Patented cylinders are reversible - that is 25/40 = 40/25, 26G/36 = 36/26G
**reccommended dimensions (assuming that backplate is 10 mm thick, and patented cylinder doesn't exceed 5 mm above backplate).

fig. selection of patented cylinder dimension

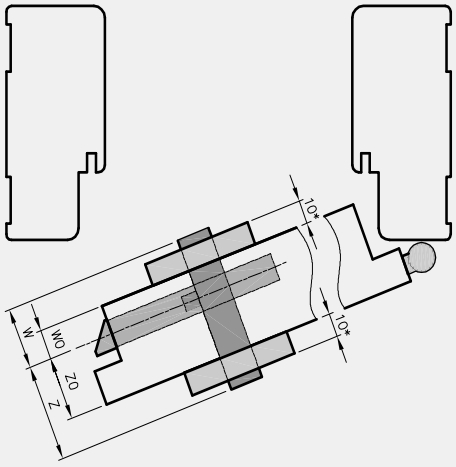
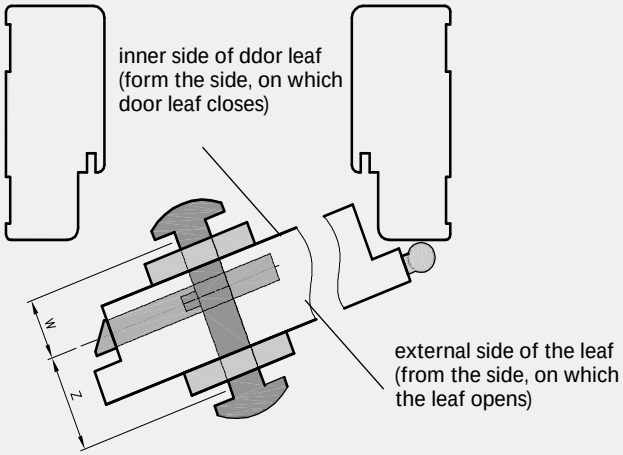


fig. selection of patented cylinder dimension with door knob



Dimension of patented cylinder is calculated using the following formula:

WO + backplate thickness + 2÷3mm / Z0 + backplate thickness + 2÷3mm

where:
WO and ZO - values have been presented in the table above
thickness of the backplate - measured (presented values in above table assume that backplate is 10 mm thick)

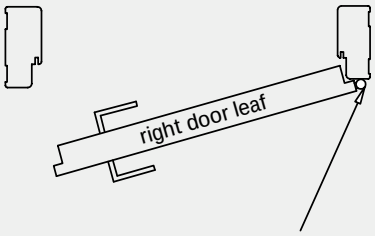
Selection of backplate with door knob - if we want to mount a knob on:

- the inner side of door leaf - symbol of the door knob must be next to "W" dimension (see column 5 in the table)

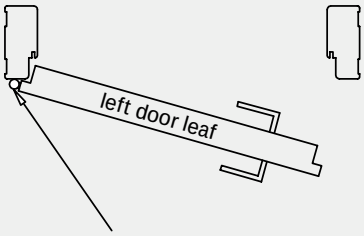
- the external side of the leaf - symbol of the door knob must be next to "Z" dimension (see column 6 in the table)

SINGLE LEAF REBATED DOOR

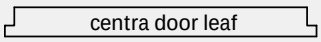
We offer left, right and central door leaf



hinges are located on right side
when viewing from hinges sight



hinges are located on left side
when viewing from hinges sight



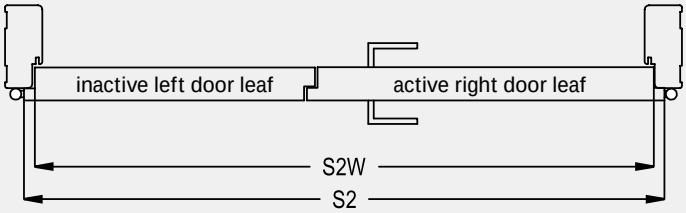
without locks and hinges

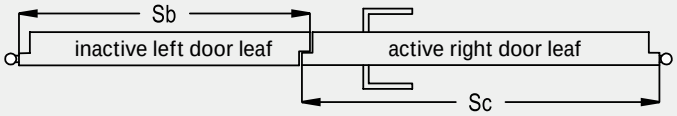
DOUBLE LEAF REBATED DOOR

We offer double leaf doors: the right - then right door leaf becomes an active one and left door leaf becomes inactive, and double left leaf - left leaf is an active one and the right one is inactive.

An active door leaf has a rebate and a lock as a standard option. In double leaf door there is available only straight edge.
Inactive door leaf comes with a "counter rebate" and additionally is equiped with a latch strike plate and a flush bolt as a standard fitting (A)

flush bolt (A)



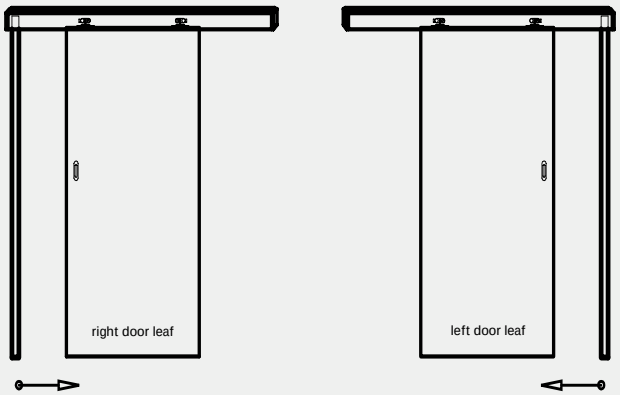


Only door frames produced by DRE fit double-leaf doors, that is the reason that we reccomend to our customers to buy doors as a complementary sets. Whole DRE set comprises of 2 door leaf and door frame.

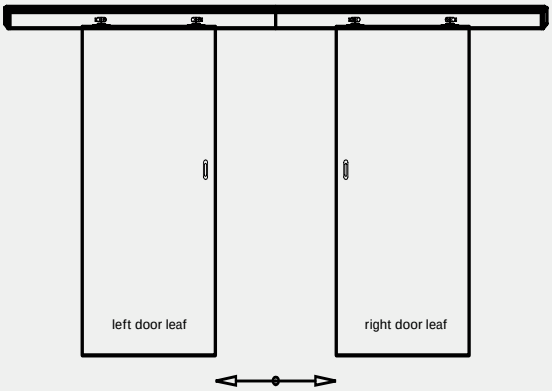
Symbol of door dimension	dimension in [mm]		
	S2	S2W	combination* Sc+Sb
„100d”	1078	1052	644+444
„110d”	1178	1152	744+444
”120”	1278	1252	844+444; 644+644
”130”	1378	1352	944+444; 744+644; 644+744
”140”	1478	1452	1044+444; 844+644; 744+744; 644+844
”150”	1578	1552	944+644; 844+744; 744+844; 644+944
”160”	1678	1652	1044+644; 944+744; 844+844;
			744+944; 644+1044
”170”	1778	1752	1044+744; 944+844; 844+944; 744+1044
”180”	1878	1852	1044+844; 944+944; 844+1044
”190”	1978	1952	1044+944; 944+1044
”200”	2078	2052	1044+1044
combination* possible combination of active (Sc) and inactive (Sb) leaf width			

NON-REBATED DOOR LEAF - SLIDING VERSION

We offer left, right and central door leaf (door leaf without a lock and handle)



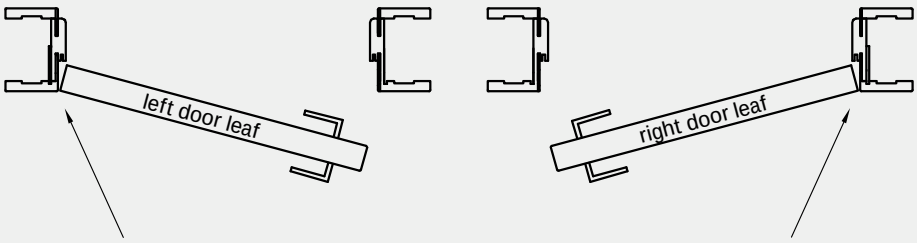
double leaf sliding system



when active leaf is equipped with lock non-active leaf is equipped with latch strike plate

SINGLE DOOR LEAF NON-REBATED

We offer left, right and central door leaf



centra door leaf

without locks and hinges

hinges are located on the left side

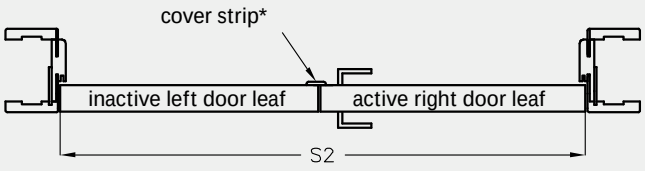
side

when viewing from the side of the room (door leaf unit is opened towards opening direction)

DOUBLE LEAF NON-REBATED DOOR

We offer double leaf doors: the right - then right door leaf becomes an active one and left door leaf becomes inactive, and double left leaf - left leaf is an active one and the right one is inactive.

An active door leaf hos lock as a standard option. Inactive door leaf is equiped with a latch strike plate and a flush bolt as a standard fitting.



* for double lef non-rebated doors there is possibility to purchase cover stripe width of cover stripe 30 mm

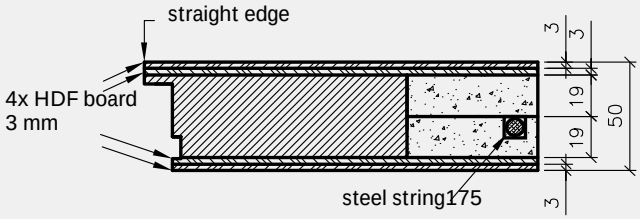
Symbol of door dimension	dimension in [mm]	
	S2	combination* Sc+Sb
”120”	1291	644+644
”130”	1391	744+644; 644+744
”140”	1491	844+644; 744+744; 644+844
”150”	1591	944+644; 844+744; 744+844; 644+944
”160”	1691	1044+644; 944+744; 844+844;
		744+944; 644+1044
”170”	1791	1044+744; 944+844; 844+944; 744+1044
”180”	1891	1044+844; 944+944; 844+1044
combination* - possible combination of active (Sc) and inactive (Sb) leaf width		

CONSTRUCTION OF PANEL DOORS

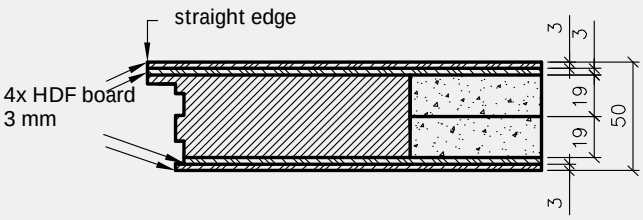
» door leaf frame made of coniferous wood or MDF
» Core: stabilizing insert "honeycomb" (A), perforated chipboard (B) and in fire proof doors: chipboard
» external board HDF 3 mm or external board HDF 4 mm (Finea, Finea B, ENTER, SOLID)
» type of edge "karnies", straight or without rebate

External boards of door leaf is finished with:
a) in LACK, ASCADA collection - lacquered HDF board
b) in DRE-Cell veneer - decorative foil based on the polypropylene
c) in 3D veneer - 3D foil based on decorative paper
d) in CPL laminate - 0,15 -0,2 mm or 0,8 mm thick
in natura collection - natural veneer, secured with cured varnisch in UV technology

Rebated fire-resistance, anti-burglar doors FORCA EI30



Rebated fire-resistance doors Athos EI30



Anti-burglary door leaf SOLID RC2

A

flat metal 30X5

sandwich type construction
2XHDF divided 0,3 mm alu foil

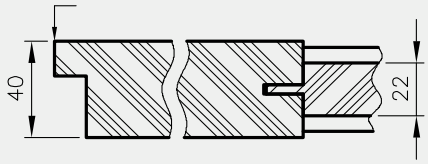
(A) stabilising insert "honeycomb"

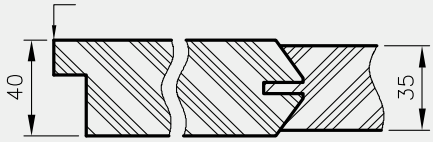
(B) perforated chipboard

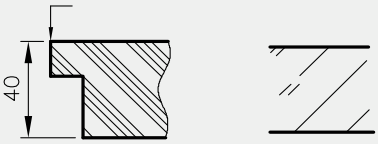
TECHNICAL INFORMATIONS

FRAME CONSTRUCTION DOORS (IS NOT REFFERED TO VETRO A,B,C,D,F)

Frame construction door leaf is entirely made of MDF:
vertical stiles are made of 40 mm MDF (except TIZANO and TIXA)
horizontal rails (exterior)are made of 35 mm MDF
horizontal rails (interior):
- 22 mm MDF in door leaf models Auri, Piano, Even, Premium, Fosca, Sinco, Tizano, Tixa, Triesta*, Ena*, Verano* and Emena* (* in Ena 1-2, Triesta 1-2, Emena 1-2, Verano 1-2, collections horizontal rail is made of 35 mm MDF - it reffers to rail located next to large glass pane. While in models Ena 3-5, Verano 3-5, Emena 3-5 and Triesta 3 such a construction is reffered to two rails located next to large glass pane.
- 35 mm MDF in door leaf models Nestor, Elsa, Lexa, Scala and Trevi







profile of 19 mm MDF
(Scala B, Trevi, Piano 9-12, Elsa B, Nestor, Lexa)

profile of 16 mm MDF
(Piano 1, 2, 5, 6)

KICK PLATES

Kick plates so called „OKOPNIKI" it is finishing solution for selected panel door models with straight edge.
We offer door leaf covered with thin 0.6 mm metal sheets made of stainless steel optional bottom and middle panels. It is also possible that both of panels are instaled at the same time on the selected door leaf. Height of the panel is 300 mm.
Door leaf with kick plates must be filled with perforated chipboard.

door leaf model with bottom panel

door leaf model with middle panel

door leaf model with bottom and middle panel

There is possibility to order door leaf with bottom panel and ventilation undercut.

NOTE: If you wish to place an order, please contact the Customer Service Department.

REMAINING TECHNICAL INFORMATIONS:

1. While maintaining standard dimensions of door leaf and door frame, clearance between "finished" floor and bottom edge of the door leaf is 8 mm (in Folde it is 15 mm). In order to reduce clearance, door frame should be appropriately shortened at the bottom.

2. Note! Prior to the purchase and assembly of construction woodwork, check whether the selected type of joinery meet technical requirements of the project and technical drawings, it is particulary necessary to make sure that the construction of walls and ceilings allows for the mounting of construction woodwork of weight specified in the table below:

	door leaf			**DOOR FRAMES**		**other products**	
	interior	entrance	fire-resistance	adjustable	fixed	Adjustable tunnel	Sliding system
Max weight	50 kg*	50 kg*	105 kg*	40 kg	20 kg	40 kg	20 kg

* max weight of single door leaf

3. Door leaf is wrapped in shrink film and the edges are additionally protected with Styrofoam or cardboard inserts.

4. Price of door leaf does not include door handles, backplates and patented cylinders (with the exception of SCALA A and B collections in rebated and non-rebated versions in DRE-Cell veneer and 3D veneer also excluding NESTOR and ELSA collections in rebated and non-rebated version in DRE-Cell veneer and 3D veneer, where handle and backplate come free-of-charge).

5. It is possible to purchase doors and door frames CENTRA (in this option there is no sockets for the lock and hinges - option is not available for fire doors, ENTER/SOLID, SOLID RC2, Sara Eco, FOLDE) at a price of a similar product equipped with hardware and pre-milled sockets. CENTRA door frames come with door seal. Set does not include hardware.

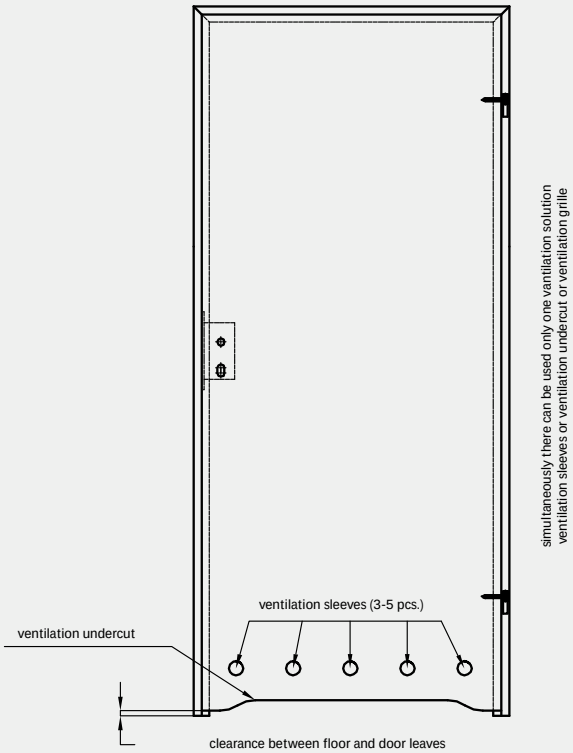
6. Under the current regulations, doors to the bathroom, wash room and a separate toilets must be opened to the outwards have width of at least 0,8 meter and height of 2 meter and also have on the bottom part openings with their total surface not smaller than 0,022 m2, in order to fulfill correct air circulation. Door ventilation surface is the sum of the available ventilation components: ventilation grille (ensures the ventilation surface of 0.022 m2 in all widths of doors) or ventilation undercut or ventilation sleeves, and the surface of the ground clearance between door leaf and the floor.

Ensuring ventilation surface for rebated doors**

Symbol of door leaf dimension	doors with ventilation sleeves		doors with ventilation undercut	
	ventilation surface of sleeves and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]	ventilation surface of the undercut and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]
”100”	0,011	19*	0,033	0
”90”	0,010	21*	0,029	1
”80”	0,009	24*	0,025	4
”70”	0,008	28*	0,021	14*
”60”	0,007	33*	0,018	35*

Ensuring ventilation surface for Sara Eco doors and all non-rebated doors

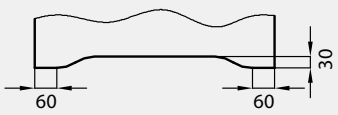
Symbol of door leaf dimension	doors with ventilation sleeves		doors with ventilation undercut	
	ventilation surface of sleeves and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]	ventilation surface of the undercut and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]
”100”	0,0112	19*	0,033	0
”90”	0,0104	21*	0,029	1
”80”	0,0096	23*	0,025	4
”70”	0,0082	27*	0,021	12*
”60”	0,0074	32*	0,018	31*



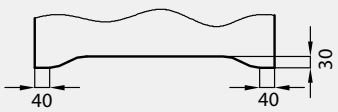
The above - stated required clearance height of the space under the door assures total ventilation surface of 0.022 m2.
The standard clearance for door leaf is 8mm high.
* it is necessary to increase the clearance to the specified height by shortening door leaf at the bottom (when such a shortening is possible - see**)
** exceptions which are not indicated in the table (door leaf that cannot be shortened):
- collection Vetro A and C - the use of ventilation undercut in the door with a width of "80" - "100" and a standard ground clearance of the door (8 mm) will fulfill ventilation requirements.
- collections Vetro B and D - do not meet ventilation requirements.
- sliding door leaf - due to design of the sliding system (distance from the wall/tunnel - about 12 mm), door leaf meet ventilation requirement without need for additional options.
there is no possibility to shorten double leaf doors and folding doors FOLDE.

VENTILATION UNDERCUT

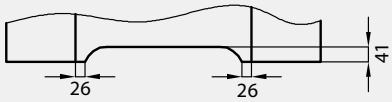
standard ventilation undercut



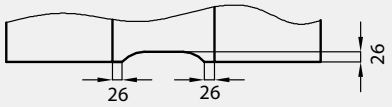
ventilation undercut in door leaf
with natural veneer with „70” - „90” width



ventilation undercut in door leaf
Vetro A and C



ventilation undercut in door leaf
Vetro B

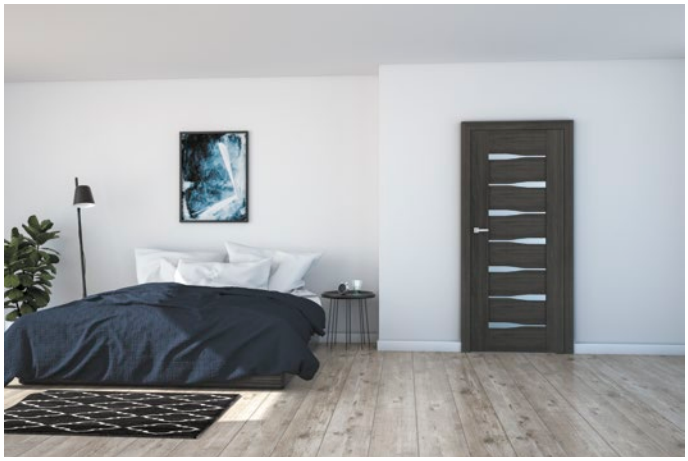


EVEN - ecru

Producer provides 24 months of warranty for door leaves and door frames.
More technical informations and informations refered to assembly process are available in product guarantee card.

This product catalogue shall not constitute an offer under the regulations of the Civil Code and is published only for information purposes. Information provided in this catalogue was up-to-date on the day the catalogue was published. Due to the company policy of constant development DRE reserves the right to introduce (without prior notice) of changes to technical parameters, equipement, extended warranty conditions and product specifi cation. The actual colours may vary from the colours printed in this catalogue. We reserve the right to errors in print.

Technical approvals:
Technical Approval ITB AT-15-6243/2015 (rebated interior doors)
Technical Approval ITB AT-15-7783/2014 (sliding system)
Technical Approval ITB AT-15-8693/2011 (non-rebated interior doors)
Technical Approval ITB AT-15-9248/2014 (SARA ECO doors)
Technical Approval ITB AT-15-9363/2014 (fire resistance doors FORCA, ATHOS)
Technical Approval ITB AT-15-8359/2010 (glass doors)
Technical Approval ITB AT-15-9673/2016 (folding doors and sliding system glass doors)
National Technical Assesment ITB-KOT-2017/0011 edition first (ENTER/SOLID/SOLID RC2)



DYSTRYBUTOR

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